



MINERVA

**A new X-ray facility for the characterization of the
newATHENA mirror modules at the ALBA**

Synchrotron

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07 / 11 / 2023



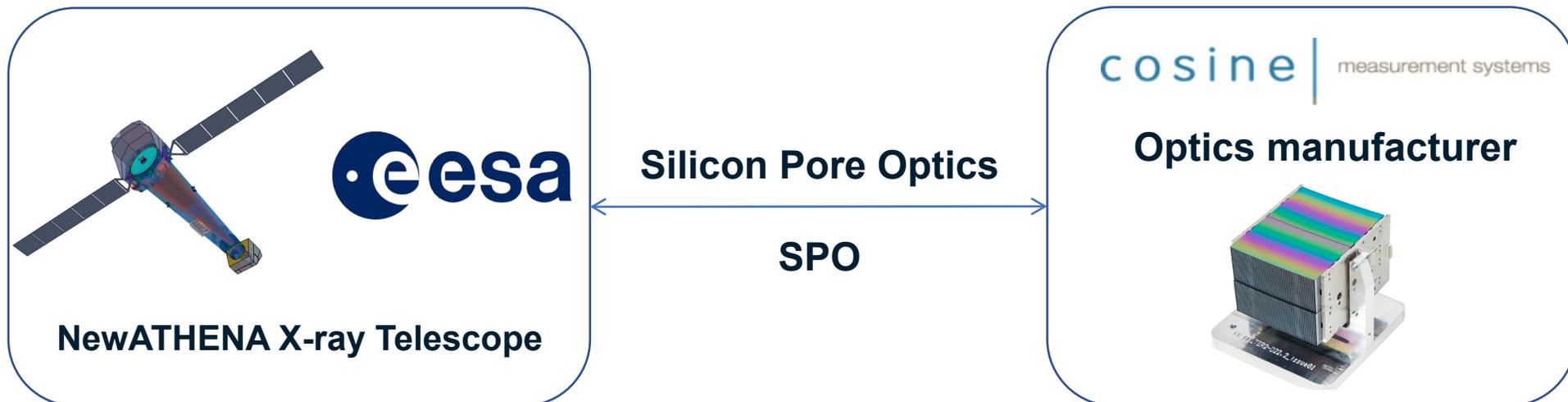
measurement systems

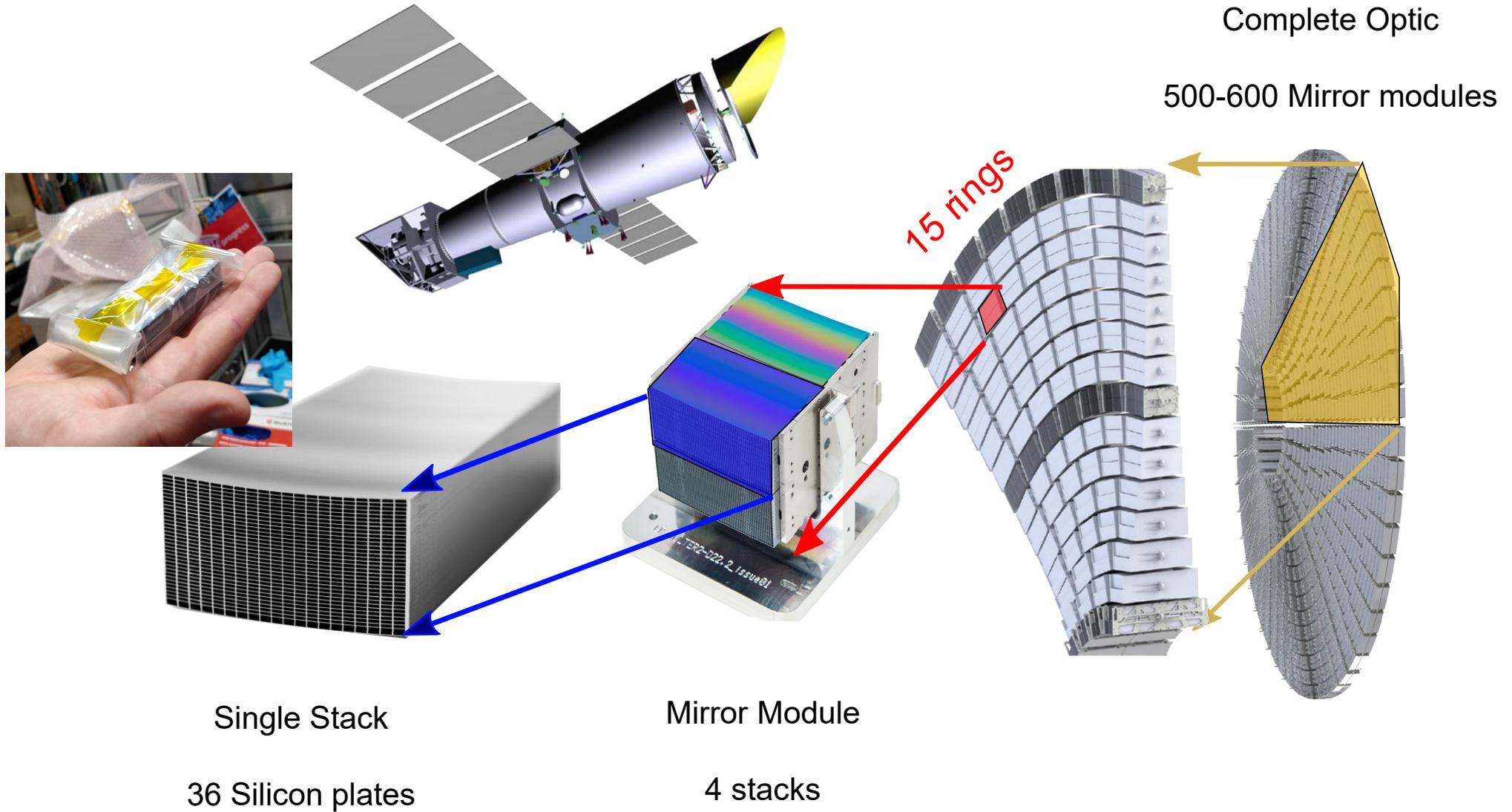


- ATHENA X-Ray Observatory
- Beamline Layout and General description
- Monochromator
- Sample Environment
- Detector Tower
- Conclusions

NewATHENA X-ray Telescope

- Open observatory to address **fundamental questions about energetic objects.**
- Mission **started** at **2014**, expected to be **ready** by **2037**
- Powerful X-ray observatory - unprecedented combination of **collecting area**, survey capabilities and energy resolution.
- 14,5 m long, 7 tones





