

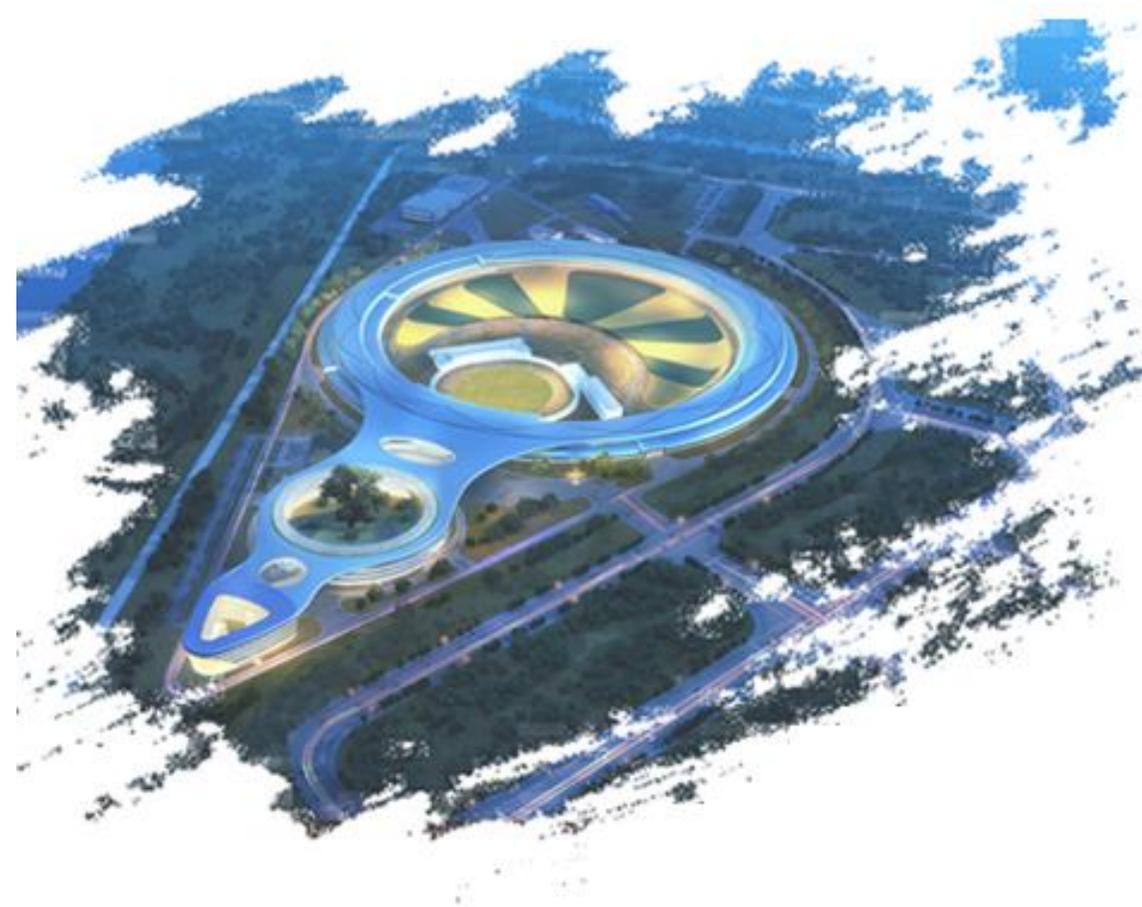
The progress of HEPS project

Ping He

On the behalf of HEPS
management

Nov. 08, 2023

1st high energy synchrotron radiation facility in China



12th MEDSI (Nov. 08, 2023)

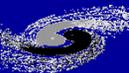
1 Brief introduction on HEPS

2 Main progresses

3 Accelerator

4 Beamline and End-stations

5 Summary



Brief Introduction

Synchrotron Radiation Facilities Worldwide



Europe: 16; America: 11; Asia: 21 (Japan: 12); Australia: 1

Introduction

Goals and the target performance of LS (Light Source) storage rings:

Constant delivery of a high quality, intense and stable photon beam to a large number of beamlines

High quality and intense photon beams: Often characterized in terms of

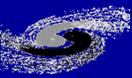
$$Brilliance = \frac{Photons}{Second \cdot mrad^2 \cdot mm^2 \cdot 0.1\%BW} \propto \frac{I}{\epsilon_x \epsilon_y}$$

I : Beam current, ϵ_u : Transverse emittance

Presently a big global wave for 3GLS → DLSR (Diffraction Limited Storage Rings or 4GLS)

Lowering of transverse beam emittance

Optimal ring structure from DBA, TBA lattice → MBA lattice



Ring-Based LS Future Trends

- A global wave today to construct (or *re-construct*) ring-based LSs having the horizontal emittance ϵ_H by **tens of factors** below the “nm·rad” range

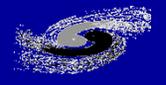
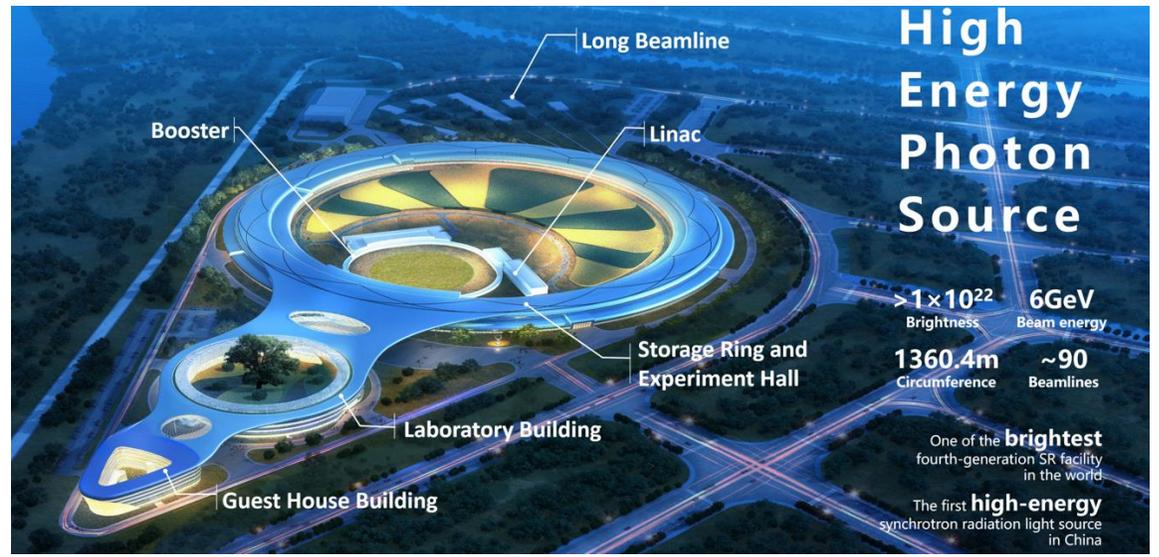
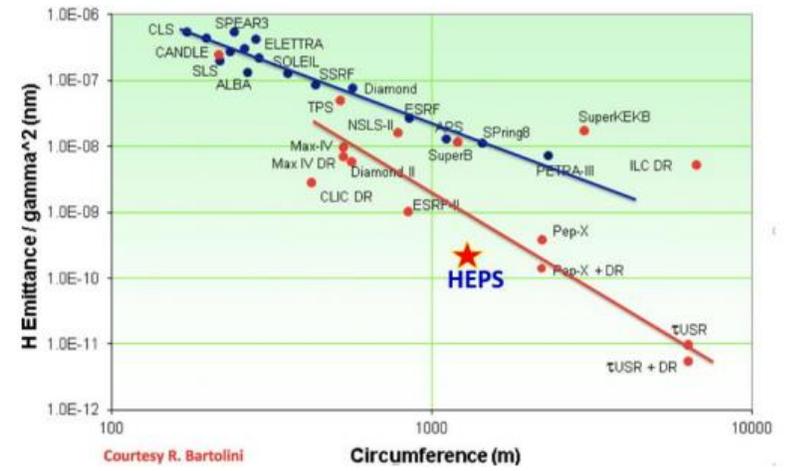
Basic principle used:

$$\left(\epsilon_H\right)_{\text{Minimum}}^{\text{Theoretical}} \propto E^2 \cdot \theta^3$$

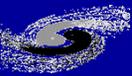
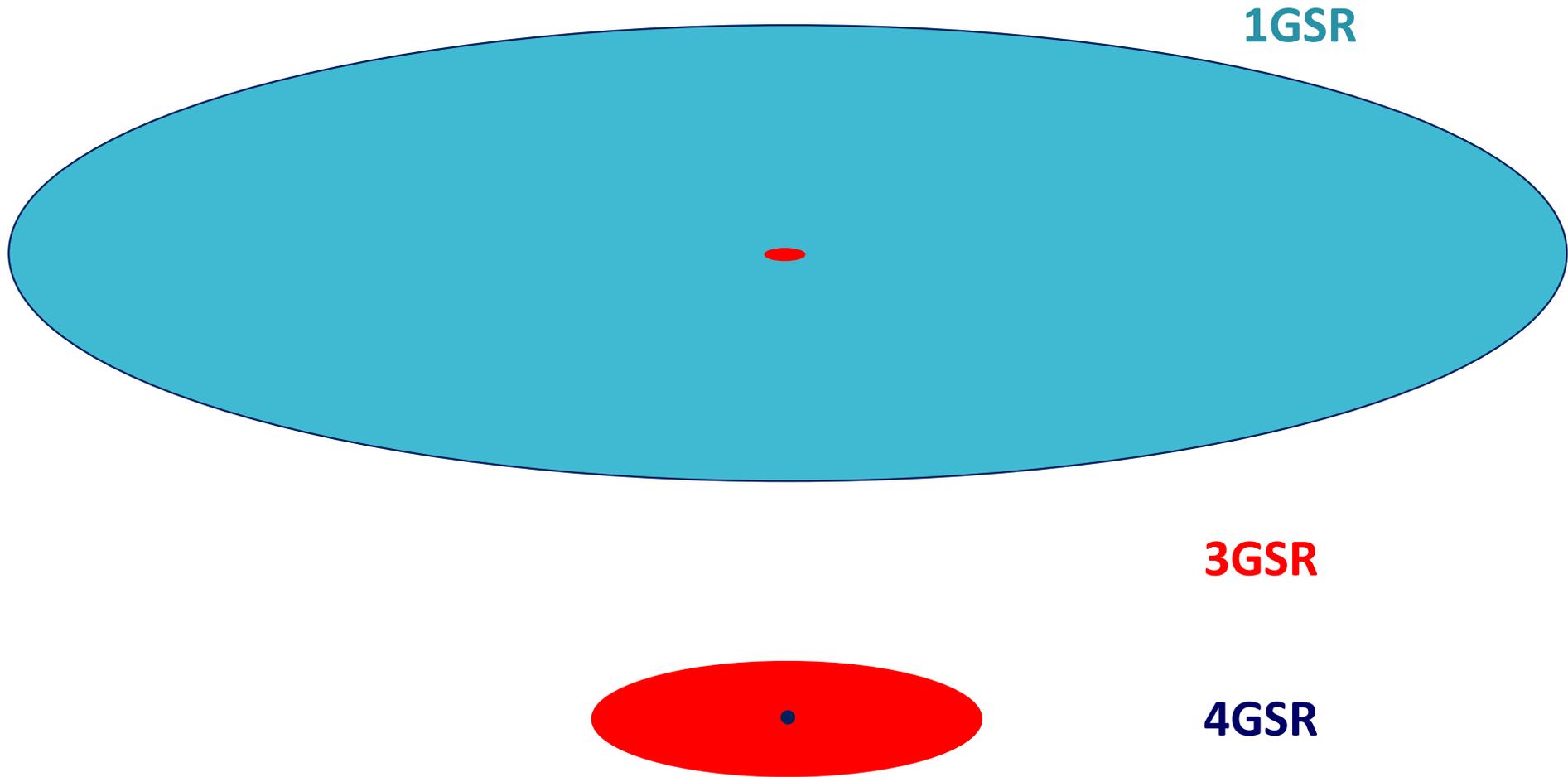
E : Beam energy, θ : Bending angle
Beam energy

$$\epsilon_0 \sim \frac{E^2}{(N_s M)^3}$$

Number of sectors Dipoles per sector

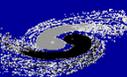
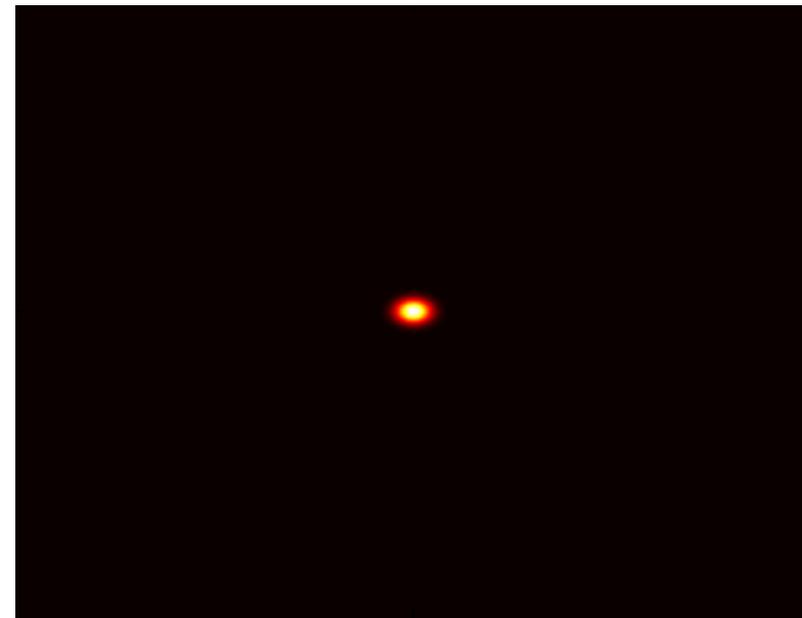
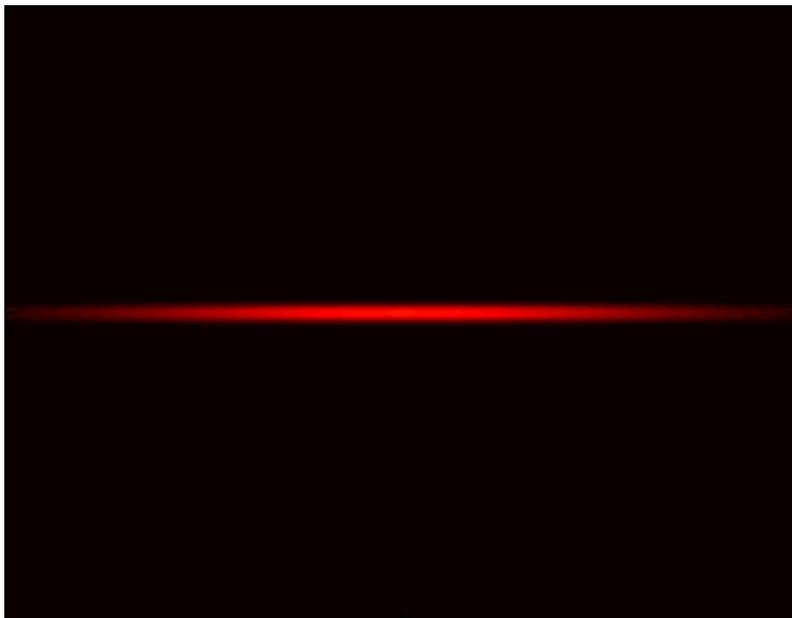
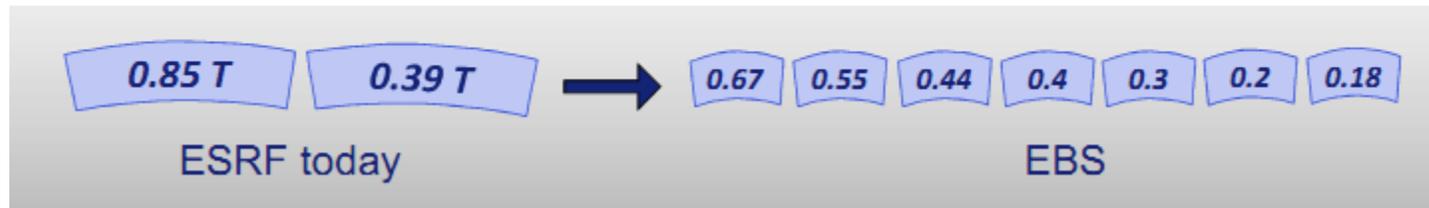


Emittance



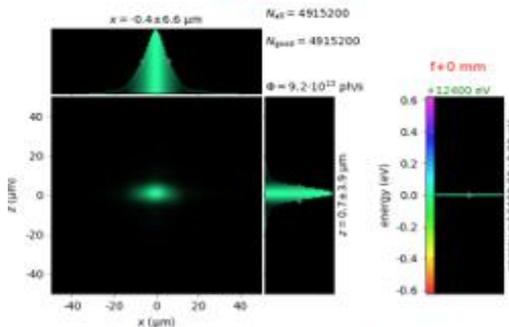
Technology advantage: accelerator

$$\varepsilon \propto \frac{E_e^2}{(N_{sect} \cdot N_{dipole})^3}$$

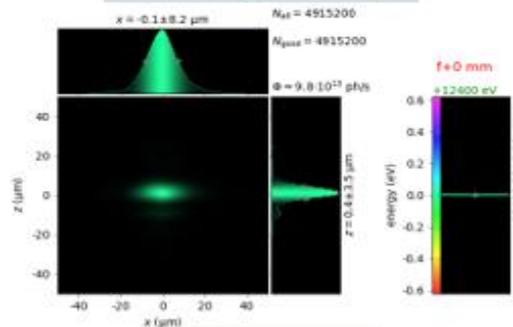


Technology advantage: beamline

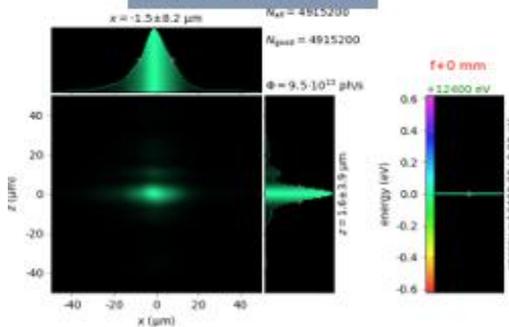
M2 (good)



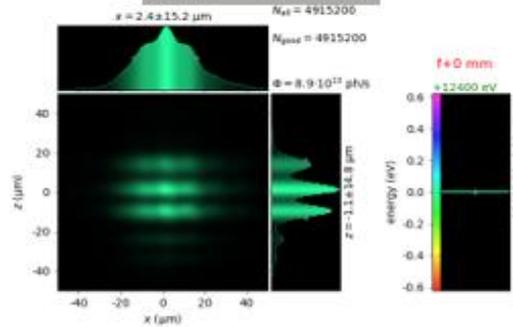
M59 (good?)



M31 (bad?)