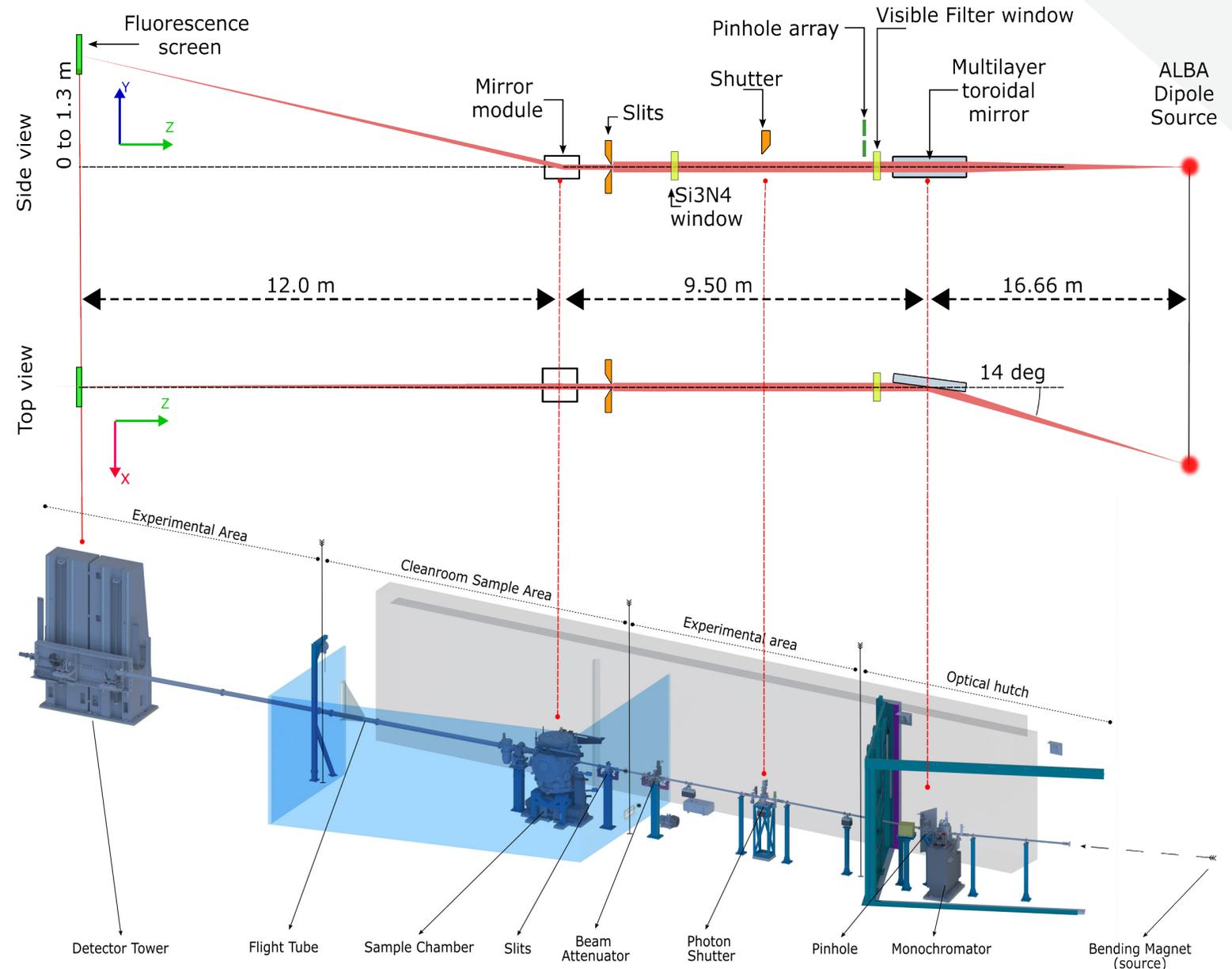
MINERVA Beamline

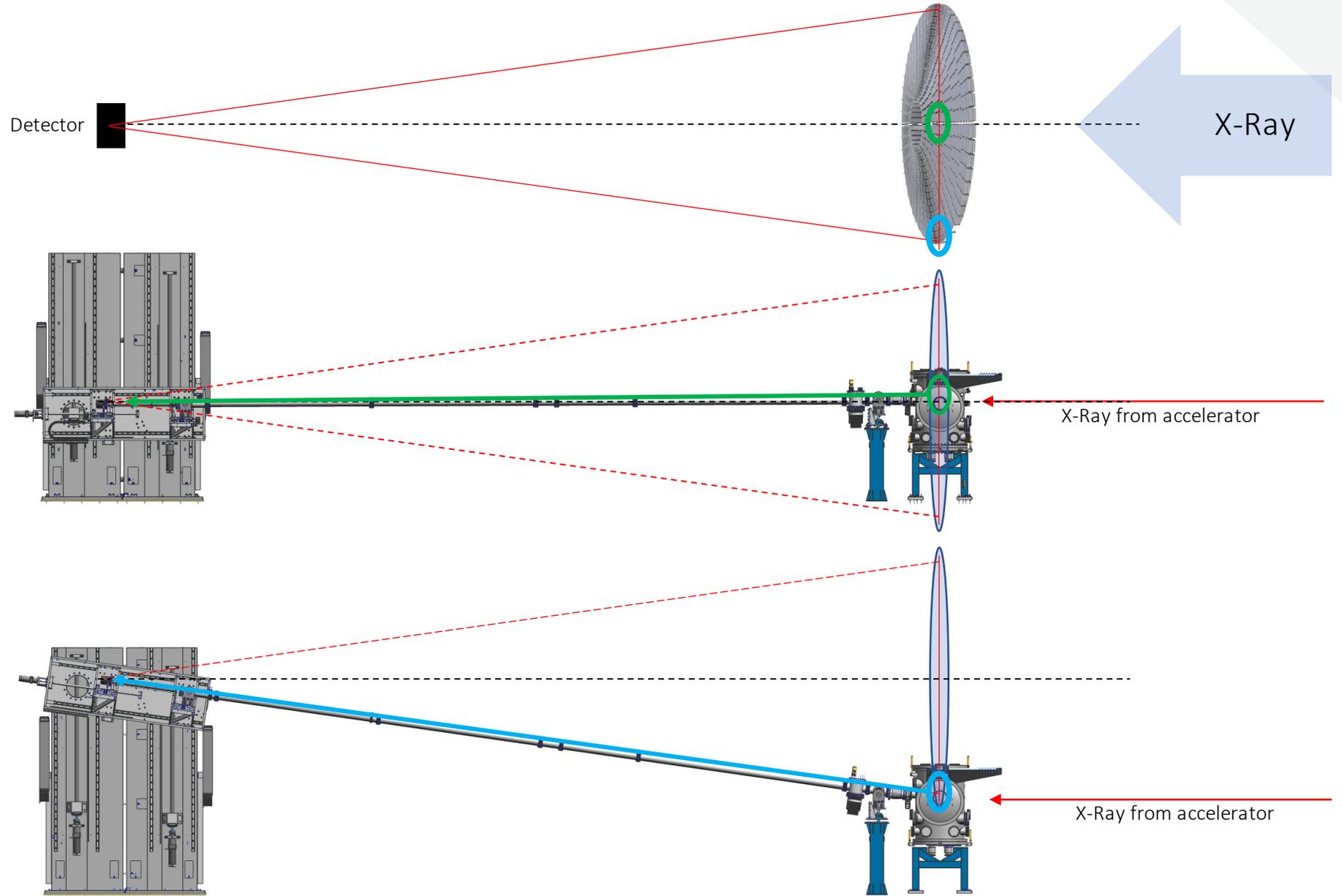
- Based on **XPBF 2.0** (PTB)
- Source: **Bending magnet**
- Operated under UHV and HV.
- **Monochromator**, unique optics (Toroidal mirror → Collimated beam at 1 KeV)
- **Sample Environment** in a Cleanroom (30 m²)
- **Detector Tower**

Technical Specifications

- **Accuracy** in distance from **MM** to **Detector** better than **50 μm**.
- **Positioning and stability** of **MM** better than **1 μm** and **1 arcsec**