M34 (bad)

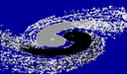


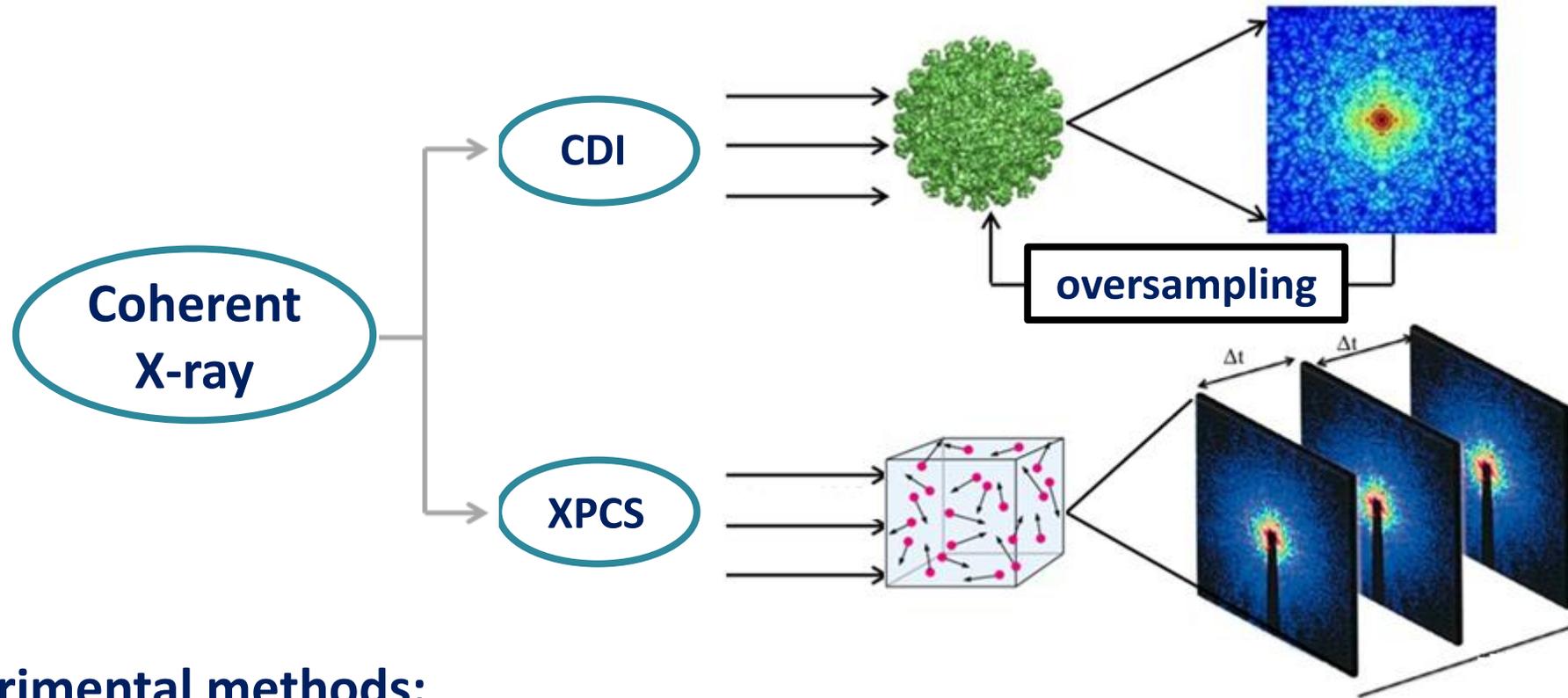
Due to the coherence,

- Coherent optic must be used
- The characterization and metrology of optical components (crystals, mirrors, CRL, etc.) are different, the parameters used before (slope of error, roughness, etc.) are not enough for identify the qualities of optical behaviors
- Extremely high heat-load

We can get:

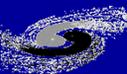
- Very small beam: nm size
- Very high flux: 2-3 order higher than 3GSR
- Coherent beam



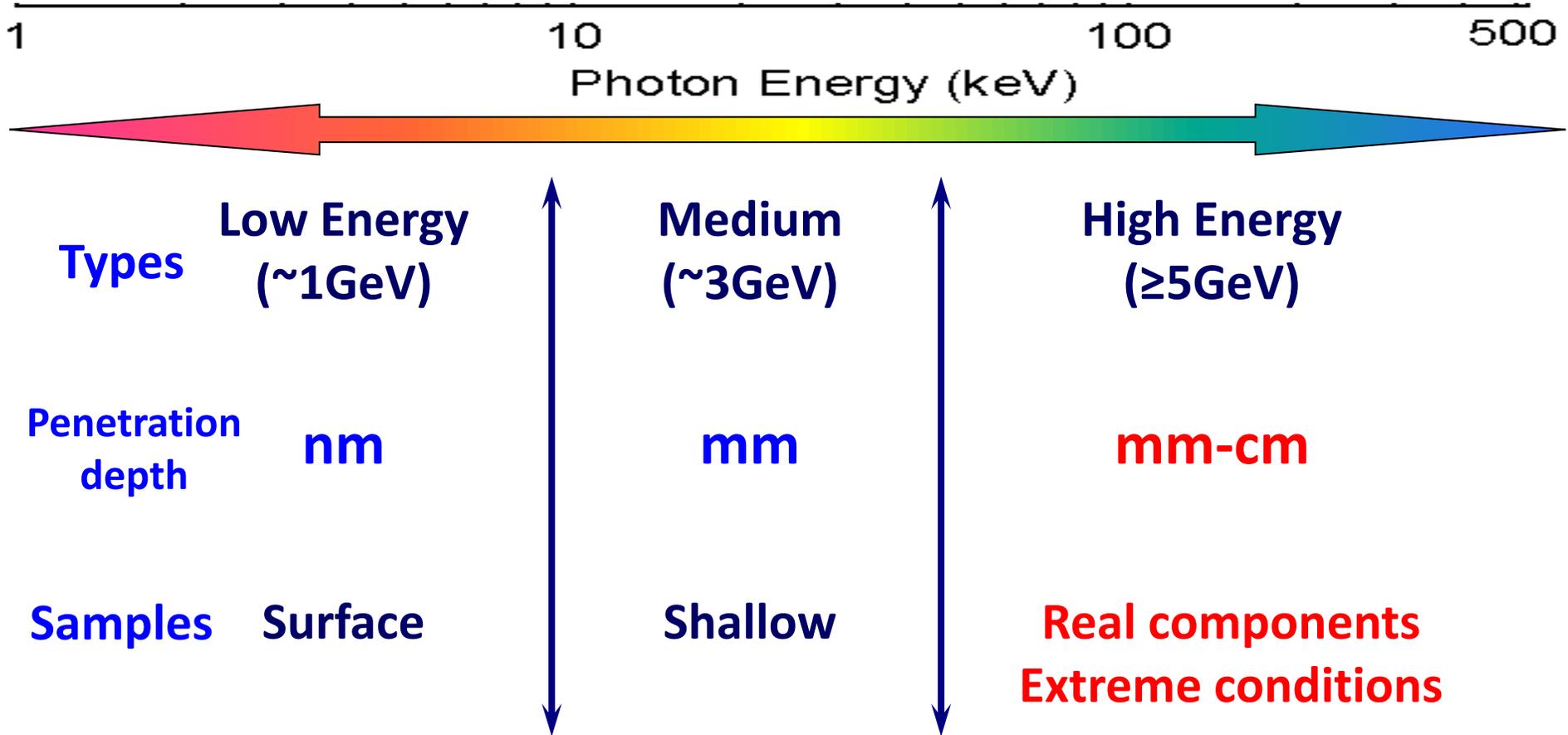


New experimental methods:

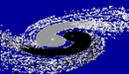
- Coherent Diffraction Imaging (CDI): non-crystal, nano-crystals (Cells, organelle, nano-catalyst, etc.);
- X-ray Photon Correlation Spectroscopy (XPCS): dynamic properties;
- Nano-probe;
- New methods?



Energy Ranges of Synchrotron Radiation Facilities



High-energy synchrotron radiation sources are suitable for “real materials under real conditions”.



The Penetrative ability of Hard X-ray

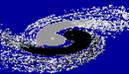
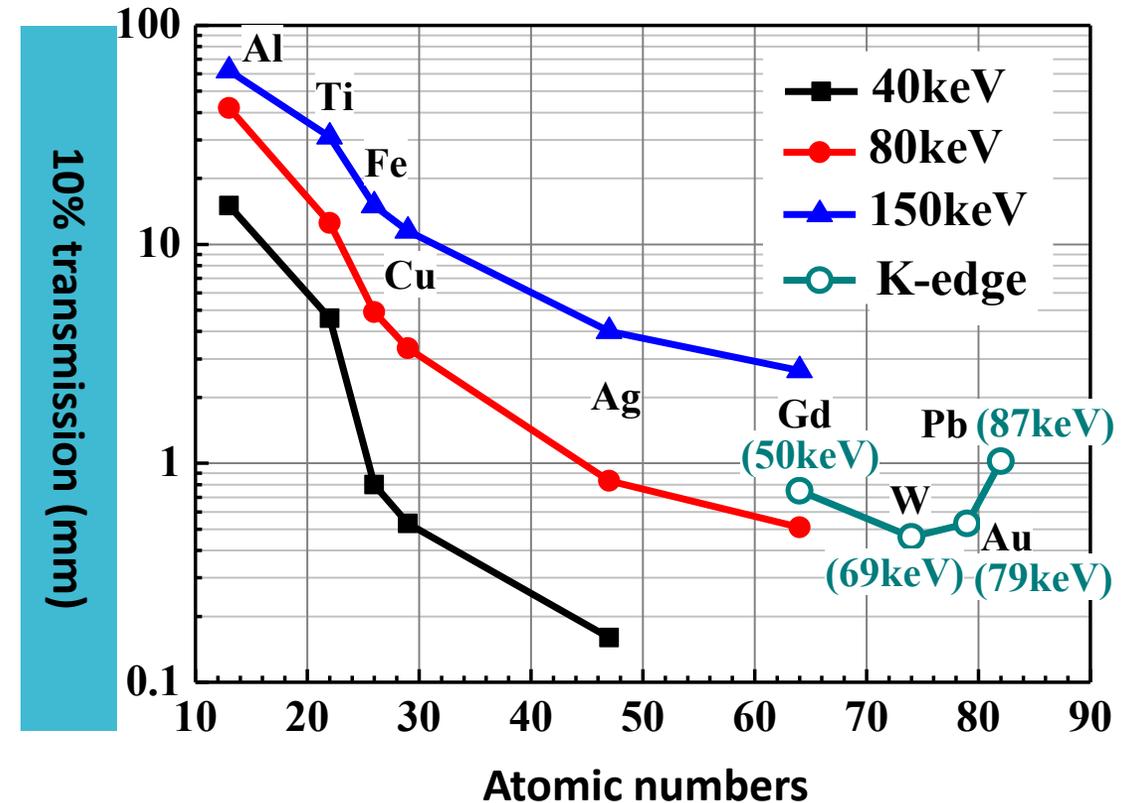
Hard X-ray:

Penetration

Atomic resolution

Real conditions: high/low temperatures,
high pressure, high fields, reactive
atmospheres

Hard X-ray: Providing better chances for materials studies, especially the materials under conditions.



High Energy Photon Source

Booster

Long Beamline

Linac

Storage Ring and Experiment Hall

Laboratory Building

Guest House Building

$>1 \times 10^{22}$
Brightness

6GeV
Beam energy

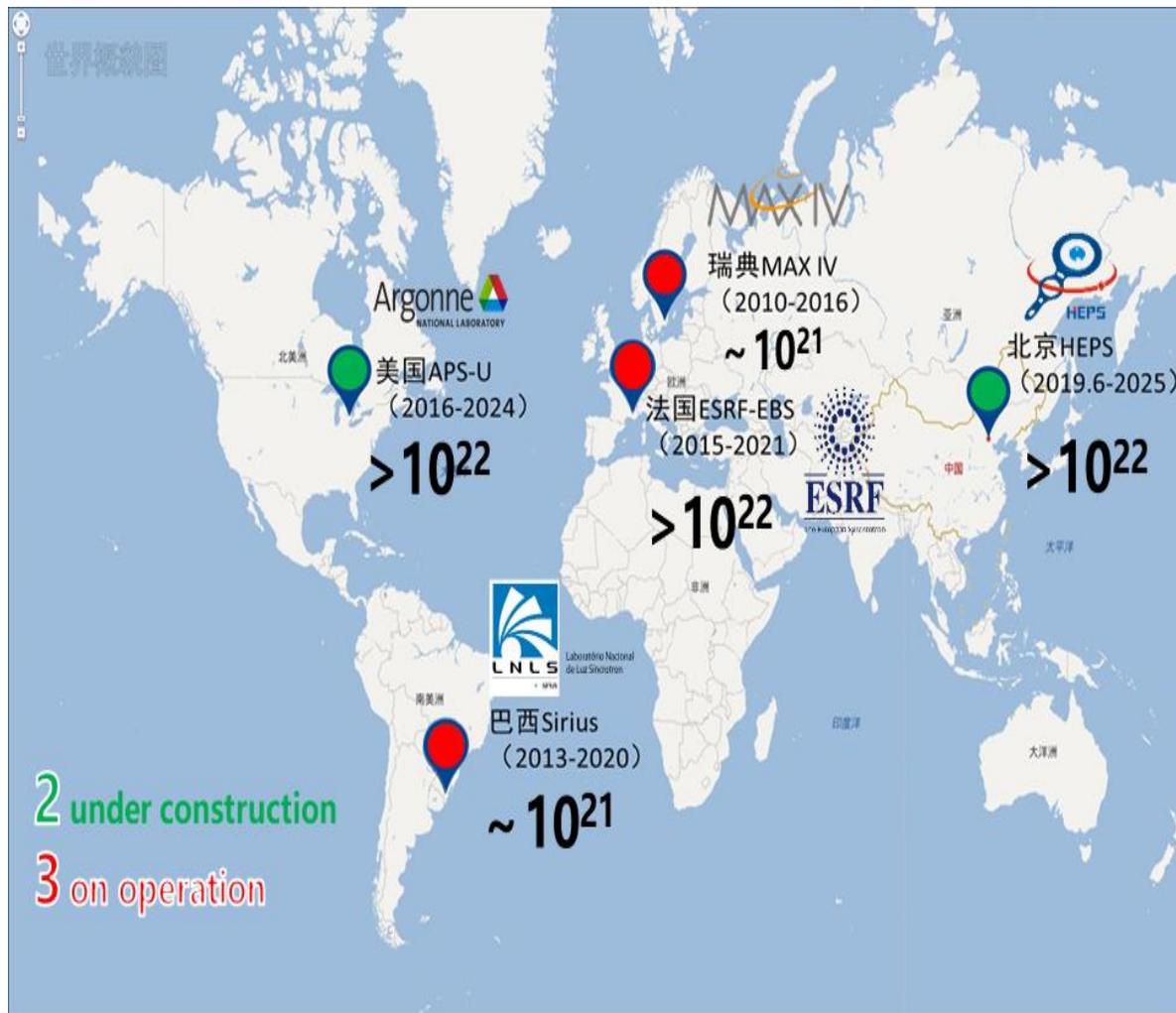
1360.4m
Circumference

~90
Beamlines

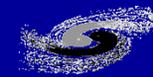
One of the **brightest** fourth-generation SR facility in the world

The first **high-energy** synchrotron radiation light source in China

One of the brightest fourth-generation SR facilities in the world



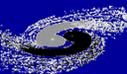
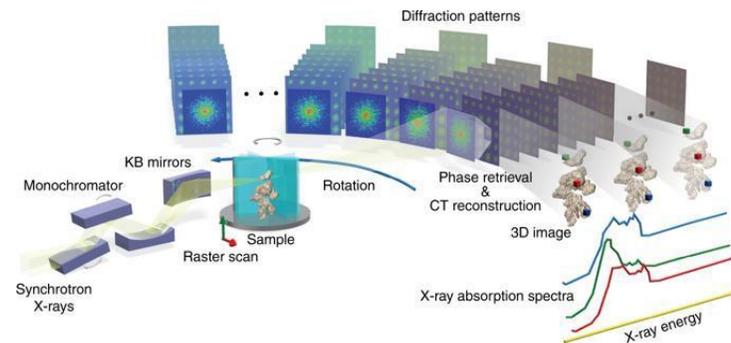
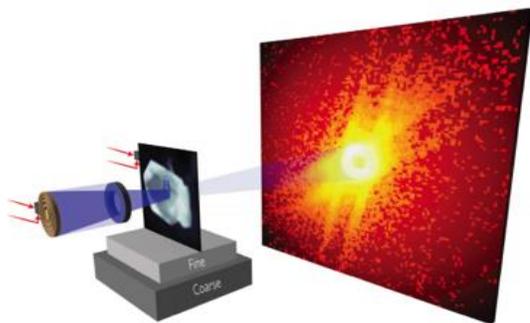
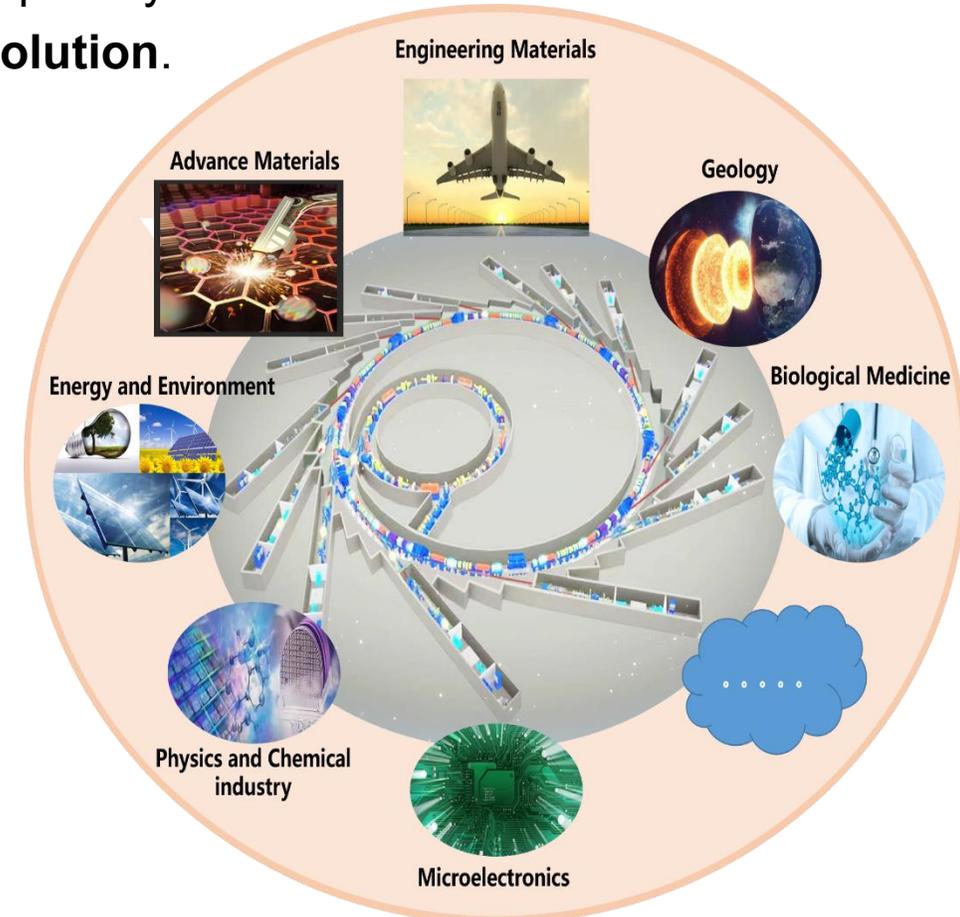
Main parameters	Unit	Design goals of HEPS
Beam energy	GeV	6
Circumference	m	1360.4
Hori. Natural Emittance	pm·rad	< 60
Brightness	phs/s/mm ² /mrad ² /0.1%BW	>1x10 ²²
Beam current	mA	200
Injection		Top-up



Powerful light sources – required with widely tunable frequency range from Infrared to X-rays !