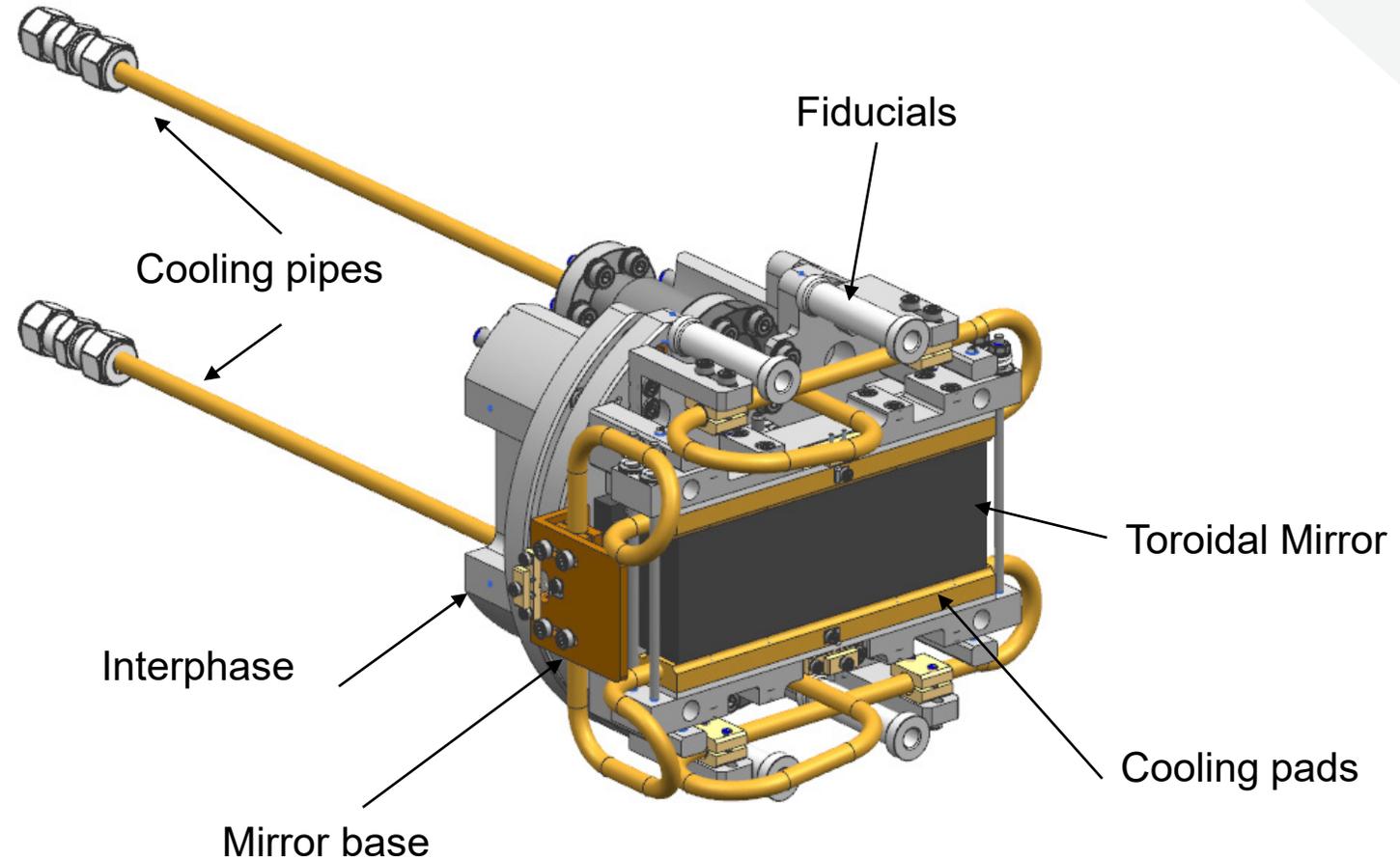
GENERAL BEAMLINE DESCRIPTION





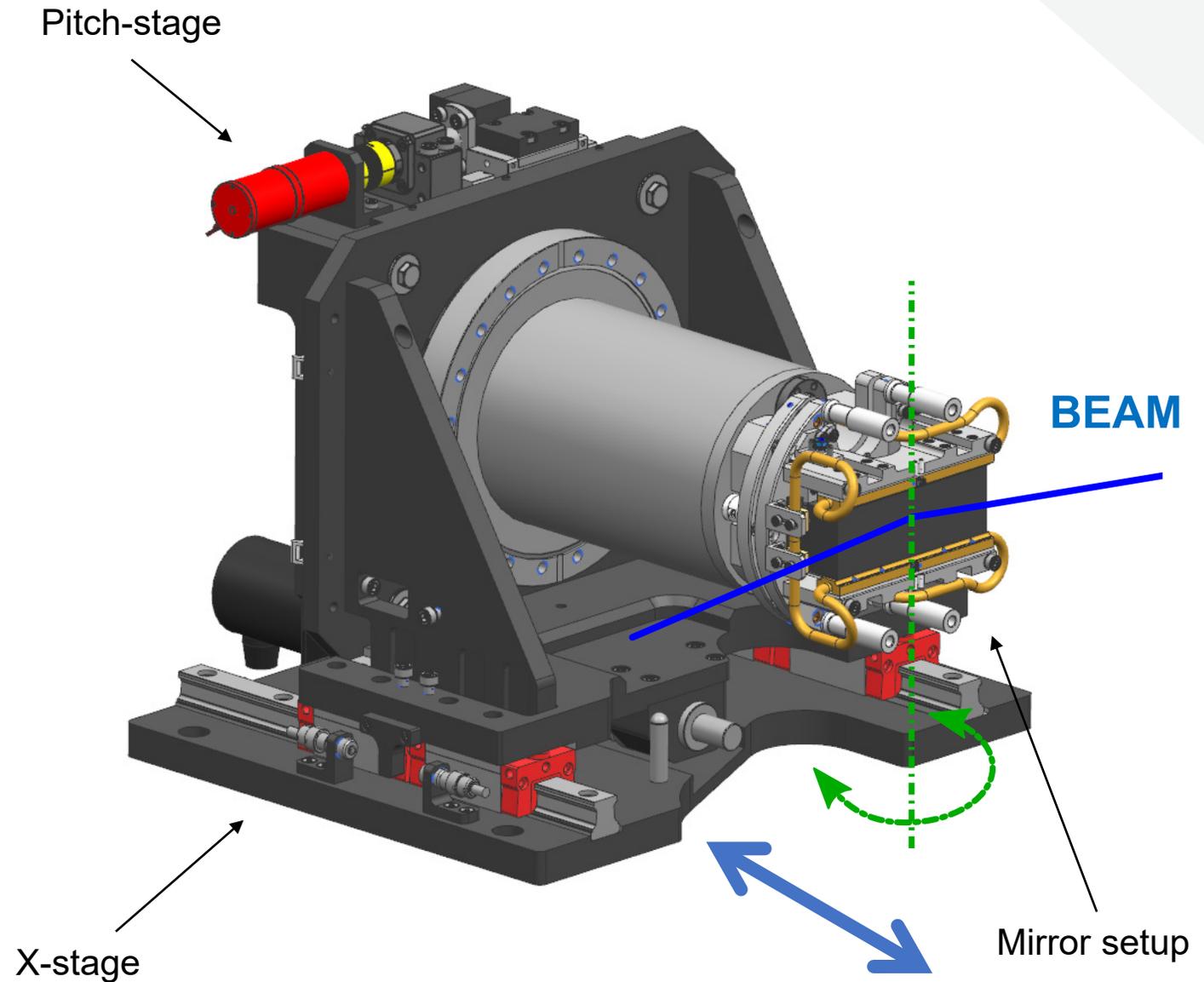
MIRROR ASSEMBLY

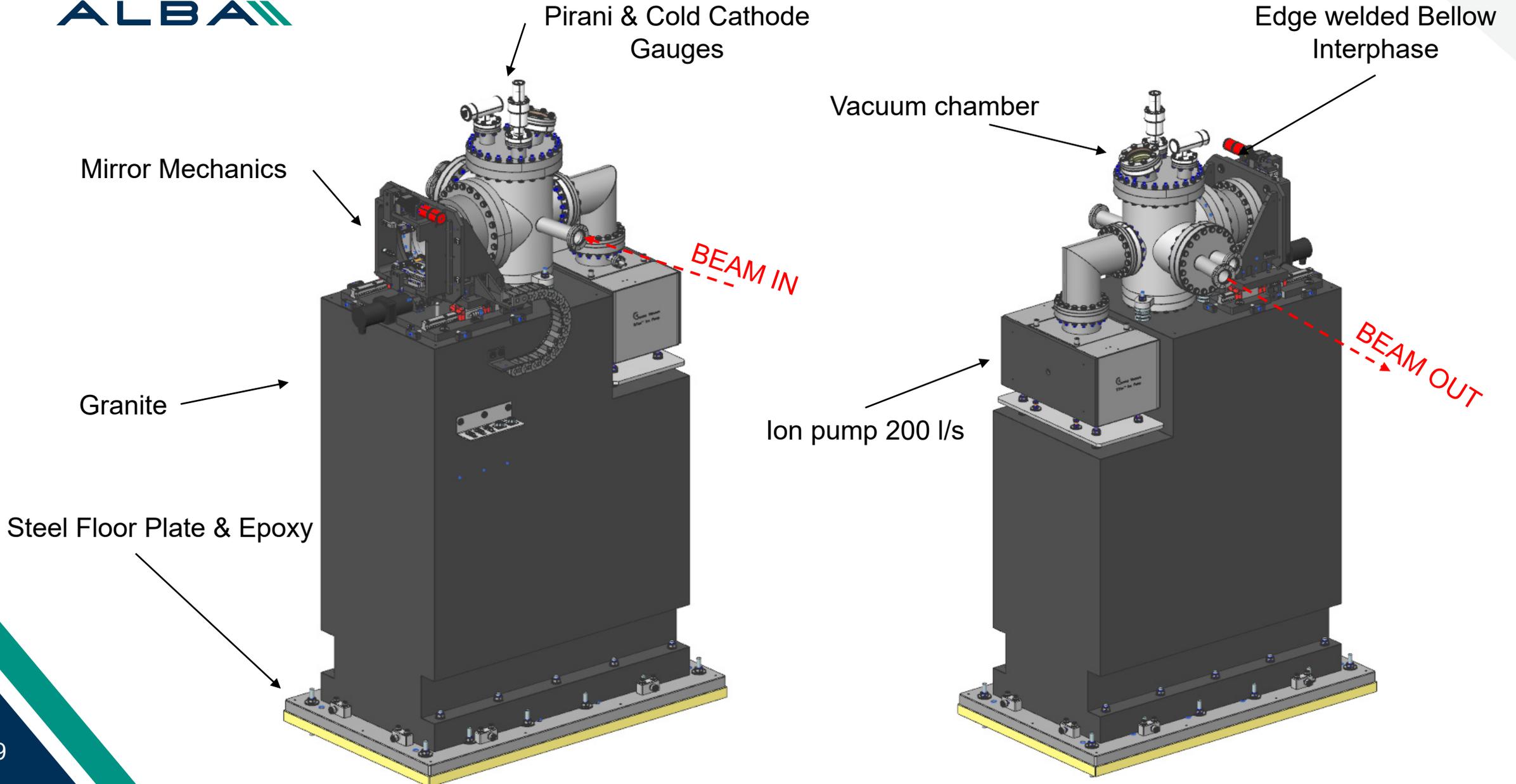
- **Toroidal mirror** (SESO) with Multilayer (AXO DRESDEN)
- Select photons at **1KeV**. Collimated beam
- **Water cooling** by copper cooling pads