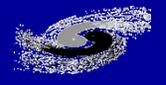
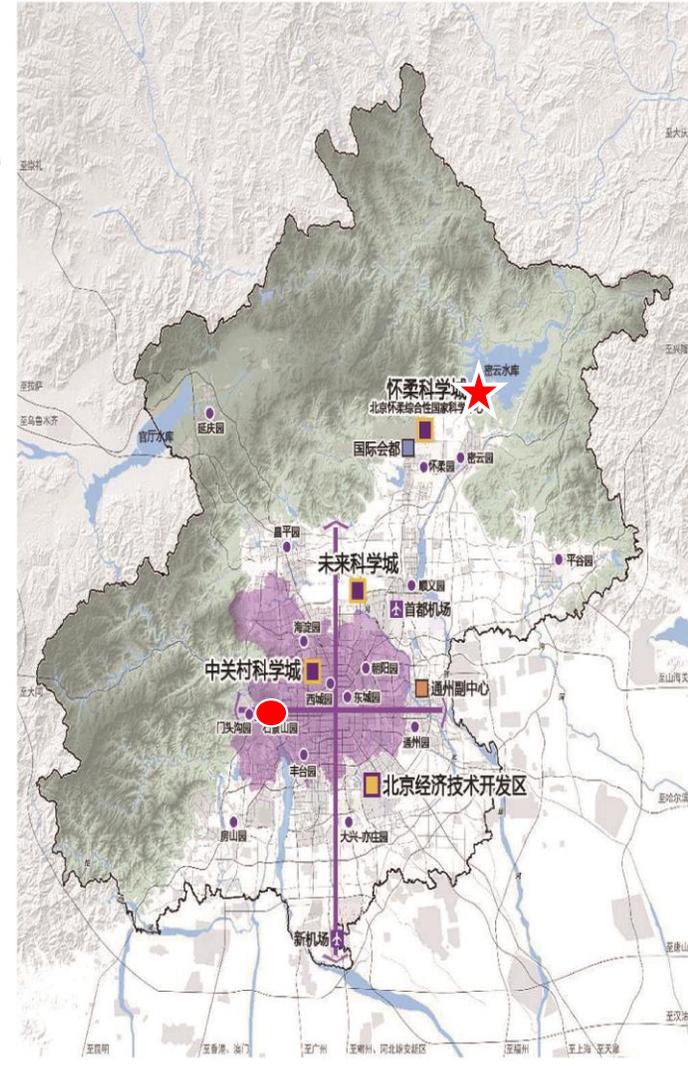
HEPS will provide **high-energy, high-brilliance, high-coherence** synchrotron **light with energies up to 300 keV and more**, with the capability for **nm spatial resolution, ps time resolution, and meV energy resolution**.

While providing conventional technical support for the general users, HEPS will operate as a platform to analyze the structures, as well as the evolution of structures of engineering materials in the whole process, by in-situ, multi-dimensional and real-time observation.

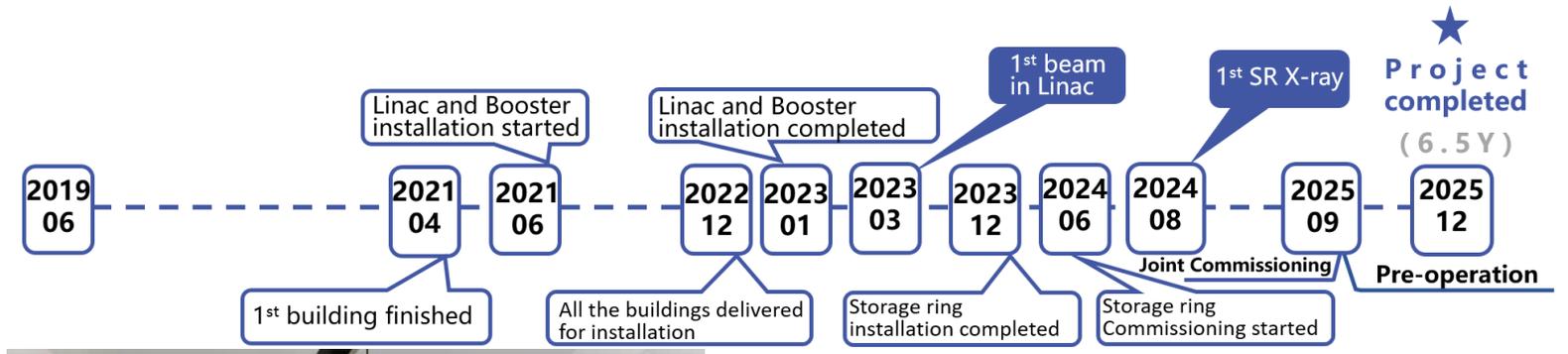


● Huairou Science City (an area of 233 acres):

- **Five big science facilities:** **HEPS**, SECUF (Synergized Extreme Condition User Facility), the Meridian Project Phase II, EarthLab (the Earth System Numerical Simulation Facility), the multi-mode, multi-scale biomedical imaging facility
- **Series research platforms** in energy, environment, biology, materials, etc.

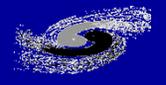


- The construction period was estimated to be 6.5 years.
- Date of Groundbreaking ceremony: Jun. 29, 2019
- Project is scheduled to be completed in 12.2025



Aug. 8, 2022, the installation in the booster tunnel began.

Jun. 28, 2021, HEPS Installs First Piece of Accelerator Equipment in Linac Tunnel.



Accelerator

By using the 7-Bending Achromatic (7BA) lattice, the horizontal emittance of the electron beam becomes better than $60\text{pm}\cdot\text{rad}$.

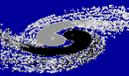
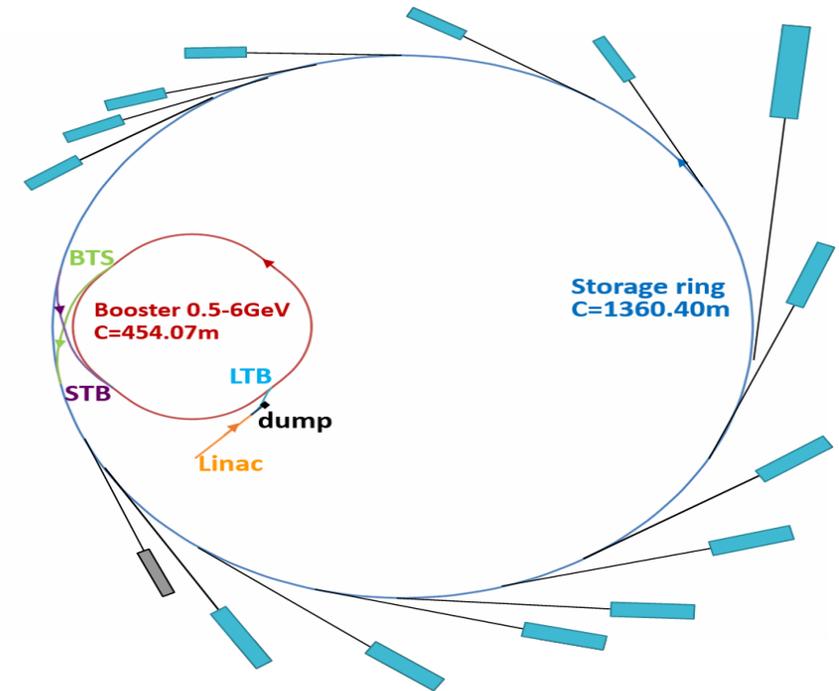
2400+ Magnets

700+ BPMs

~2000 vacuum chambers

Requirements of girder design

Resolution	Transverse	$\leq 5\mu\text{m}$
	Vertical	$\leq 5\mu\text{m}$
Adjusting range	Horizontal	$\pm 5\text{mm}$
	Vertical	$\pm 9\text{mm}$
Eigen frequency		$\geq 54\text{Hz}$



14 public beamlines built in phase I

More than **90** high-performance beamlines and stations can be constructed in the experimental hall of HEPS.

In the first phase, there are **14** public beamlines and stations for users and **1** beamline for optics test.

14 ID Beamlines

1 BM Beamline

19 Insertion Devices

6 CPMU in vacuum

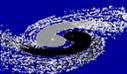
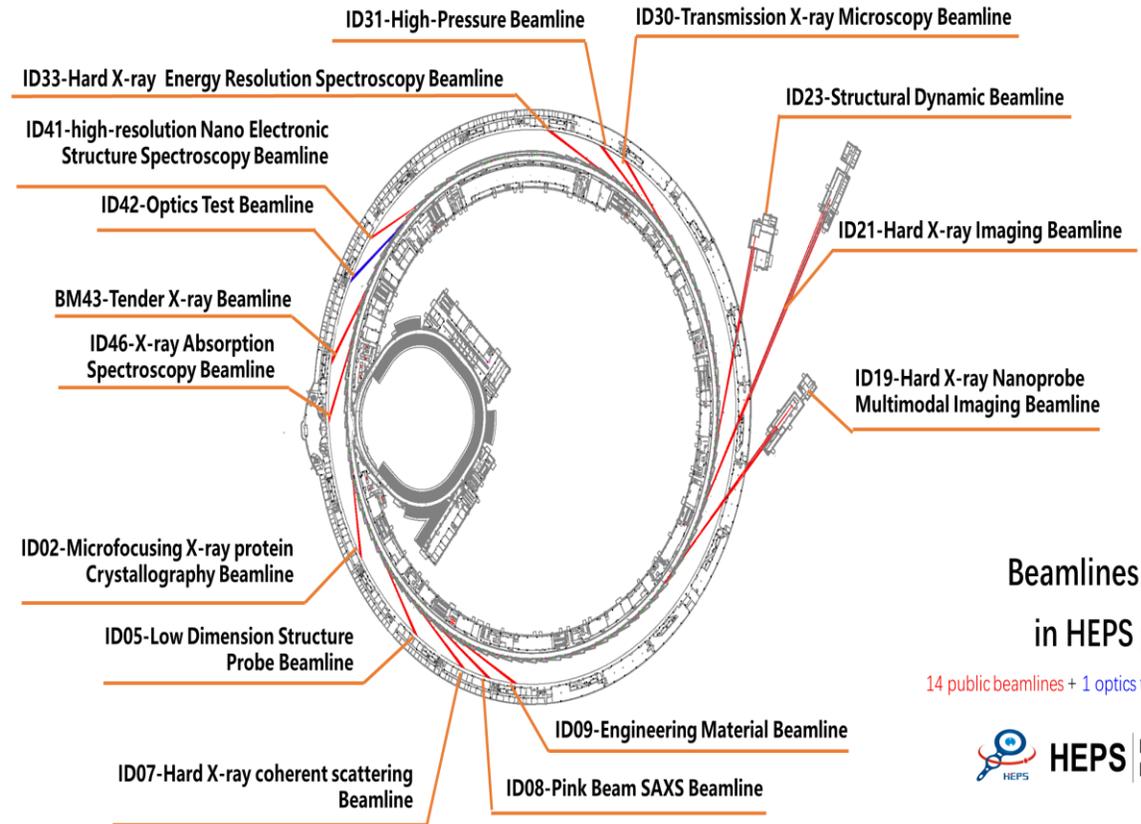
2 IAW in air

5 IVU in vacuum

1 Mango Wiggler

4 IAU in air

1 Apple-Knot



Main Progresses



Milestones



June 29, 2019
Groundbreaking ceremony



May 12, 2022
The Linac Vacuum-sealing in the tunnel completed



Jan. 13, 2023
The Booster Vacuum-sealing in the tunnel completed



Feb. 1, 2023
The first girder was installed in the storage ring tunnel



Mar. 14, 2023
The first electron beam



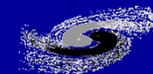
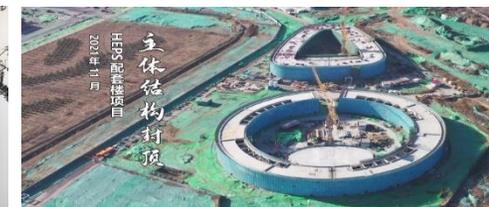
July 1, 2020
The first steel beam was installed

Apr. 13, 2021
Utility installation in NO.2 Hall commenced

June 27, 2021
Roof-sealing work for the main ring building completed

June 28, 2021
HEPS Installs First Piece of Accelerator Equipment in Linac Tunnel.

Nov. 18, 2021
Roof-sealing work for ancillary buildings completed





The first electron beam of the HEPS was accelerated to 500 MeV with better than 2.5 nC of bunch charge by the Linac on March 14, which was a key milestone of the HEPS project—HEPS beam commissioning had begun.

Milestones of the HEPS Linac

29/06/2019: Design completed

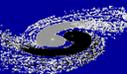
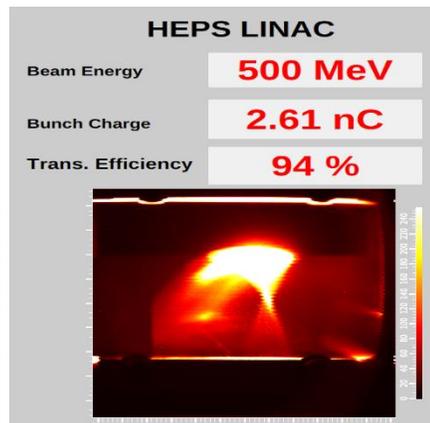
28/06/2021: Electron gun, the first piece of accelerator equipment, was installed in the Linac tunnel.

08/03/2022: Installation in the Linac tunnel begun

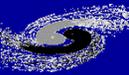
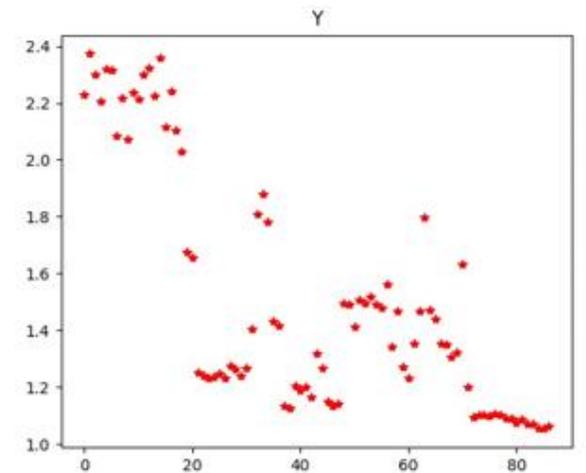
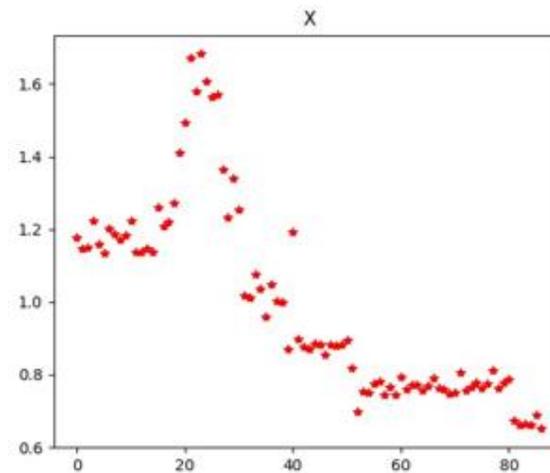
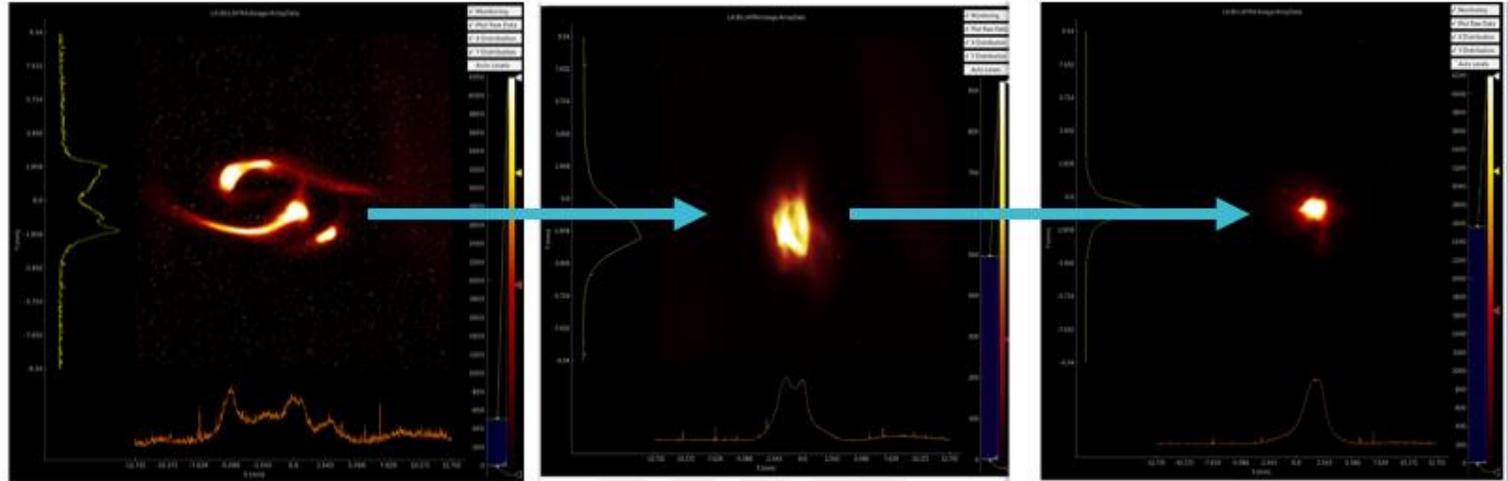
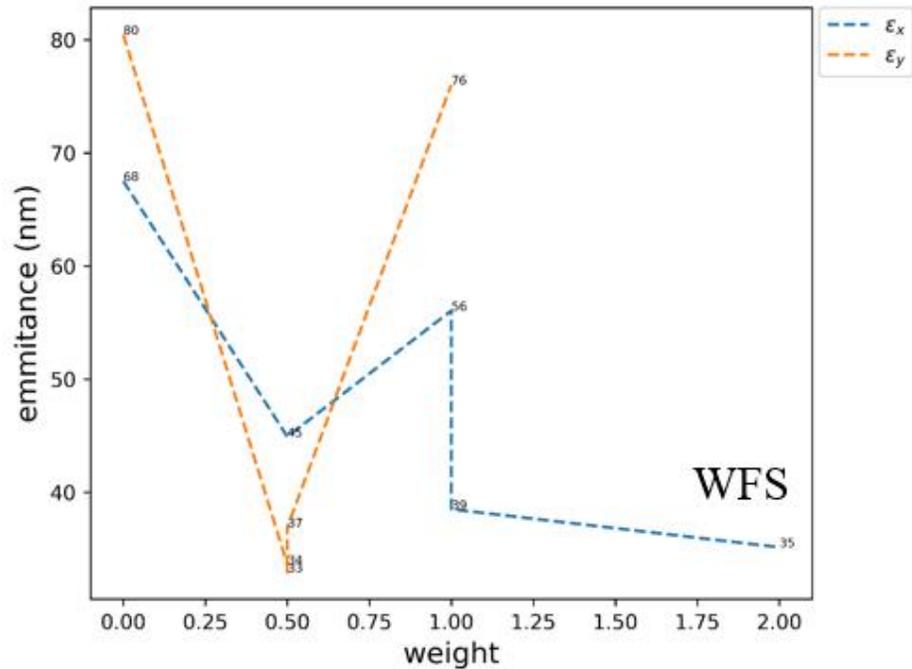
12/05/2022: Linac vacuum-sealing in the tunnel completed

23/09/2022: Linac online RF conditioning completed

09/03/2023: Linac commissioning began



- Beam size optimization
- Wakefield-free steering (WFS)



RF conditioning started on May 25, 2023 and **the commissioning began on July 25, 2023.**

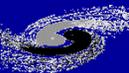
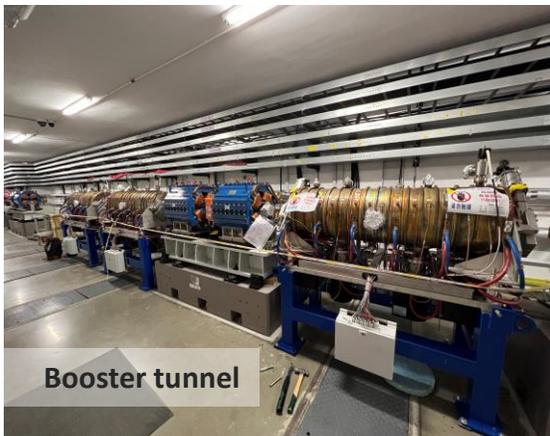
The Booster was vacuum-sealed on Jan. 13, 2023.

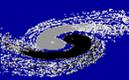
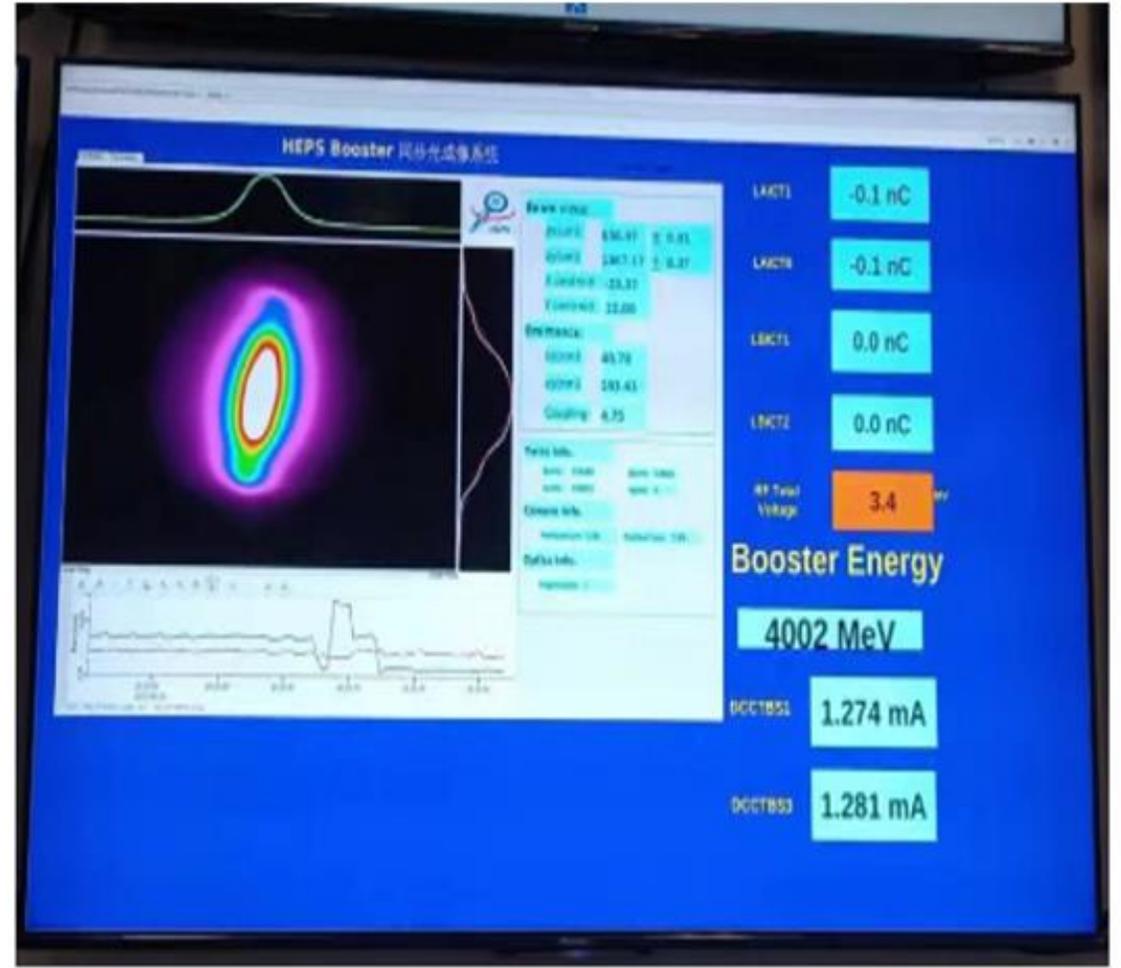
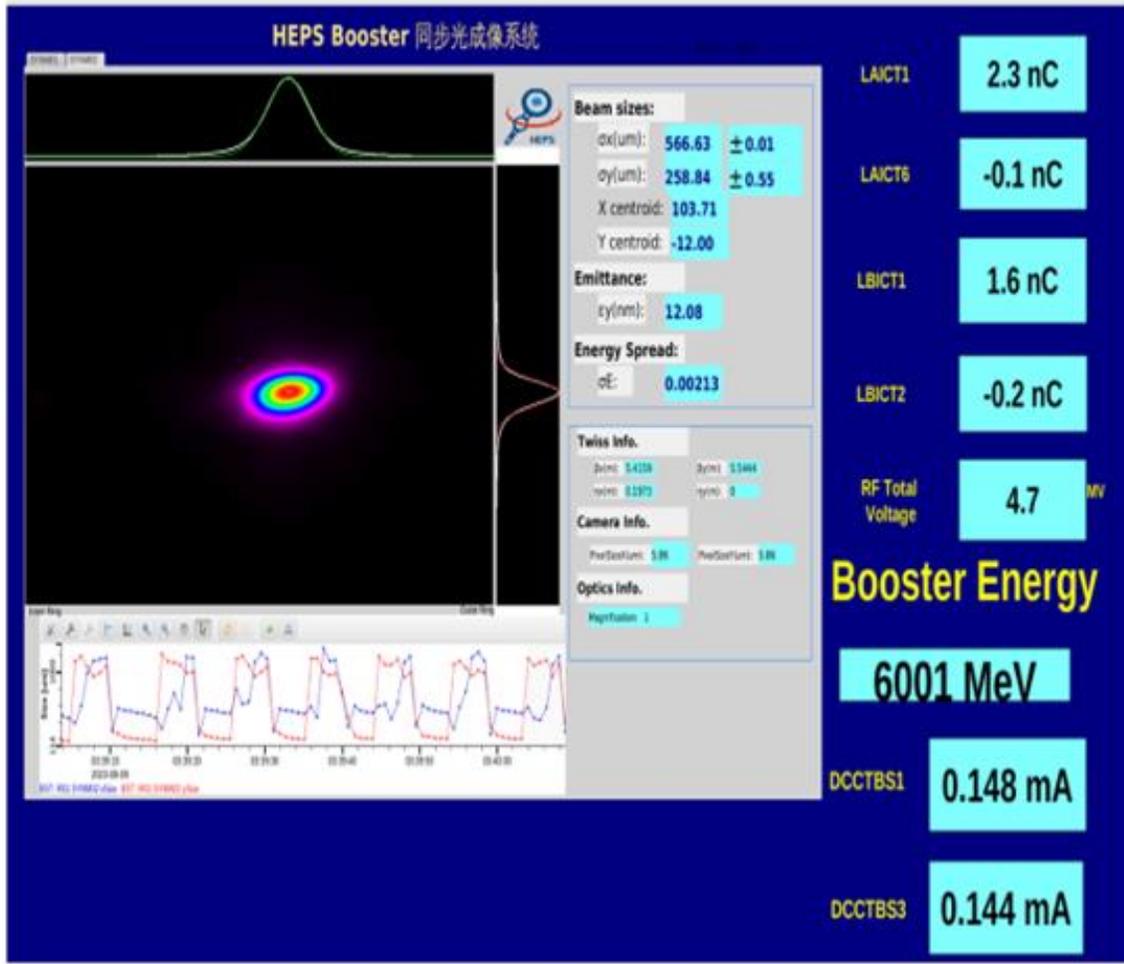
Sep. 30, 2022, The pre-alignment of the booster installation cells completed.

Aug. 8, 2022, The installation in the booster tunnel began.

Dec. 14, 2021, Booster tunnel building moved to installation phase.

132 pre-alignment cells

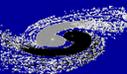






1776 magnets **288** girders

- The installation of a 7BA cell of the storage ring on the experiment bench was successfully finished to optimize process flow.
- The pre-alignment for the storage ring magnet girder began on July 13, 2022.
- The tunnel installation of the storage ring started on Feb. 1, 2023.
- Up to Oct.31, 2023, ~**85%** girders has been installed.



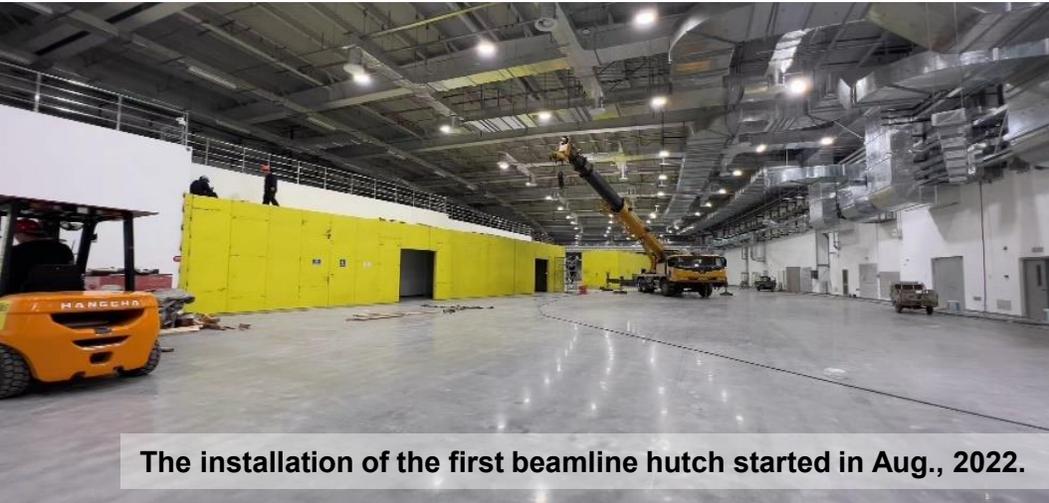
The progress of Accelerator



19 insertion devices (including IAU, IAW, CPMU and IVU) were manufactured and received and all the front-end devices for **12** undulator beamlines installed.



The progress of beamline



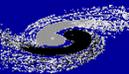
The installation of the first beamline hutch started in Aug., 2022.



The installation of **9** beamline hutches were underway.

The installation of five hutches (XAS, TEX, MX, TXM, XBD beamlines) completed.

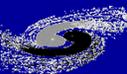
The installation of the first beamline hutch started in Aug., 2022.



The progress of Utilities

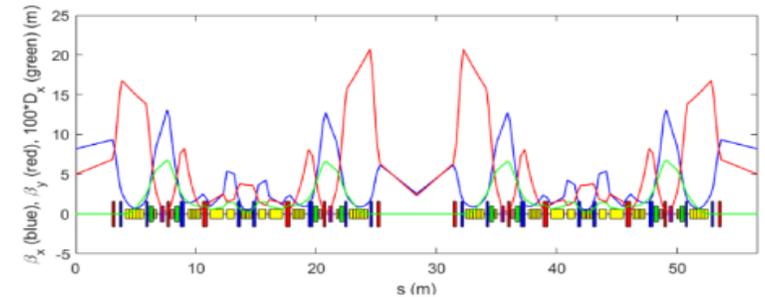
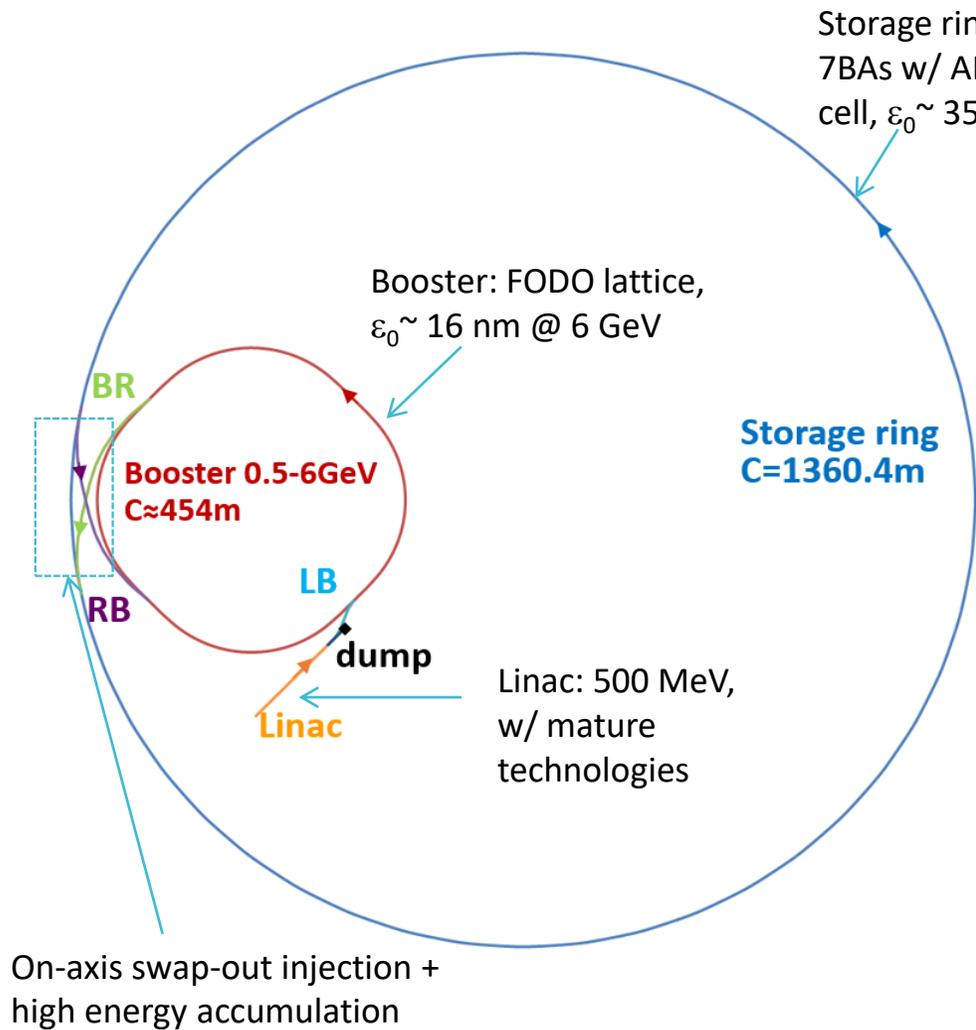


- **85%** of the utility installation had been completed.
- All four switching stations and eleven 10 kV electric power distribution substations were put into operation.



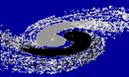
Accelerator

1. Linac, Booster, Storage Ring
2. Accelerator Physics, Magnet, Power Supply, Vacuum, Mechanical, Insertion Device, RF, Cryogenics, Microwave, Linac Power Source, Injection&Extraction, Alignment



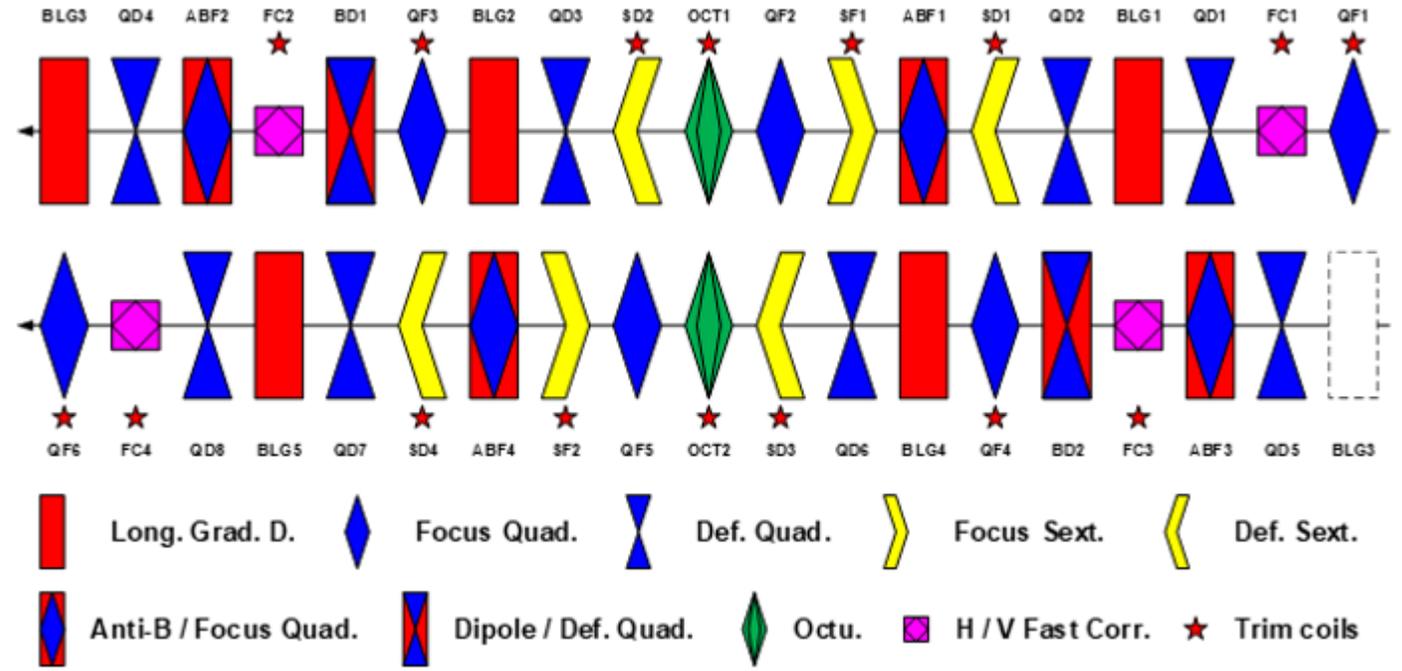
To deal with challenges from technical and engineering design, the accelerator physics design was updated

- Storage ring lattice: enlarged drift space in arc (1.1 m more space/7BA), slightly larger magnet aperture (25->26 mm), emittance preserved (34.2->34.8 pm) with however smaller dynamic acceptance
- Booster design: higher bunch charge (2->5 nC), and emittance reduced by more than 50% (35->16 nm)
- Linac design: higher bunch charge (5->7 nC) and optimized layout
- Transfer lines: updated accordingly

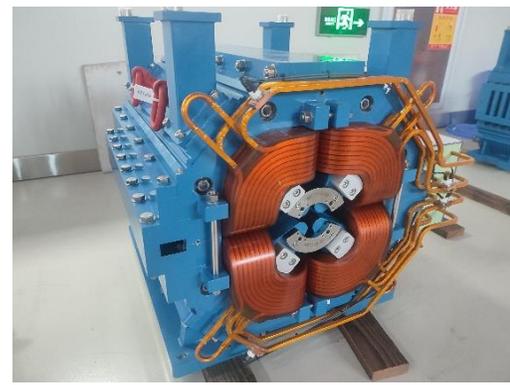


Magnets

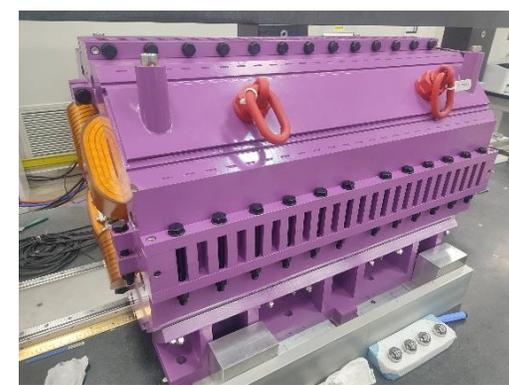
- 37 magnets in one 7BA cell
- BLG 0.11 – 1 T
- Quad 82 T/m
- BD 66 T/m
- Sext 6082 T/m²
- Oct 512600 T/m³
- Fast Corr 0.08 T



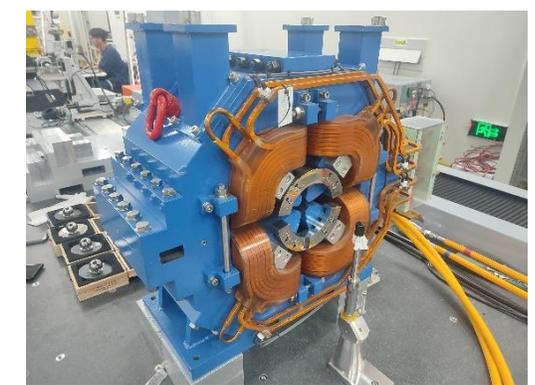
BLG2



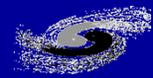
ABF2/3



BD1/2

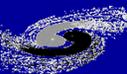
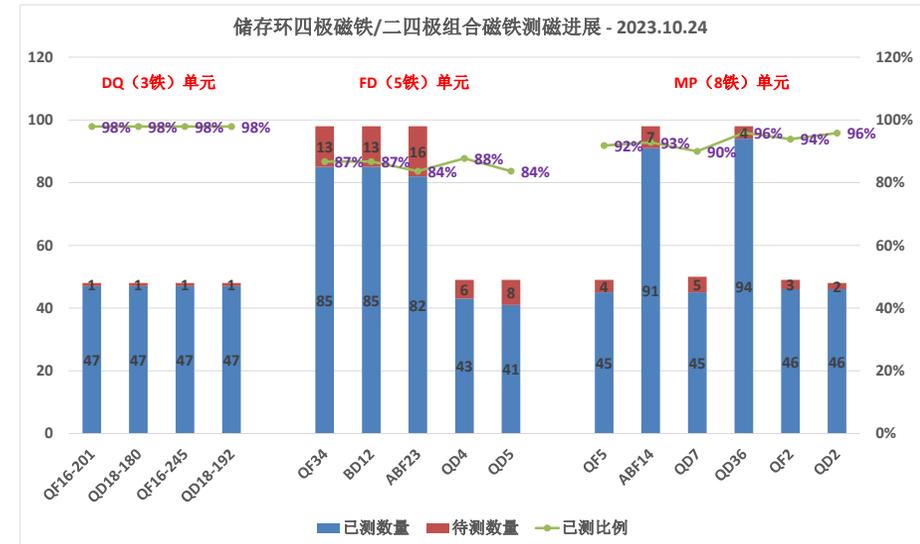