- Kinematical mount as a mirror base to manual alignment

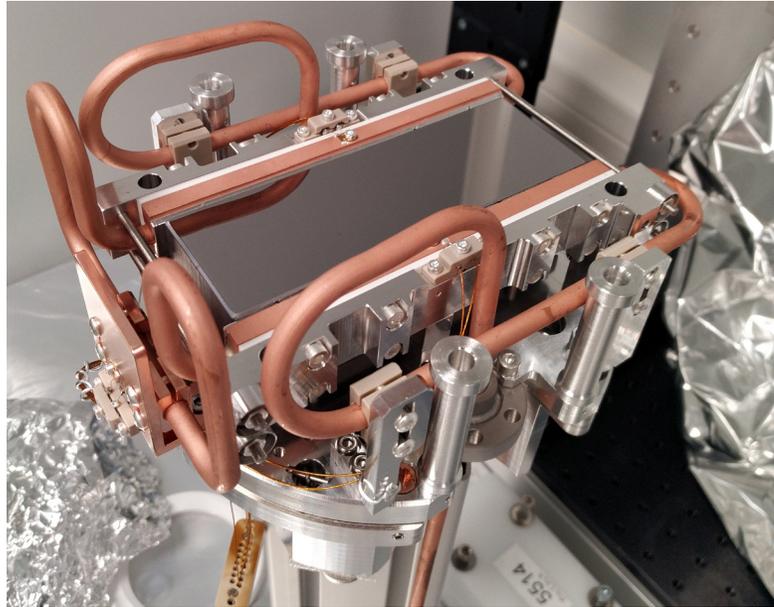


MOTION STAGES

- Motorized stages: **X-ray incidence** and **linear translation** normal to surface
- Based on **stepper motors** and precision **ball linear guides**
- Feedback control by means of **absolute encoders**