QD4



- **Measurement and pre-alignment move on schedule**

- Measurement of the dipoles, quadrupoles and dipole/quadrupole combined function magnet will be finished by the end of November
- All sextupoles, octupoles and fast correctors have been measured
- Fine tuning of the BLGs field integrals is performed by using adjustable screw. All the BLGs are within 5×10^{-5} after tuning



- All power supplies installed (total number 2804) at 10 PS Halls and M01-48
- PS for Linac, Low energy transport and Booster started commissioning



10.7.19.11:502 10.7.19.11:502

PS ON **PS OFF** 0 **OFF** Normal Remote

直流电流 0.000000 0.000000 0.000000 0.000728

交流电流 1.000000 1.000000

同步时间 1.0000 1.0000

波形点数和时间间隔

波形点数 1 10000

间隔时间 1 1

波形类型 Booster ExtTrig **Booster** **ExtTrig**

波形控制

Ramping使能 **Enable** RampEnb bit0 **Right** bit31 注入引出设置错误

禁止Ramping **Disable** RampDis bit1 **RampDisab** bit30 禁止ramping

Ramping模式 **RampMode** InRampM bit2 **Debug** bit29 模式指示

调试模式 **DebugMode** InDcM bit3

复位Index **ResetIndex** RstIndex

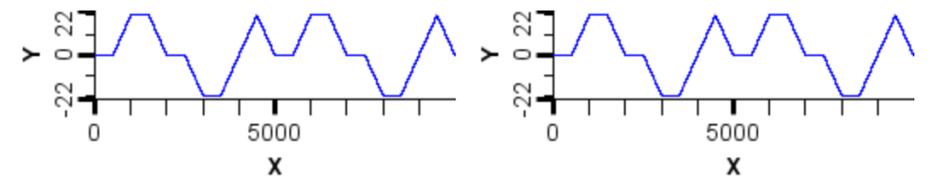
注入引出点设置

注入点 0 0 当前值 0

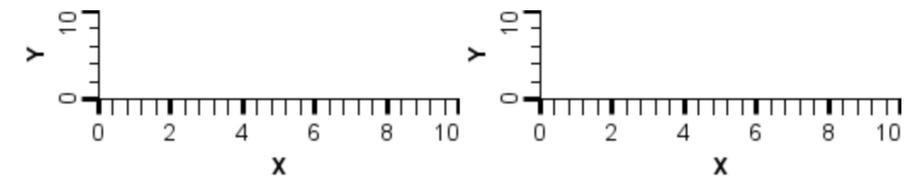
引出点 0 0

波形数据操作 **wfDown** **wfUp** **wfUpdate**

Flash块选择(0-1) blk 0 0 **Block 0 is In Use**



BST:BS1:COR:BS1CH01PS:WfBlock0:R BST:BS1:COR:BS1CH01PS:WfBlock1:R



BST:BS1:COR:BS1CH01PS:Wf:SET BST:BS1:COR:BS1CH01PS:Wf:READ

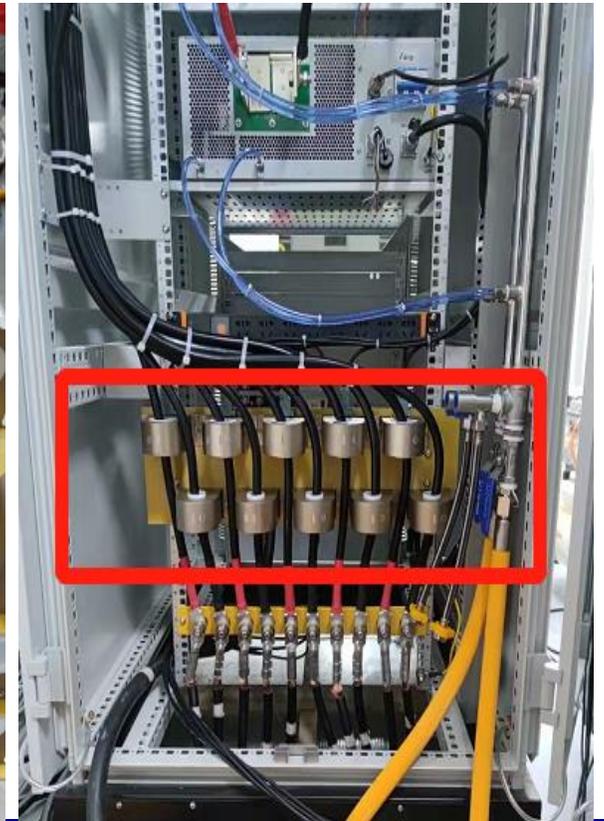
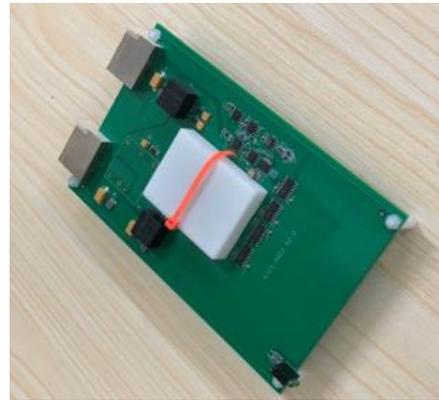
Long-term stability better than 10 ppm

```
"\The_max_energy=6200.0000MeV",
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"\Inj_acc_index=1.000000",
"\T_low_waiting_time=0.000000s",
"\T_inj_waiting_time=0.000000s",
"\T_ext_waiting_time=0.000000s",
"\clock_freq=10000.00Hz",
"\The_max_energy_step=6.233766MeV/ms",
"\T_rap_inj=0.025000s",
"\T_ramp_up_total=0.350000s",
```

Non Fault

- All power supplies are digital-controlled with self-designed DPSCM(Digital Power Supply Control Module) and DCCT(two scales with 20A and 300A).

DCCT: DC Current Transformer (Accuracy < 2 ppm)



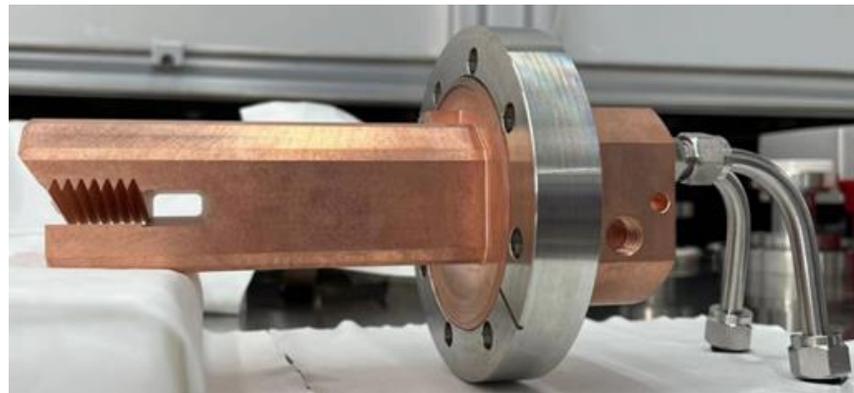
- The vacuum components in the storage ring are being mass-produced, and the vacuum equipment of a standard arc cell have been installed and verified



Stainless steel chamber with pumps, photon absorbers and end mask, and copper is coated inside.



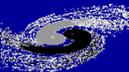
Extruded Cu-Cr-Zr (C18150) antechamber



Cu-Cr-Zr / dispersion-Cu crotch photon absorber

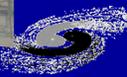


RF shielding bellows with double-fingers type, and BPM module is integrated.



- 3 sets of NEG coating equipment have been built
 - 1 for coating small aperture circle vacuum chambers, and 6*3.5m vacuum chambers can be coated simultaneously
 - 1 for antechambers paralleled with 4 groups in a length of 1.5m, and the NEG coating have been verified in a slit height of 6mm with a length of 1.2m
 - A 6m long vacuum chamber can be coated in the 3rd setup by moving solenoid vertically.

NEG coating pumping speed $\sim 0.72 \text{ L}/(\text{s}\cdot\text{cm}^2)(\text{H}_2)$



SR magnet support system

- Prototypes developed and engineering design scheme finalized
- Contradiction between the precise motion and stability compromised effectively
- Eigen frequency: $\geq 71\text{Hz}$
- Motion resolution : $1\mu\text{m}$
- Concrete plinths grouting finished in tunnel and passed the final test acceptance.
- Girder mass production finished and installation is in progress, 70% completed.

LA & BS mechanical support

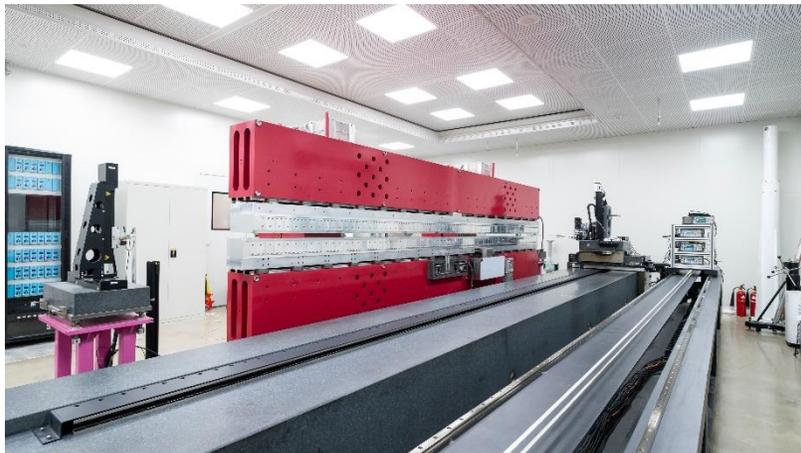
- All the mass production and tunnel installation have been completed



- The **APPLE-Knot undulator** is an innovative device which can achieve both circular polarization and low on-axis heat load. The “**Mango**” wiggler is designed to offer a big radiation spot size for Large - field X-ray diagnosis and flaw detection. They are both successfully realized and through expert review.
- The development of 6 in-air IDs (4 **IAUs**+ 2 **IAWs**) is finished, ready for tunnel installation.

Merged APPLE-Knot: 1st 4 Array AK

Mango: Scan range 0.6mrad*0.6mrad



AK



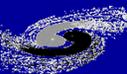
MANGO



IAU



IAW

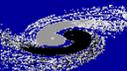
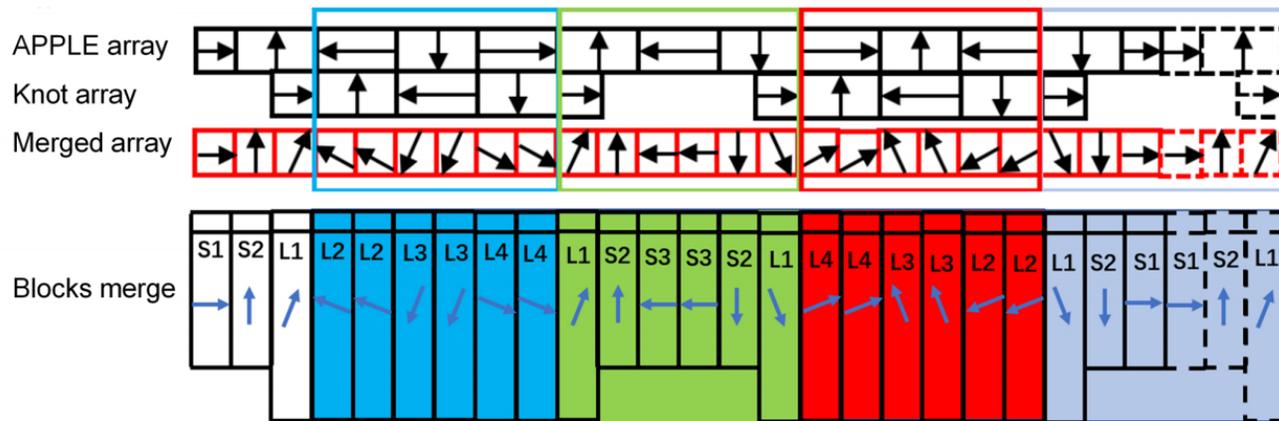


APPLE-Knot undulator

- The APPLE-Knot undulator is an innovative device which can achieve both circular polarization and low on-axis heat load.
- Comparing with other AKs, Merged AK has four magnet arrays which have stronger knot field to decrease on-axis heat load further and the drop of vertical polarization degree is declined as well, but engineering challenges arise.

Design parameters of the merged APPLE-Knot undulator.

Period length $3\lambda_u$ (mm)	256.8
Corresponding APPLE magnets period length λ_u (mm)	85.6
Corresponding Knot magnets period length $1.5 \lambda_u$ (mm)	128.4
Number of periods	18
Dimension of blocks merged by APPLE and Knot magnets (mm)	$55 \times 55 \times 10.7$
Dimension of blocks corresponding to blank segments (mm)	$55 \times 30 \times 10.7$
The ratio of the magnitudes of magnetization between the APPLE and Knot components	2:1
Clearance between arrays (mm)	1
Gap in horizontal mode @100–2000 eV (mm)	16.60-67.50
Array 1/3 shift in horizontal mode @100 eV (mm)	0/0
Gap in vertical mode @100–2000 eV (mm)	13.80-60.90
Array 1/3 shift in vertical mode @ 100 eV (mm)	$42.8 (\lambda_u/2) / -42.8 (-\lambda_u/2)$
Gap in circular mode @ 100–2000 eV (mm)	15.00-58.00
Array 1/3 shift in circular mode @ 100 eV (mm)	$64.2 (3 \lambda_u/4) / -21.4 (-\lambda_u/4)$

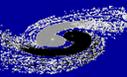
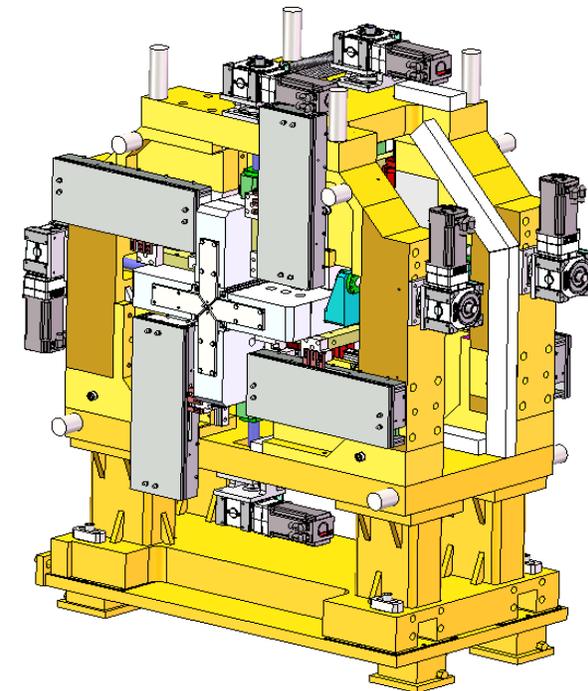
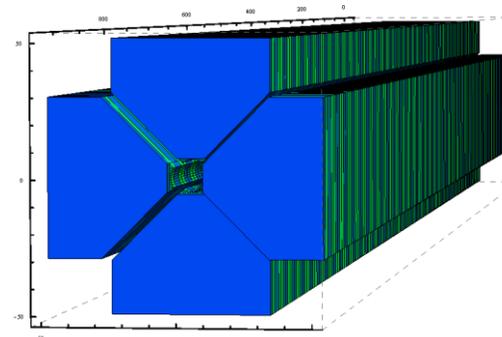
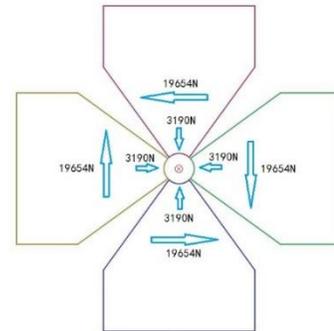
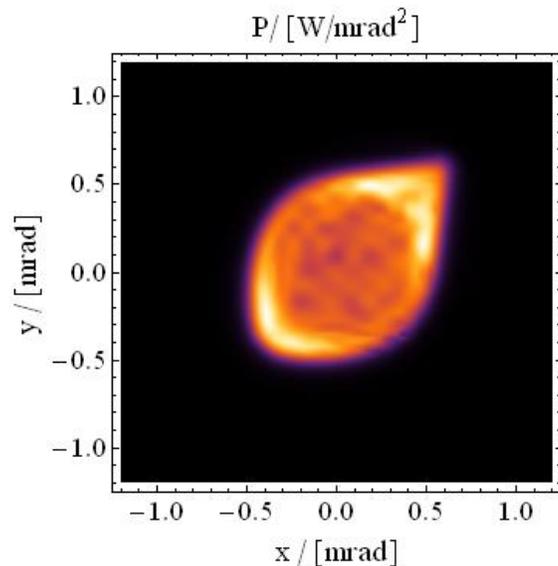


Mango: A new type Wiggler for Large FOV Imaging

- The “mango” wiggler is proposed by HEPS colleagues in which the shape of the photon beam image is like a mango.
- The big radiation spot size of mango wiggler has special advantages for Large - field X-ray diagnosis and flaw detection.