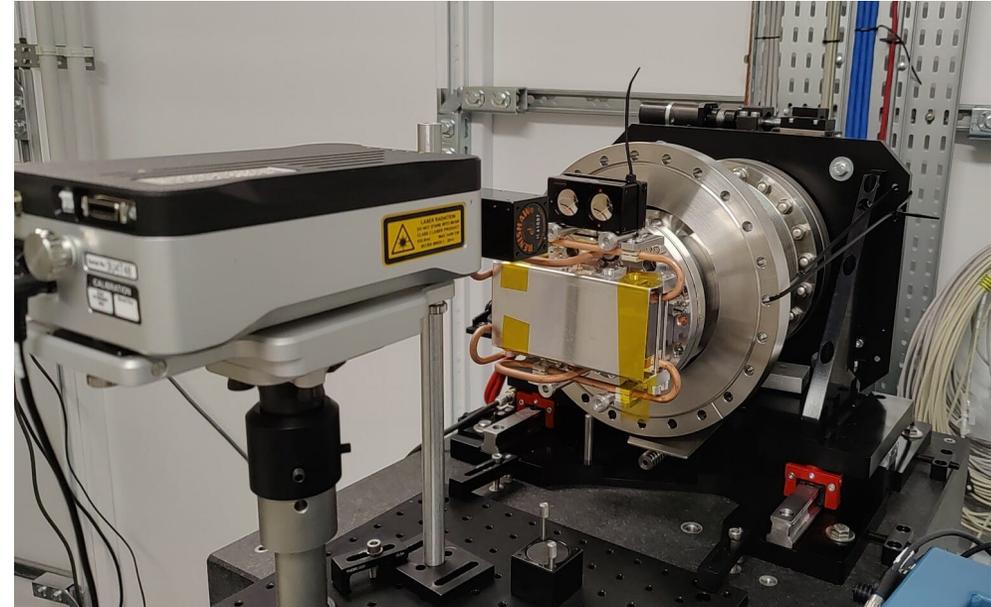






Pitch Rotation

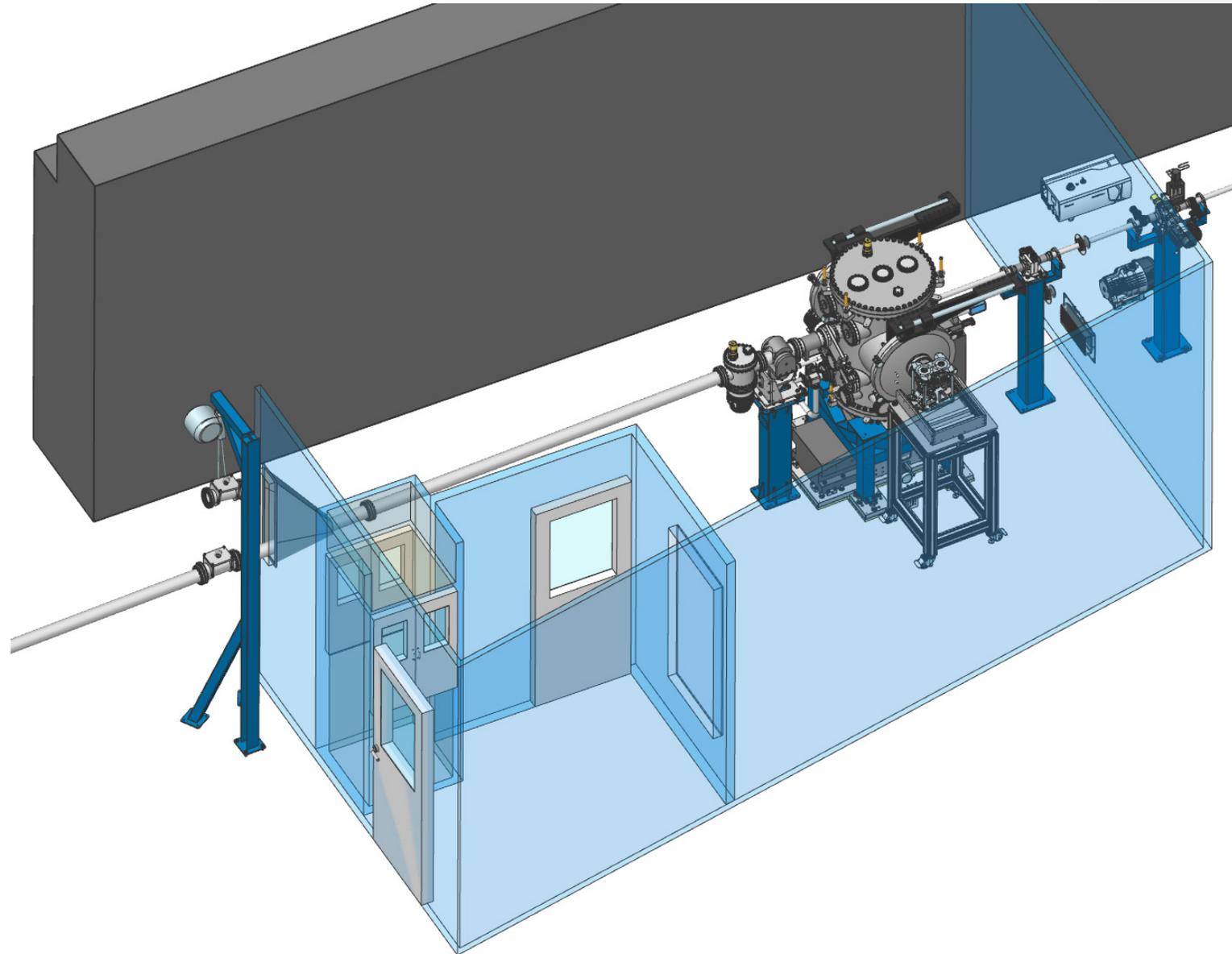
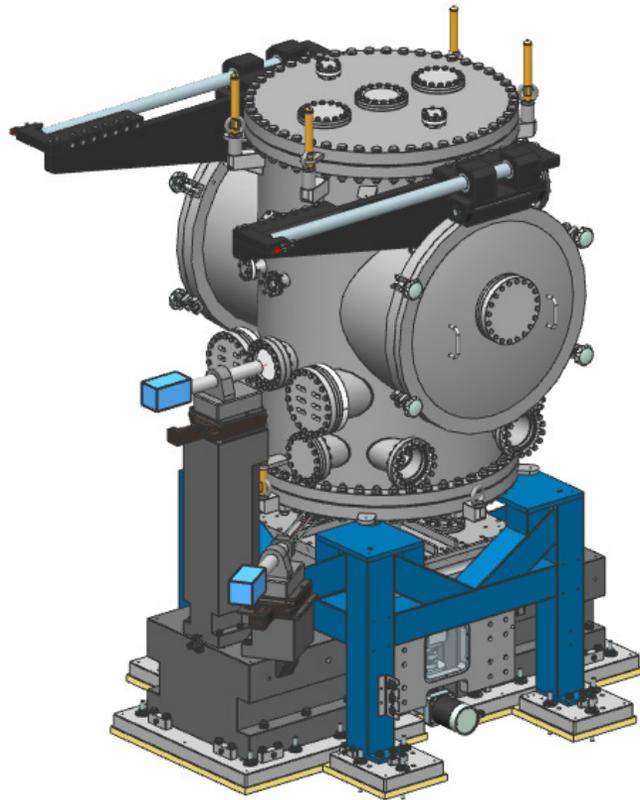
Parameter	Performance
Stroke	$\geq(\pm 12 \text{ mrad})$
Motion Resolution	$\leq 0.5 \mu\text{rad}$
Repeatability (open Loop)	$\leq 1 \mu\text{rad}$
Backlash (open Loop)	$\leq 20 \mu\text{rad}$



Linear Translation (normal to mirror surface)

Parameter	Performance
Stroke	$\geq(\pm 5 \text{ mm})$
Motion Resolution	$\leq 0.4 \mu\text{m}$
Repeatability (open Loop)	$\leq 0,5 \mu\text{m}$
Backlash (open Loop)	$\leq 6,5 \mu\text{m}$
Linearity (open Loop)	$\leq 1,2 \mu\text{m}$

- 30 m² cleanroom
- Where the **mirror modules** are **aligned** and **characterized**



HV HEXAPOD

Horizontal +/- 50mm

Vertical +/- 25 mm

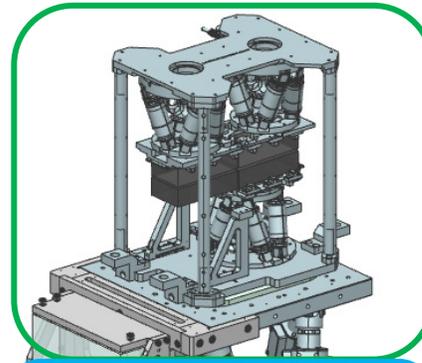
Rotation Z +/- 20 deg

Rotation X/Y +/- 10 deg

In Air

Vertical Stage

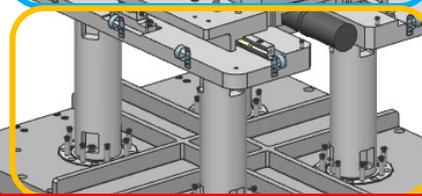
Stroke +/- 35 mm



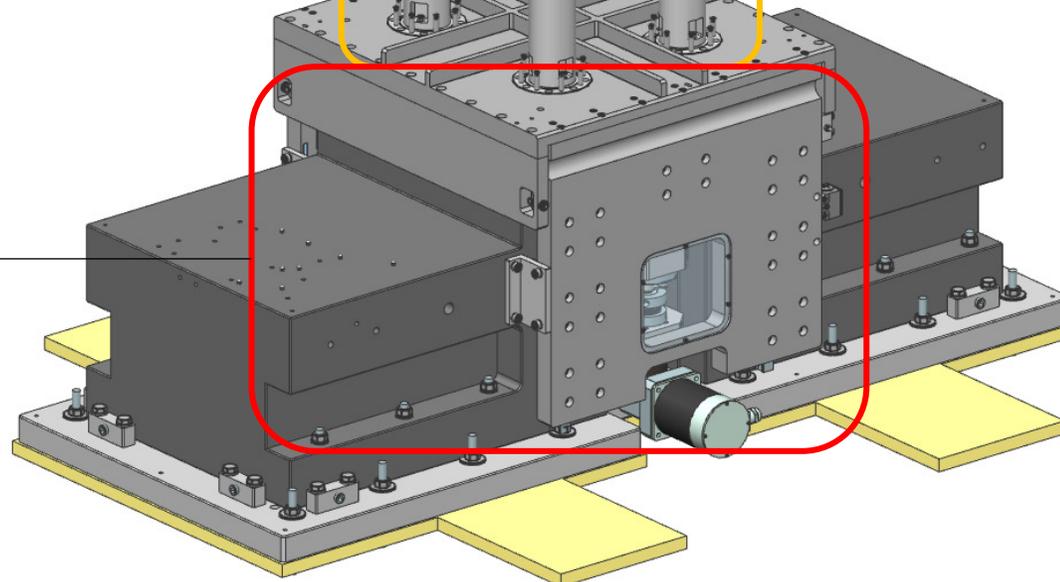
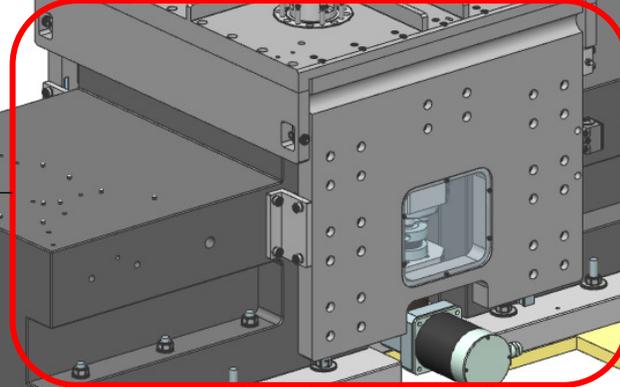
Mirror Module
JIG