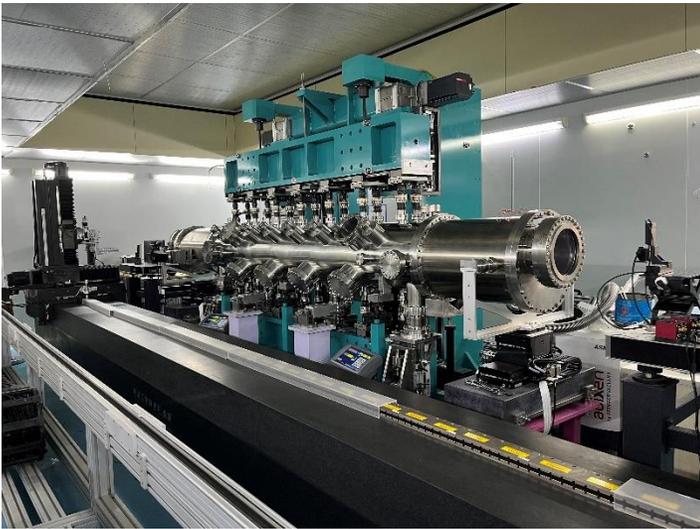
Design Parameters of Mango Wiggler

Period Length λ_x/λ_y [mm]	50.70/50.00
No. of Periods N_x/N_y	17.75/18
Peak Field B_{0x}/B_{0y} [T]	0.2-1.0



- The mass production of 11 in-vacuum IDs (6 CPMUs + 5 IVUs) completed
- The batch tuning is underway

Short period 12mm



CPMU in Tuning



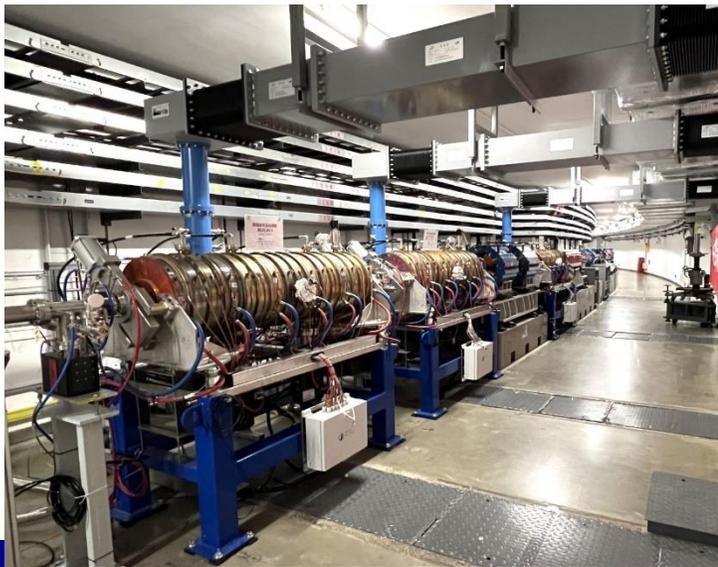
IVU in Tuning



IVU in Baking

- 2022.12, all six 500MHz 5-cell copper cavities passed SAT at PAPS (c.w. 120kW)
- 2023.07, three 500MHz 5-cell **copper cavities installed in the Booster tunnel and commissioned**
- 2021.11, first 166MHz bare SRF cavity passed vertical acceptance tests
- 2022.06, first **166MHz jacketed SRF cavity passed vertical acceptance tests**
- 2023.06, first **166MHz cryomodule assembled** and moved into the horizontal test stand
- 2022.12, four **500MHz bare SRF cavities** produced and **passed vertical acceptance tests**

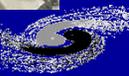
500MHz 5-cell copper cavities



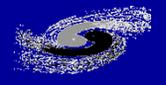
166MHz SRF cryomodule



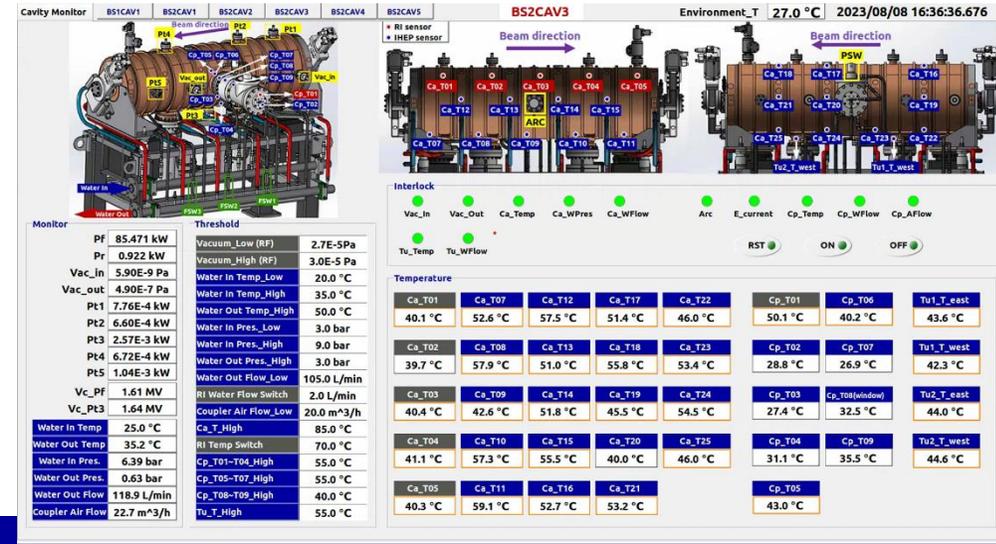
500MHz SRF cavity string



- 2021.10, 166MHz-260kW and 500MHz-150kW prototype SSAs passed essential tests at PAPS
- 2023.04, 166MHz-260kW and 500MHz-260kW **series SSAs production complete and passed FAT**
- 2023.07, **500MHz-100kW series SSAs complete and passed SAT** at Booster RF hall
- 2023.06, first 500MHz-150kW circulator installed at Booster and passed SAT



- 2022.12, XILINX-based LLRF in-house developed
- 2023.05, integration of cavity, SSA and LLRF at Booster complete
- 2023.07, **commissioning of booster RF complete**
- 2023.04, RF EPICS database start archiving data
- 2023.04, Booster RF control OPI developed



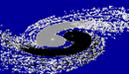
- Layout of the cryogenics system finished and met the technical requirements of HEPS micro-vibration requirement
- All cryogenic equipment of cryogenic hall, tank area and HEPS zone installed



Transport line from cryogenic hall to HEPS

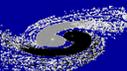
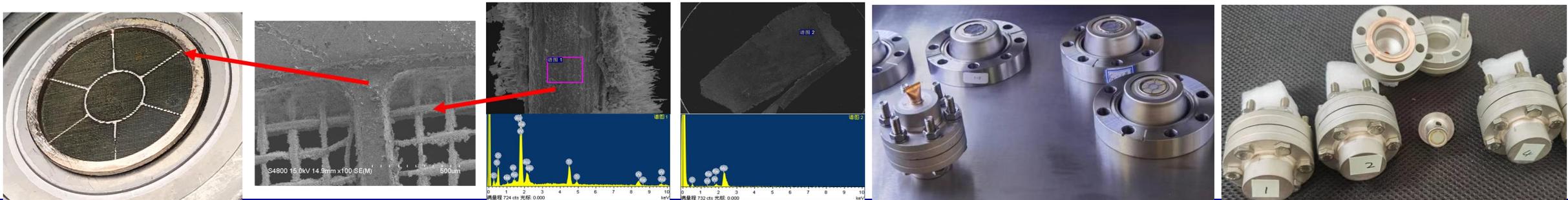
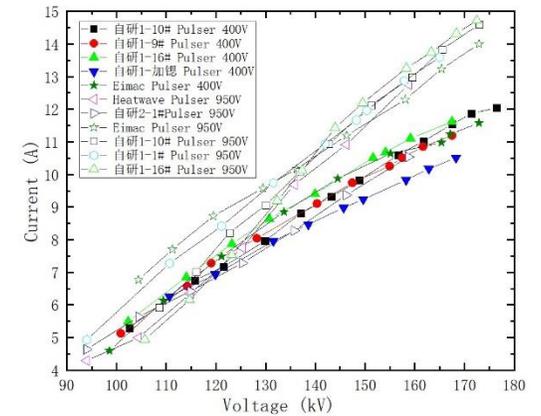
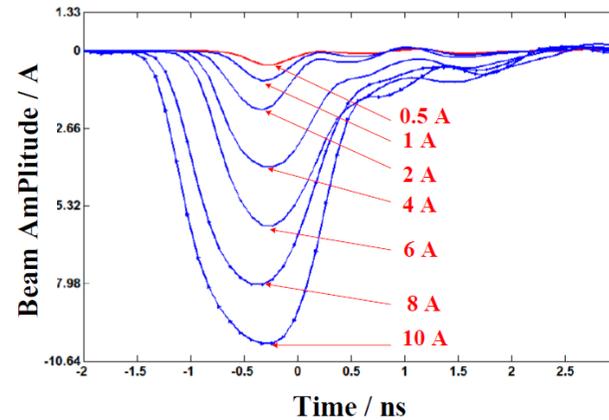
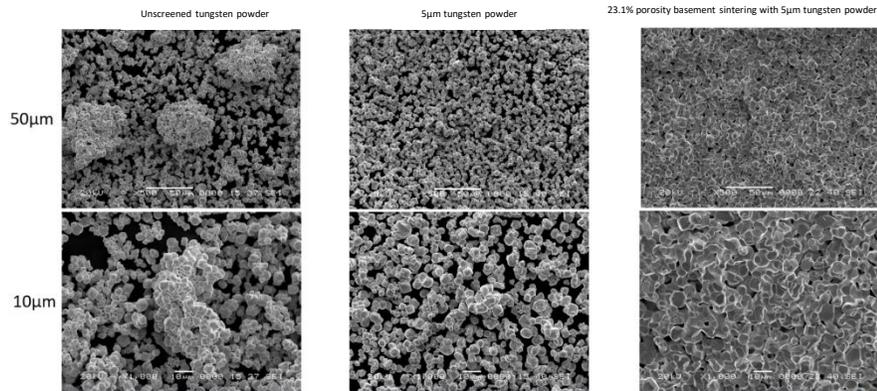


Tank area and cryogenic hall



- **Cathode-grid Assembly R&D**

- Assembly emission current satisfied E-gun of HEPS linac
- Reliability and lifetime of assembly are under tests

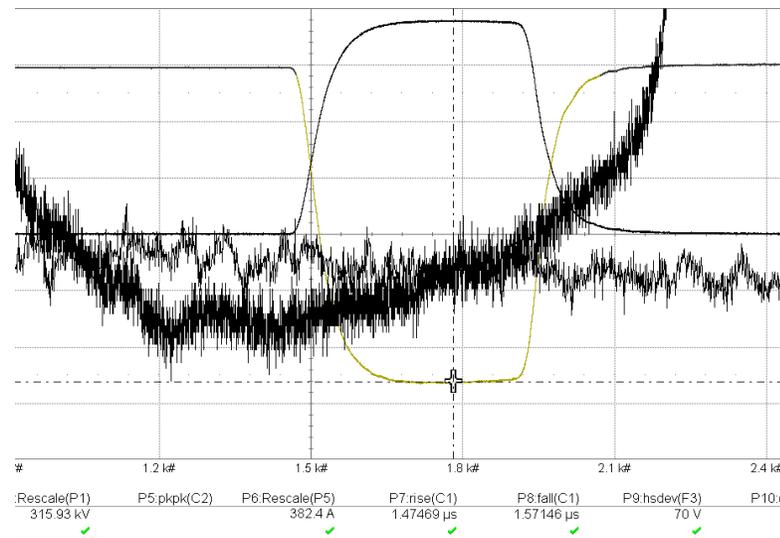


- **Solid-state modulator**

- Completely eliminate instability and limited lifetime of thyatron
- Solid-state modulator technology in-housed developed

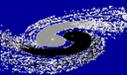
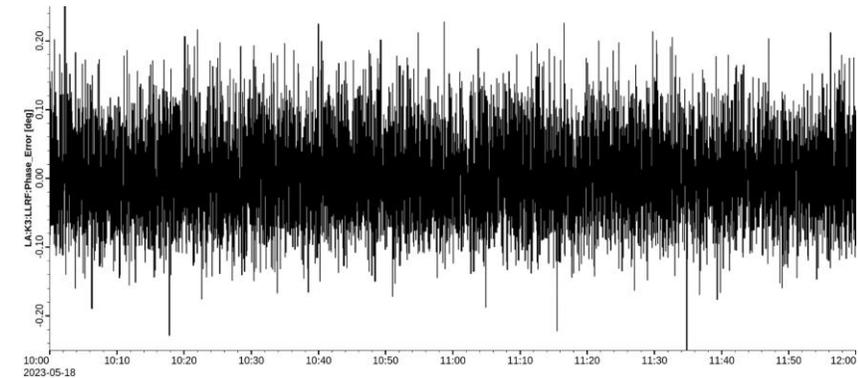


Modulators in HEPS Linac Gallery



Pulse Repeat stability 0.018%
305kV/354.2A/30min

Microwave phase stability of Linac K3
2 hours p-p stability: 0.4°
2 hours RMS stability: 0.07°

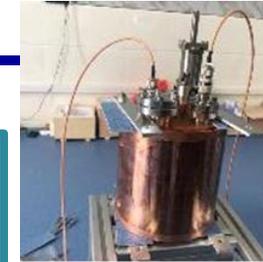


• Features

- The accelerating structure adopts an round-shaped cavity, an elliptical cross-section iris design, and the coupler design is a single port doubly fed structure
- The pulse compressor design is a dual cavity structure with dual hole coupling, and internal water cooling
- The directivity of DC: 40dB, LLRF is fully digital

• Milestone

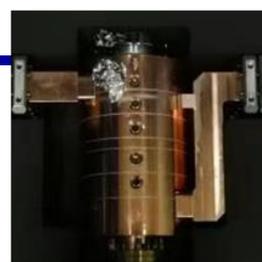
- 2019.6, microwave system design completed and begin to manufacture the component
- 2021.3, complete the acceptance of the first accelerating structure
- 2022.4, complete the installation of the accelerating structure and pass the final acceptance
- 2022.5, complete the installation and test of the microwave system and begin online high-power practice
- 2022.9, the energy reaches 500MeV at linac exit



SHB



Prebuncher (S-band)



Buncher (S-band)



S-band Accelerating structure



Pulse compressor



Directional coupler



3dB hybrid directional coupler



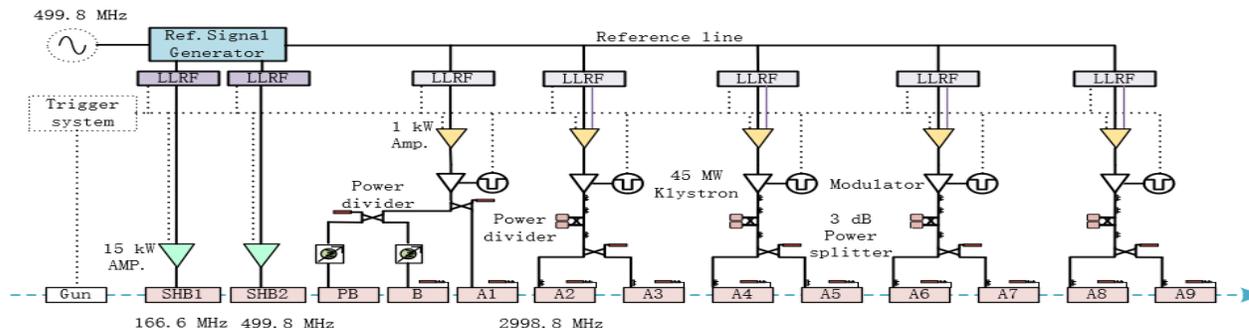
SiC load



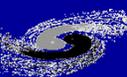
Phase shift & attenuation



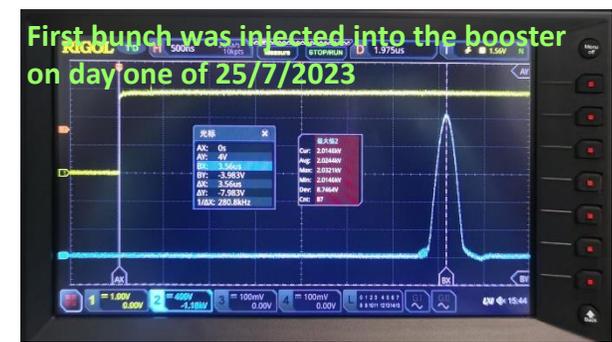
LLRF system



Main components



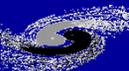
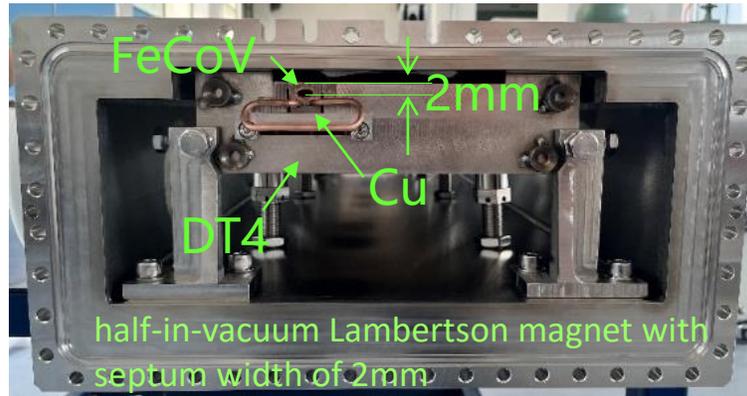
- **Booster**
 - All hardware including Lambertson magnets, kicker magnets and pulsers were delivered for installation in May 2023
 - The low-energy injection system has been put into operation for beam commissioning



- **Storage ring**

- Kicker: All strip-line kickers delivered on 24/7/2023
- Septum: the full-size prototype was completed in Jan. 2023 and 2 sets of final magnets are still under processing.

Fast kicker and pulser: pulse bottom width (3%-3%) < 10ns, pulse peak = ±15kV



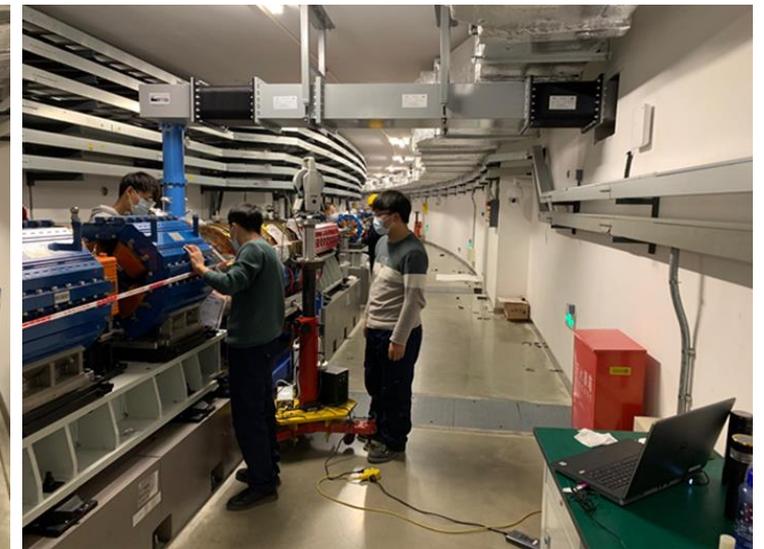
- The initial alignment and smooth precise alignment of the 50-meter linear accelerator were completed from March to August 2022, with an alignment accuracy of **0.1mm**.
- From October to December 2022, the initial alignment of the 454-meter circumference booster was completed. From February to May 2023, two rounds of smooth precise alignment of the booster 's orbit were conducted with an alignment accuracy of **0.065mm**.
- All these alignment works have effectively improved the efficiency of beam commissioning and ensured stable beam operation. Currently, the linear tunnel is operating successfully, and the booster tunnel has completed beam commissioning. This demonstrates the correctness and practicality of the principle and procedure for achieving smooth precise alignment of the orbit.



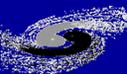
Smooth precise alignment of linear accelerator



Smooth precise alignment of booster



Initial alignment of booster



- For the first time in China, the laser multilateration measurement method is adopted to the pre-alignment of storage ring magnets of HEPS. **The spatial coordinate measurement precision of $6\mu\text{m}$ within a 6.5-meter control range have been achieved.** The system has reached a world-leading level in terms of stability and measurement efficiency. By August 2023, 217 out of 288 girders have been pre-aligned.
- The initial alignment of the storage ring is currently underway. It is being carried out using a conventional single tracker control network fitting positioning method. The deviations have been adjusted to 0.05mm, the instrument control network fitting positioning error is 0.4mm, and the magnet position error is 0.5mm, meeting the requirements for initial alignment. By August 2023, 156 out of 288 girders has been completed.



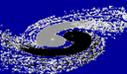
Pre-alignment of storage ring magnets



Pre-alignment of storage ring magnets

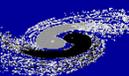


Initial alignment of the storage ring



- The operation space and interfaces have been checked, and pre-alignment scheme, transport scheme and other critical problems have been thoroughly tested

Aim to verify the feasibility of the magnet, vacuum chamber, BPM, etc. installation procedure

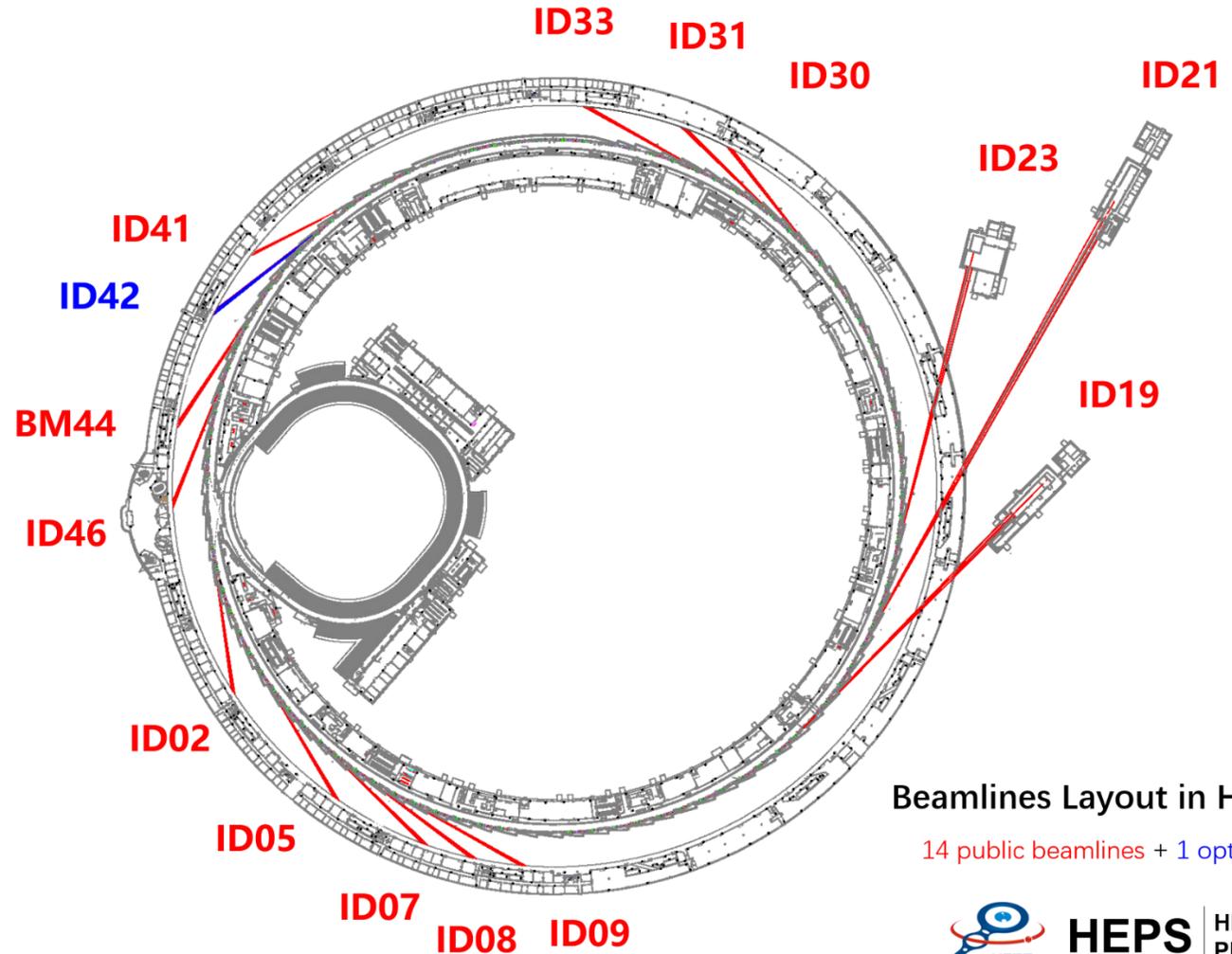


BEAMLINE

1. Beamlines design
2. R&D for beamline technologies

Layout of 15 beamlines in Phase I

- 14 public beamlines: 13 IDs (3 long) + 1 BM
- 1 ID beamlines for optics test

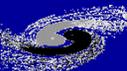


Beamlines Layout in HEPS phase I

14 public beamlines + 1 optics test beamline

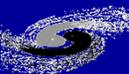


HEPS HIGH ENERGY PHOTON SOURCE



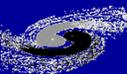
Phase I Beamlines list

	Beamlines	Features
High Energy	Engineering Materials	50-170keV, XRD, SAXS, PDF
	Hard X-Ray Imaging	10-300keV, Phase and Diffraction contrast imaging, 200mm large spot, 350m long
High Brightness	NanoProbe	Small probe, <10nm; InSitu nanoprobe, <50nm; 180m long
	Structural Dynamics	15-60keV, single-shot diffraction and imaging; < 50nm projection imaging
	High Pressure	110nm focusing, diffraction and imaging
	Nano-ARPES	100-2000eV, 100nm focusing, 5meV@200eV, APPLE-KNOT undulator
High Coherence	Hard X-ray Coherent Scattering	CDI(<5nm resolution), sub- μ s XPCS
	Low-Dimension Probe	surface and interface scattering, surface XPCS



Phase I Beamlines description

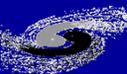
	Beamlines	Features
General beamlines	NRS&Raman	Nuclear Resonant Scattering and X-ray Raman spectroscopy
	XAFS	routine XAFS, plus 350nm spot and quick XAFS
	Tender spectroscopy	Bending magnet, 2-10keV spectroscopy
	μ-Macromolecule	1μm spot, standard and serial crystallography
	pink SAXS	pink beam, lest optics
	Transmission X-ray Microscope (TXM)	full field nano imaging and spectroscopy
Test beamlines	Optics Test	with undulator and wiggler source for optics measurement and R&D





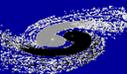
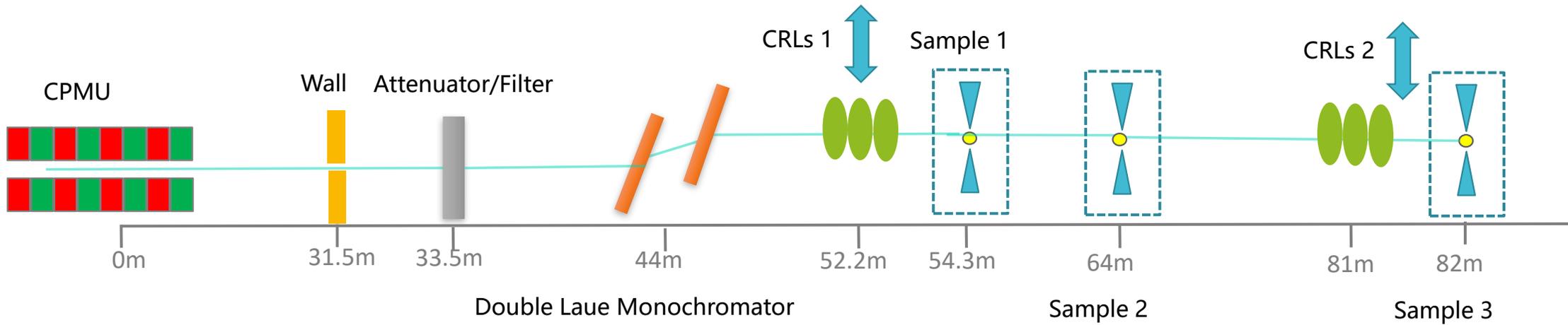
Status of HEPS Beamline

- Designs
- Key technologies
- Procurement and Delivery
- Test and Installation
- Schedule



High energy X-ray for engineering materials

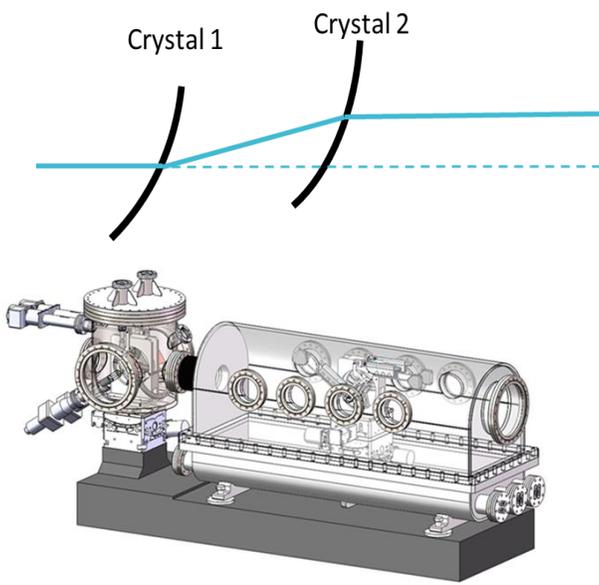
- Source, 2 x CPMUs for **photon flux $>1 \times 10^{12}$ @100keV**
- Mono, Laue monochromator, asymmetrically cut crystal, Double crystal, fixed exit
50keV~170keV , $\Delta E/E \sim 1 \times 10^{-3}$ @100 keV
- Focusing, **Home made Nickel-based Kinoform**, **$\sim 2\mu\text{m} \times 2\mu\text{m}$ and submicron**



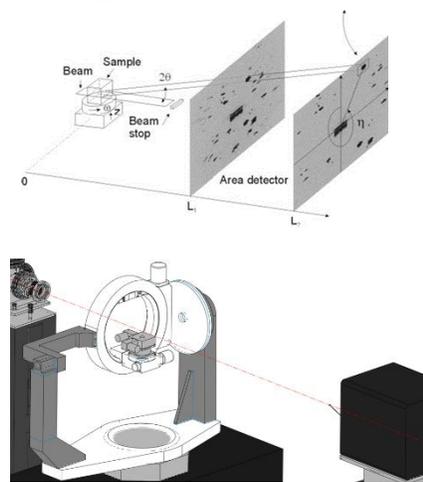
Layout of beamline and endstations



FOE: Laue optics



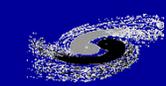
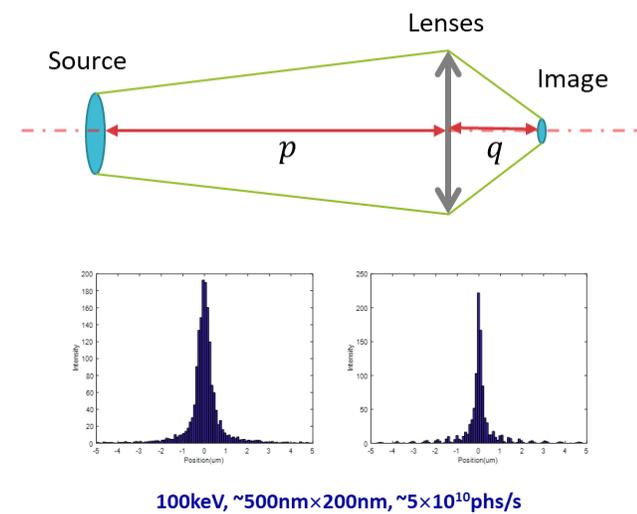
Hutch A: powder diffraction/3D XRD



Hutch B: large samples tensile mode heating mode



Hutch C: SAXS/micro XRD



GOALS: High sensitivity, Deep penetration, Multiscale mesoscopic spatial resolution, Large FOV, Multiple contrast mechanisms and compatible with diverse sample environments.

Probes: In-line phase contrast imaging; Diffraction Contrast Imaging

Application: Biomedicine: whole organ mesoscopic imaging

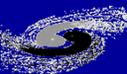
Engineering Materials

Fossils and Human Relics

Features: Large FOV and high Resolution

Ratio of spot size and PSF increase from 2k to 20k, 1000 times of voxels one CT

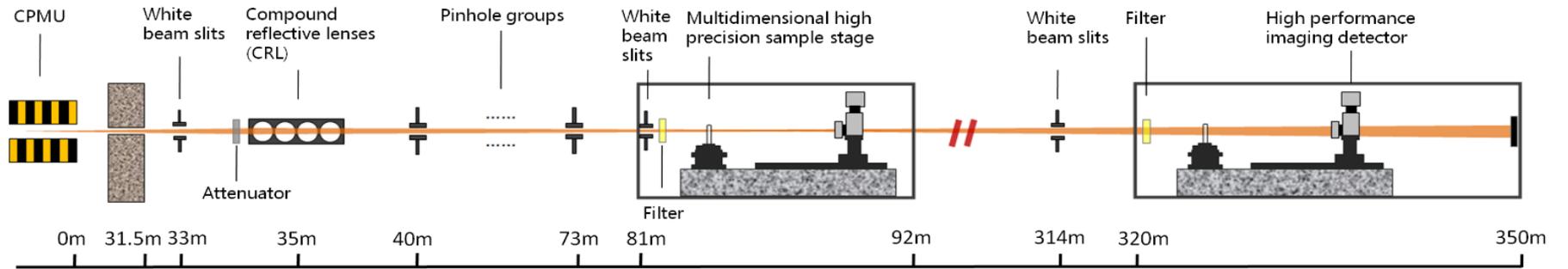
High sensitivity at high resolution & deep penetration case, very small PSF



1xCPMU + 1xWiggler+1x Mango Wiggler ; 350m long beamline

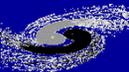
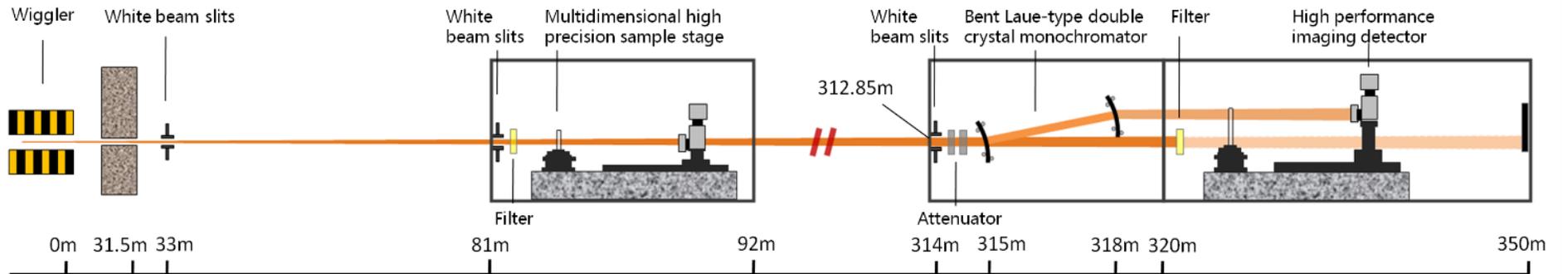
CPMU
branch

10-90 keV

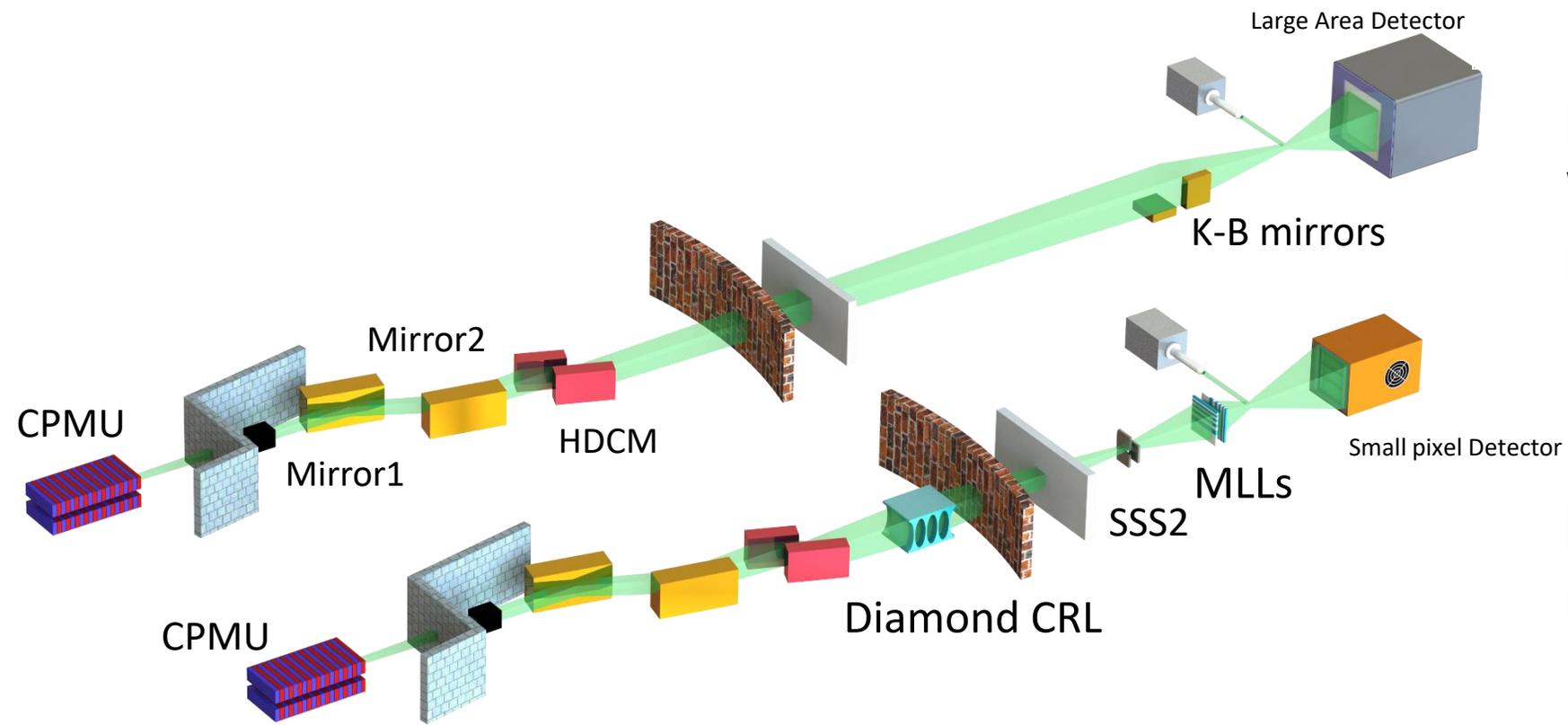


Wiggler
branch

20keV—300keV



Pursuing nanofocusing in two working mode



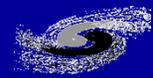
**In-situ mode
(K-B mirror)**

Probe Size: $< 50\text{nm}$
 Work Distance: 50mm
 Flux: $10^{11}\text{-}10^{12}$ phs/s

**High resolution mode
(Multilayer Laue Lens)**

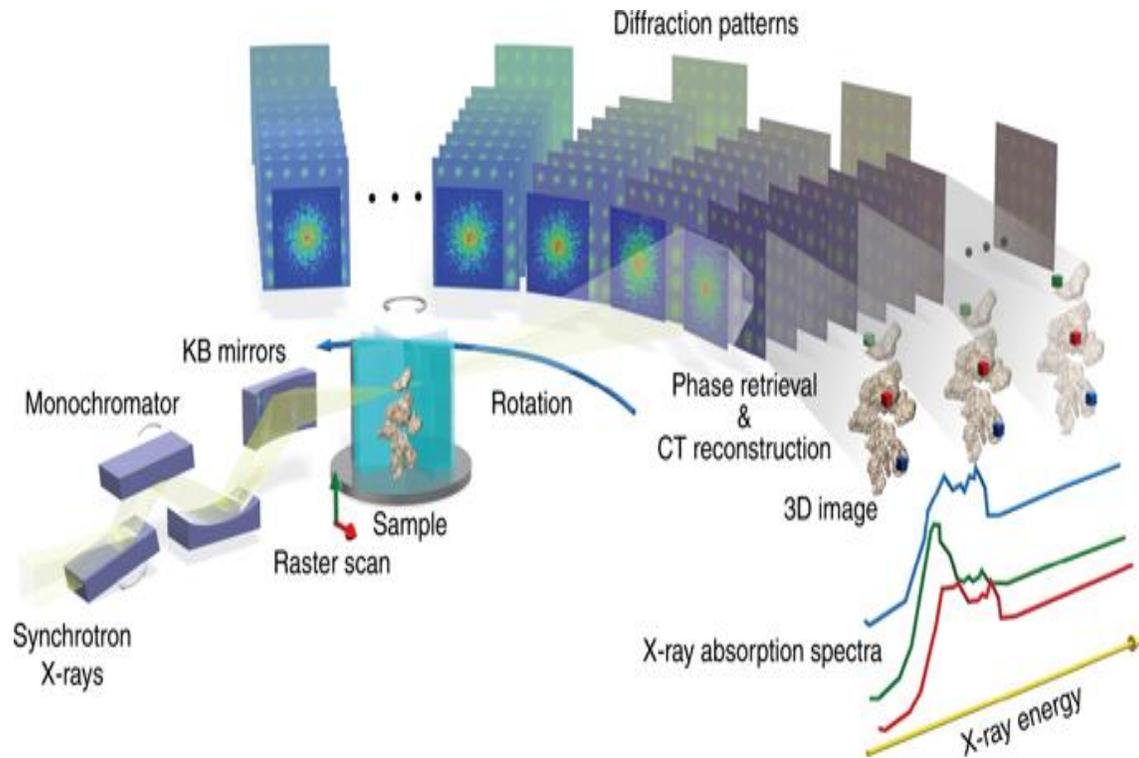
Probe Size: $< 10\text{nm}$
 Work Distance: 2mm
 Flux: $10^{10\sim 11}$ phs/s