In Vacuum
Horizontal Stage



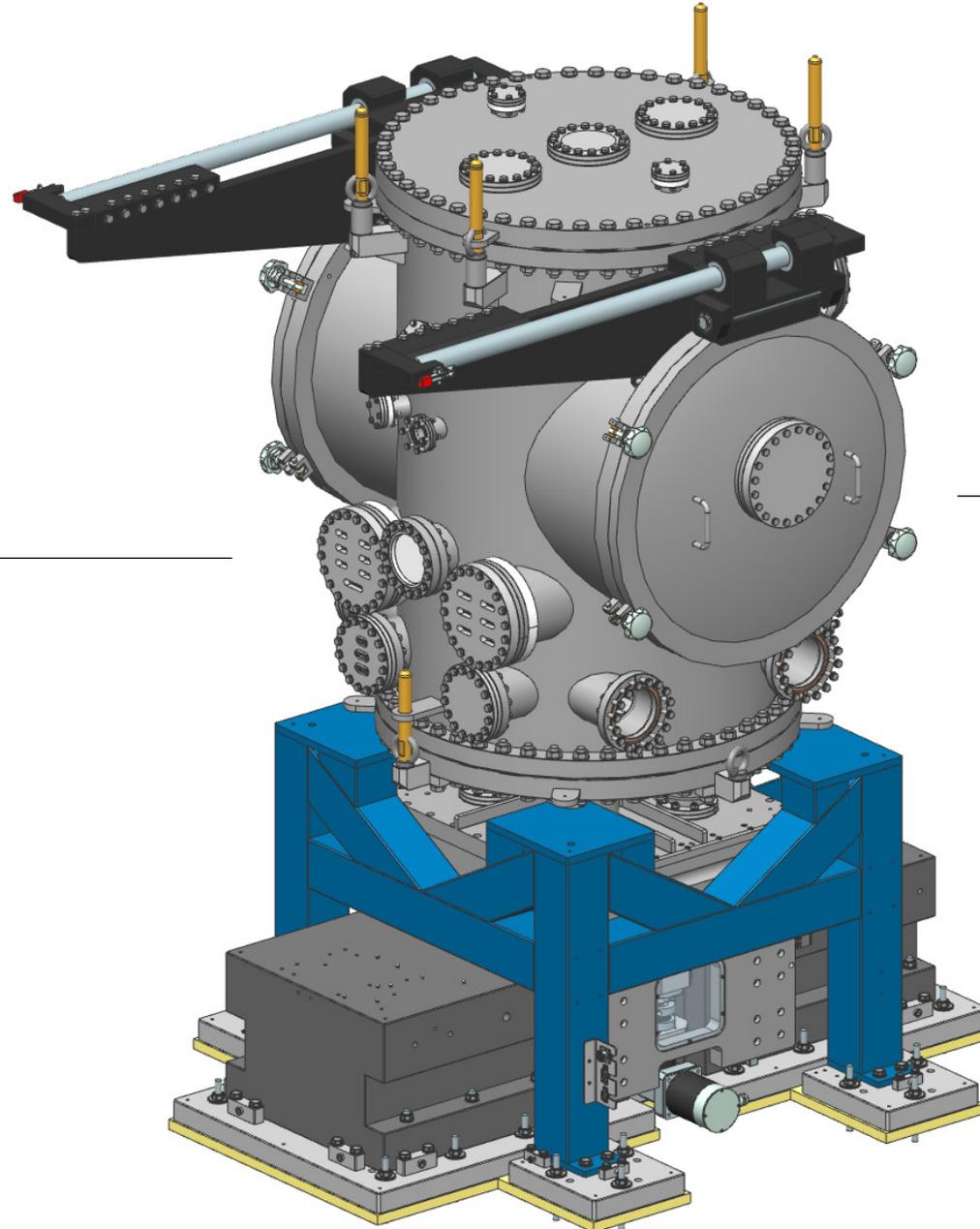
Stroke +/- 70 mm



Vacuum Chamber

Required vacuum level

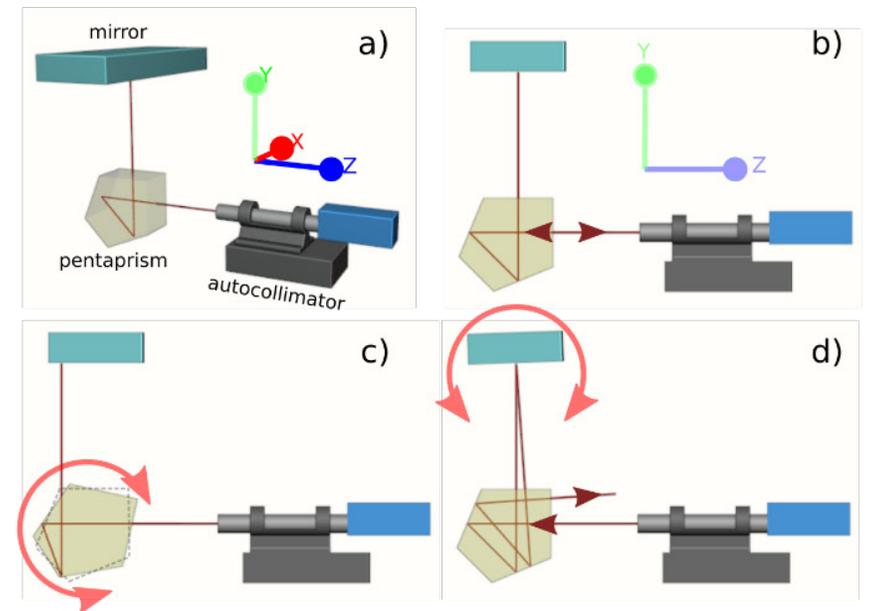
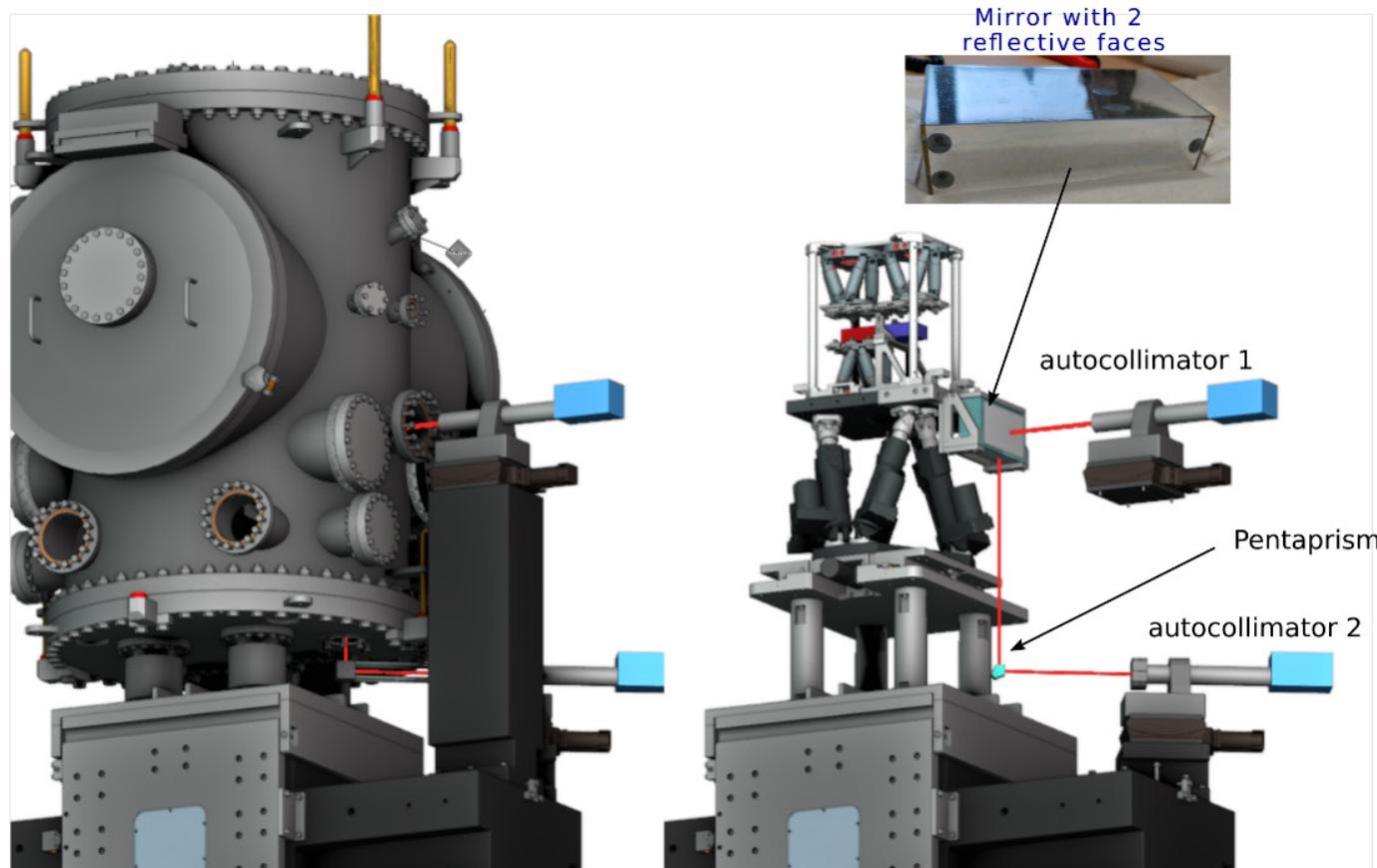
10^{-5} mbar