Optical Layout of Nanoprobe beamline

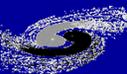
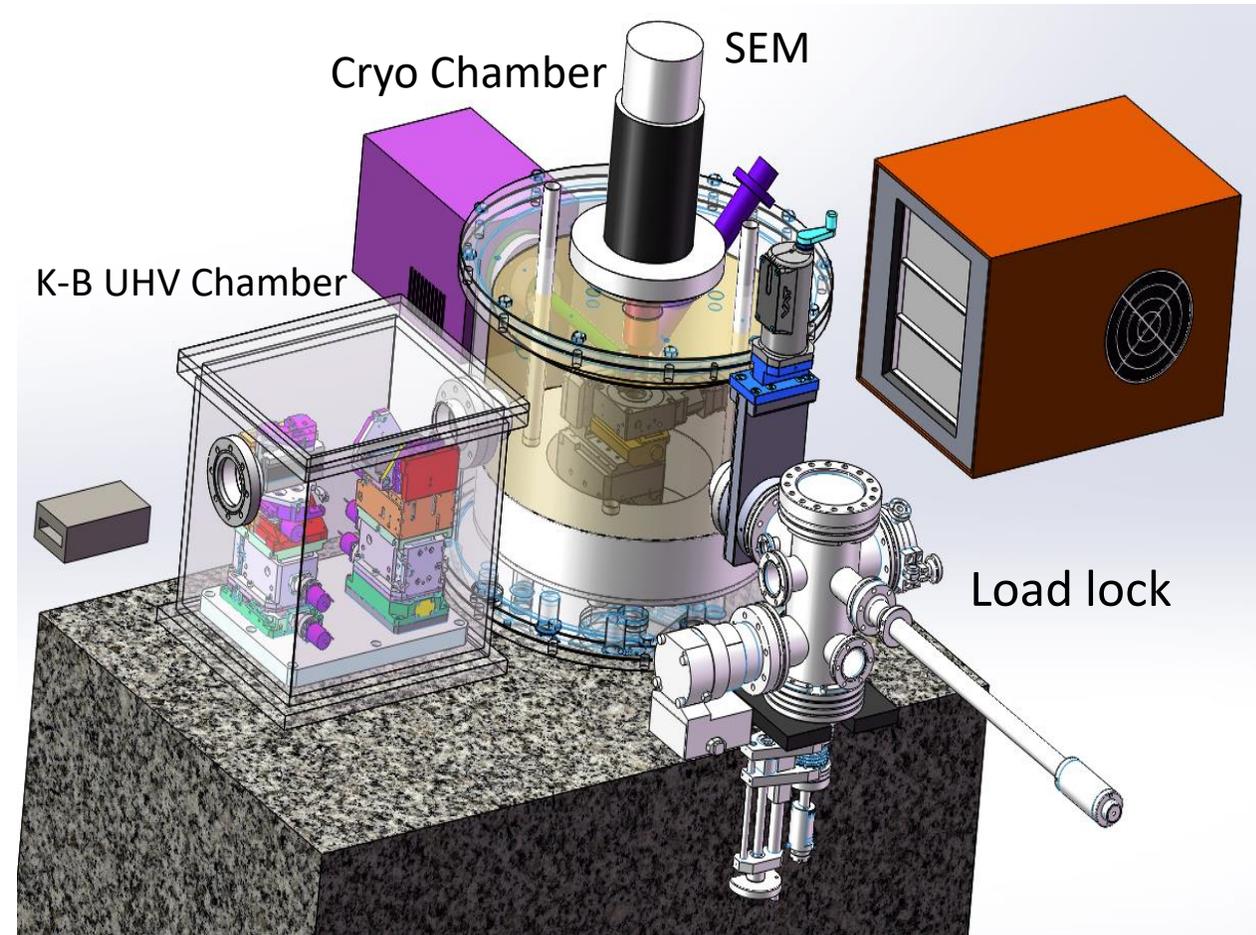


Multimodal Probing

nano-XRF, nano-XRD, nano-XANES
Ptychography, Spectra-Ptychography



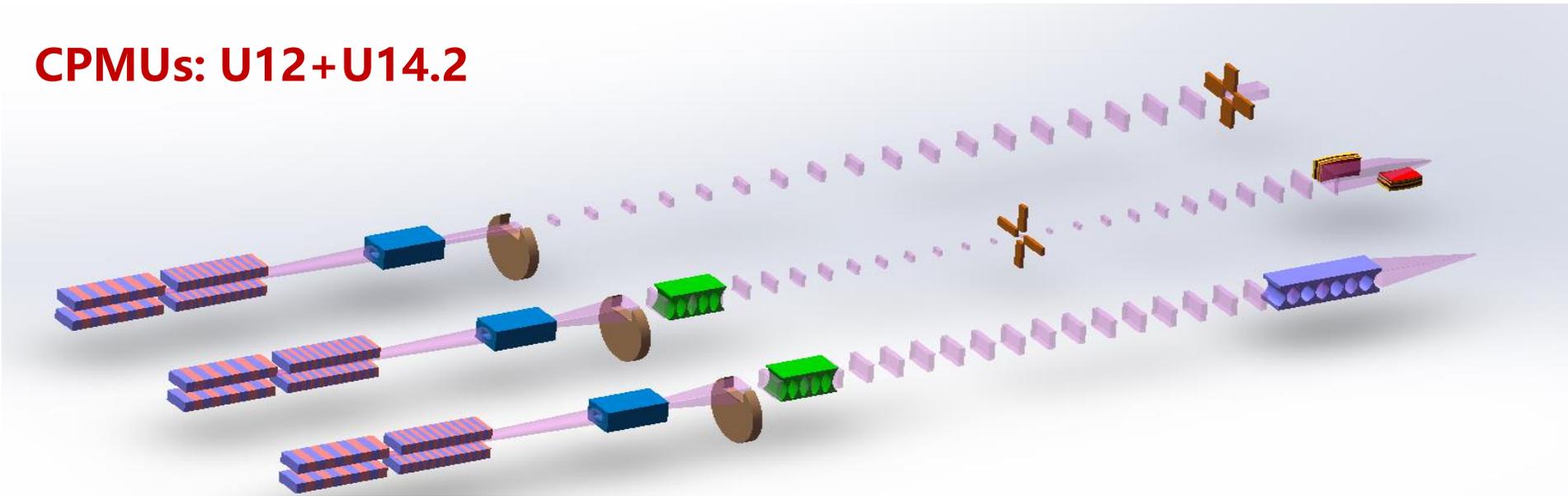
M. Hirose, Nature communication, 2019



Single shot probes for Irreversible progress

Energy range	23,44,65 keV
Energy resolution	0.3-10%
Flux per pulse	$> 10^9$ phs/pulse
Temporal resolution	~ 400 ps

CPMUs: U12+U14.2

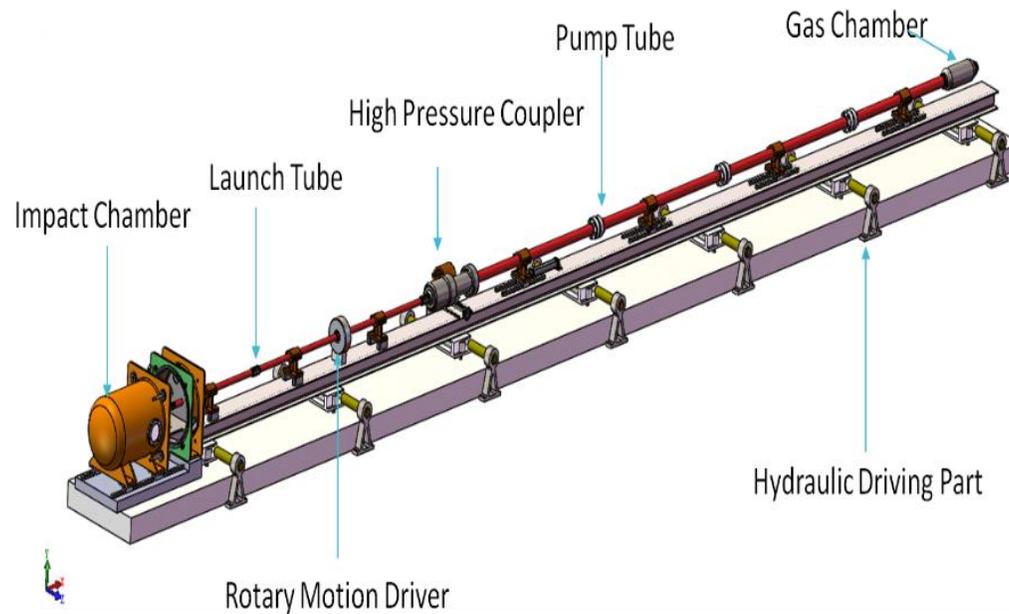


Dynamic experimental instrumentation

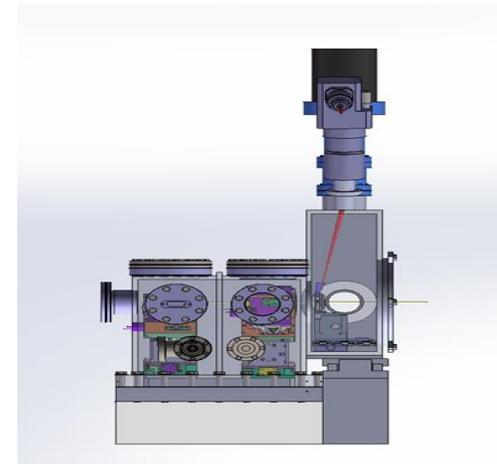
Dynamic loading:

Gas gun, Hopkinson bar, High power laser,
Additive Manufacturing

Probes: XRD,SAXS,XPCI,
Magnified nano-imaging

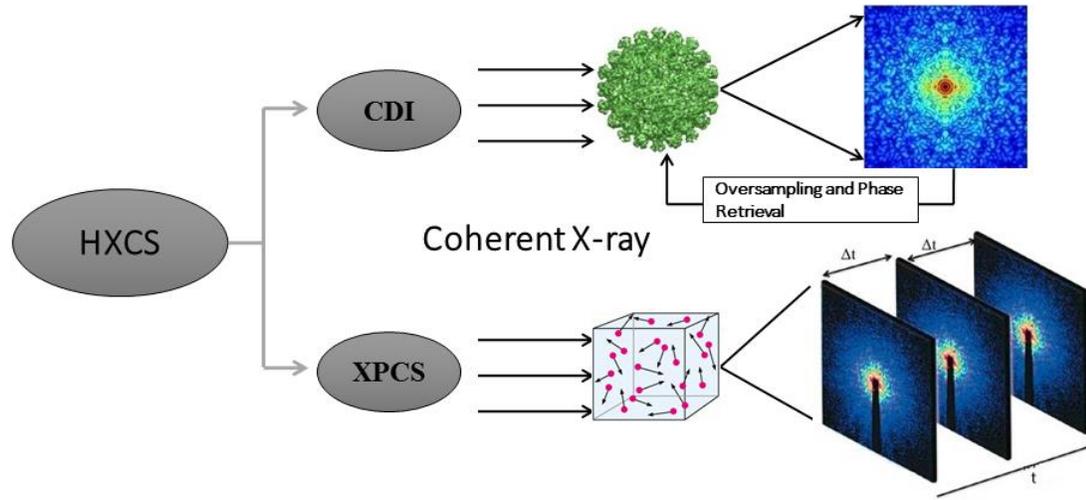


Additive Manufacturing



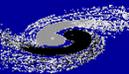
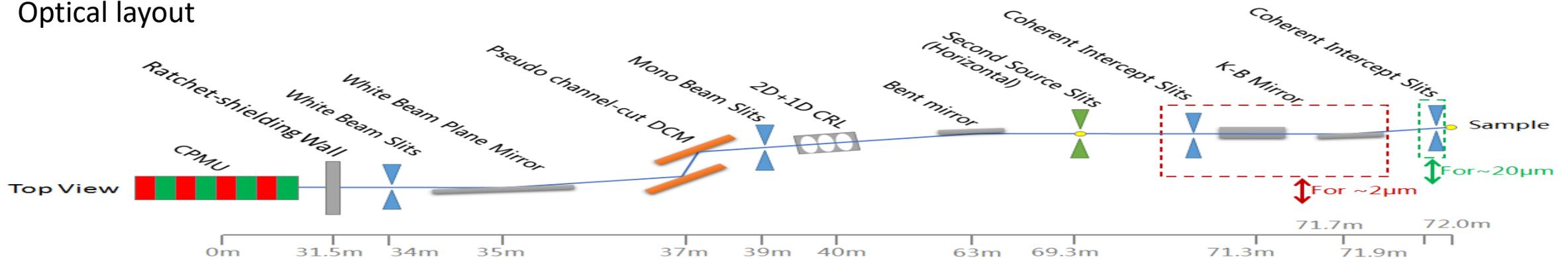
Hard X-ray Coherent Scattering beamline High coherence

Dedicated to Coherent Diffractive Imaging (CDI) and X-ray Photons Correlation Spectroscopy (XPCS)



	Specifications
Energy range	7-25keV
Energy resolution	10^{-4} Si(111)
Coherent flux	$>10^{12}$ ph/s @12.4keV
Beam size	2 μ m (WAXS CDI&XPCS) 20 μ m (SAXS CDI&XPCS)
Endstation	CDI (resolution<5nm) XPCS (resolution<1 μ s)

Optical layout

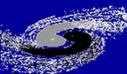


Key technologies

- X-ray optics design
- Thermal management
- Optics metrology
- Monochromators
- Mirror systems
- Wavefront preservation and crystal/device fabrication
- Nano-positioning instrumentation
- Time-resolved instrumentations
- X-ray detector
- Data acquisition and analysis

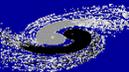
Supported by both HEPS
and Platform for
Advanced Photon Source
Technology R&D (PAPS)

See M.Li's yesterday talk



> 2/3 contracts signed

- Front ends for 15 beamlines delivered by October 2023.
- Enclosures, utilities and safety interlock system delivered 50%
- Optics
 - 75% mirrors delivered by July 2023.
 - First batch of the diamond CRL delivered.
- Opto-mechanics
 - All mirror vessel systems for group #1 beamline (Beamlines from BM and in-air insertion devices) delivered.
 - 4 monochromators delivered.
- Detectors: Advanced pixel array detectors package ordered



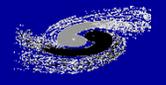
Test and installation- Front ends

14 of 17 front-ends delivered

Factory acceptance



Installation start



Test and installation - X-ray Mirror systems

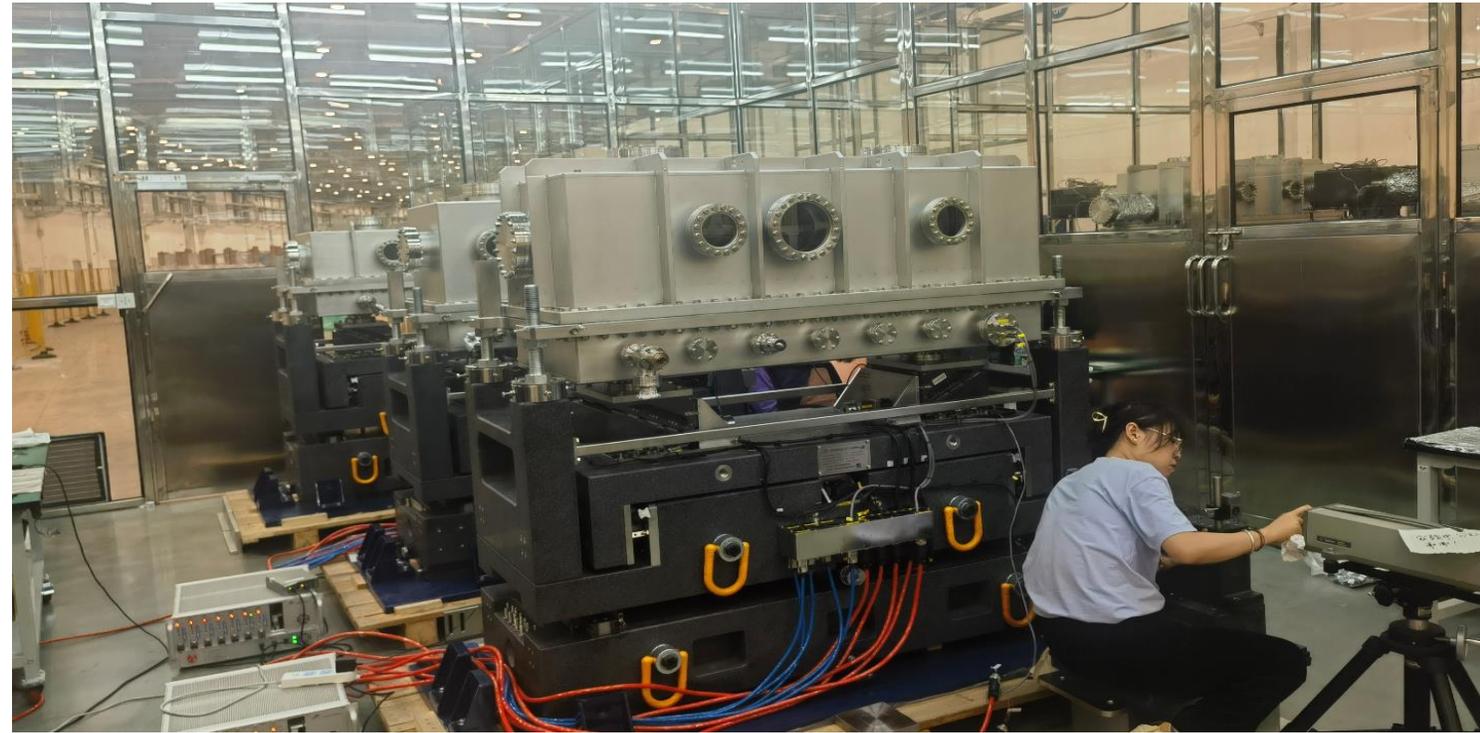
Focusing, collimating mirrors

38/40 are designed by HEPS teams

Factory acceptance



Test measurement after delivery



Test and installation-Monochromators



VDCM



HDCM



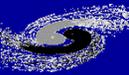
Fast-scan DCM



HR-DCM



**First Double Crystal
Monochromator installed
at 2023/7**



Test and installation- Enclosures



B8 XAS



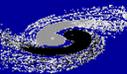
BE TXM



BA PX



B7 Imaging



- **Group 1 beamline,**

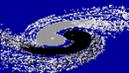
Test finish in the first half of 2024

Commissioning in the second half of 2024

- **Group 2 beamline**

Test finish in the first half of 2025

Commissioning in the first half of 2025

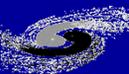


Future Plans: HEPS follow-up beamlines

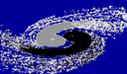
- Criteria for HEPS beamline selection: **Scientific and Industrial questions as well as cutting-edge experimental methods motivated in 4GSR.**
- Upon schedule of insertion installation, without impeding the operation of existing BLs, 4-5 ID installed per year
- 32 bls has been planned

Fields	Material	Physics	Chemistry	Envir.	Energy	Industry	Bio.	Meth.
BL	3 ID, 3 BM	5 ID, 1BM	1 ID, 5 BM	2 ID	2 ID, 1 BM	1 ID, 4 BM	2 BM	2 ID

- Organizing institutionalization research teams/projects based on HEPS
- Materials
- Chemistry (Dynamic properties of catalysis)



- HEPS is a 4th generation, high energy, ultra-low emittance SR facility. It is the key facility of Huairou Science City.
- A series of projects, HESP-TF, PAPS, Auxiliary building, are also carried on.
- The HEPS project progress in time. Civil construction was finished in Aug. 2022. LINAC is ready. Booster is in commissioning. Storage ring, beamlines and end-stations are in installation.
- No show stoppers to start storage-ring commissioning next year.





THANKS FOR YOUR
ATTENTION!

photo in July 2023