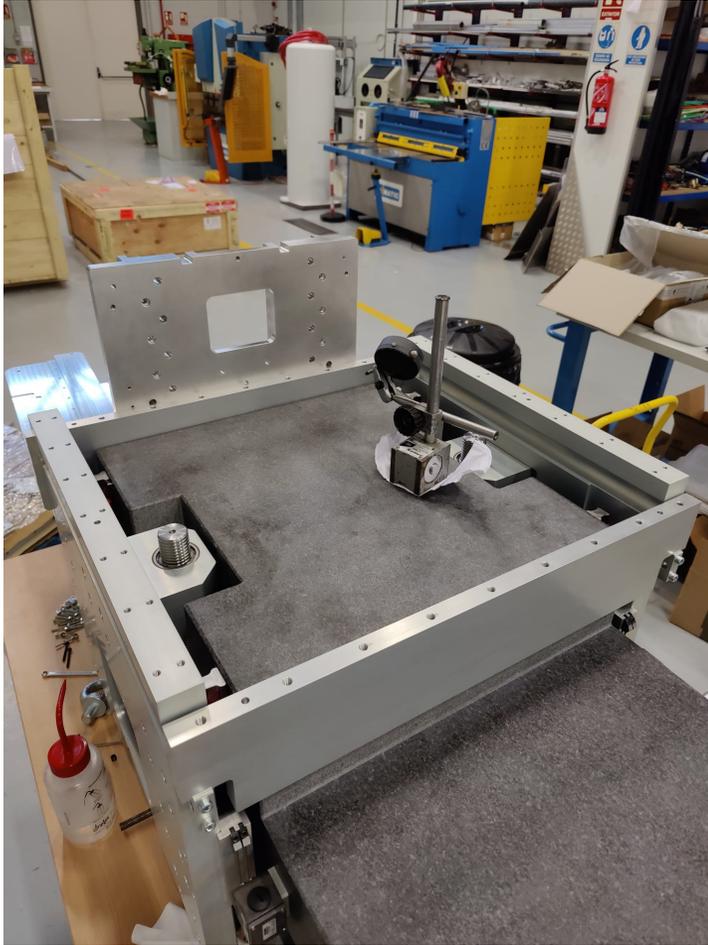


Quick access doors

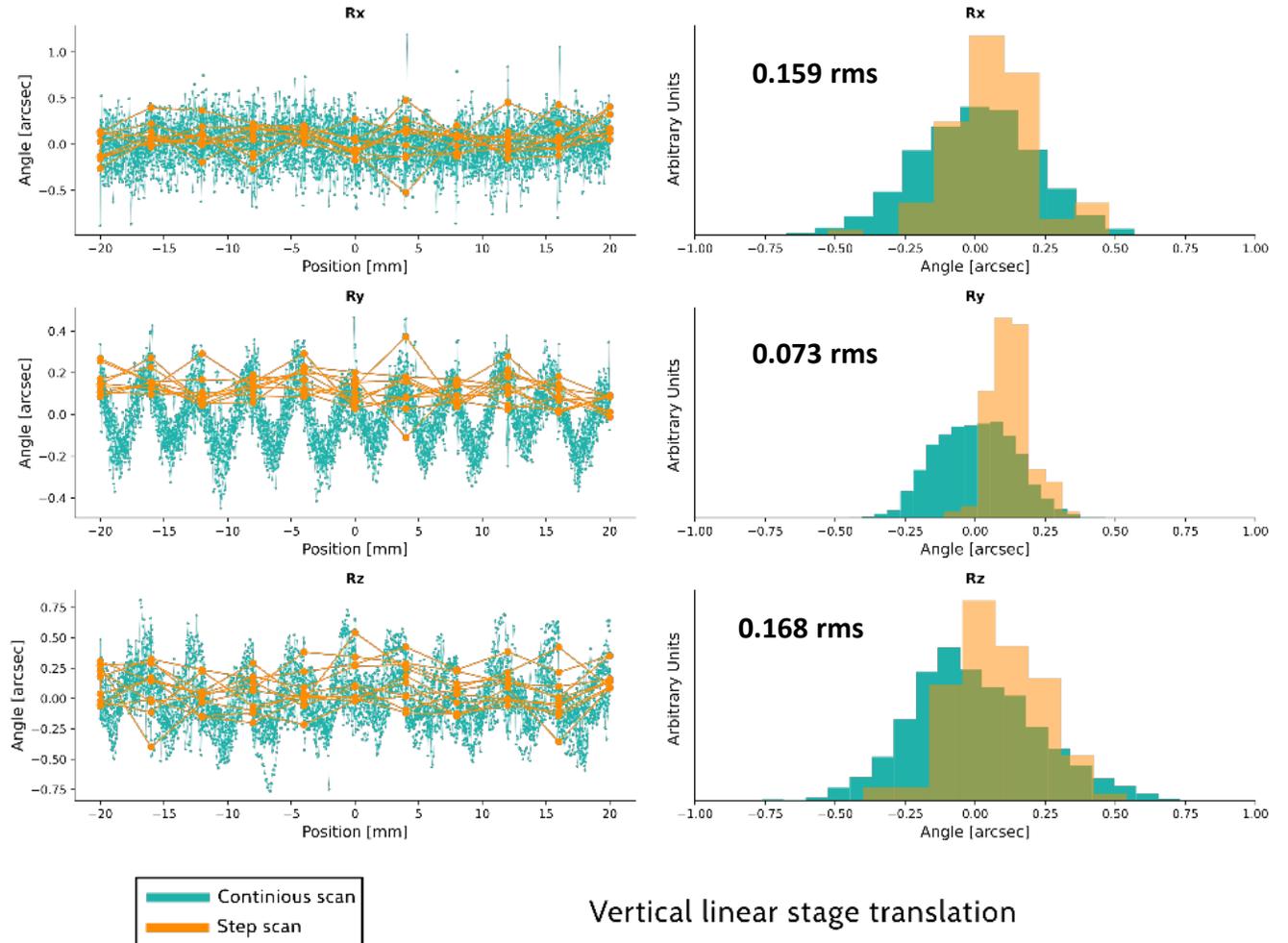
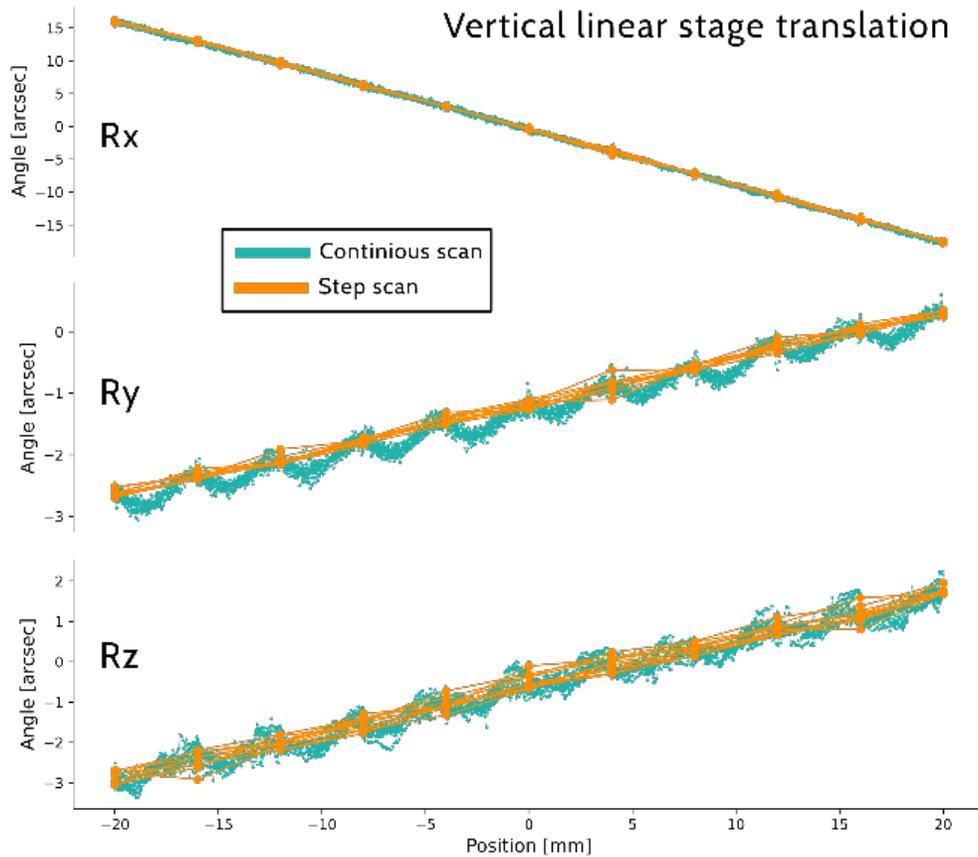
Manipulation of Mirror
Modules

Two autocollimators → Constant knowledge of the orientation



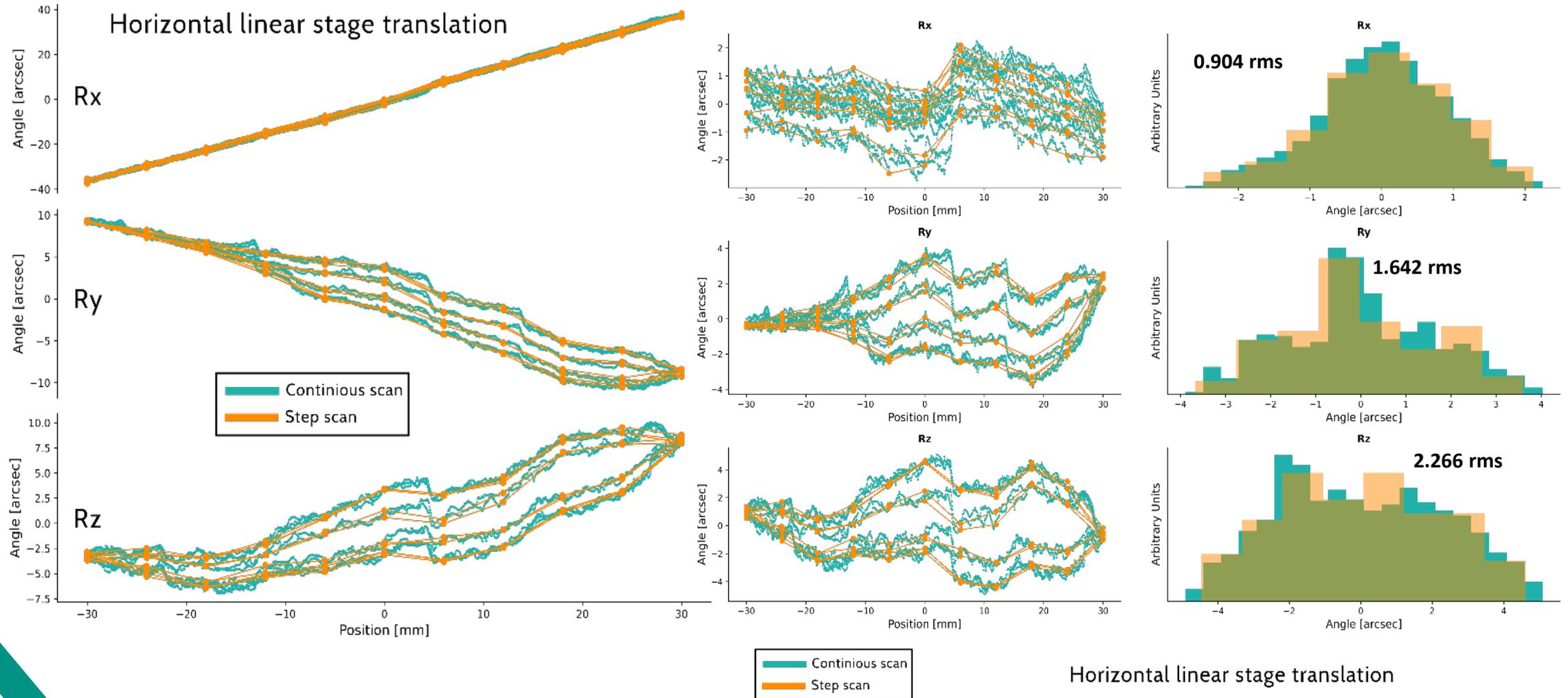


Results on Motion – Vertical Stage

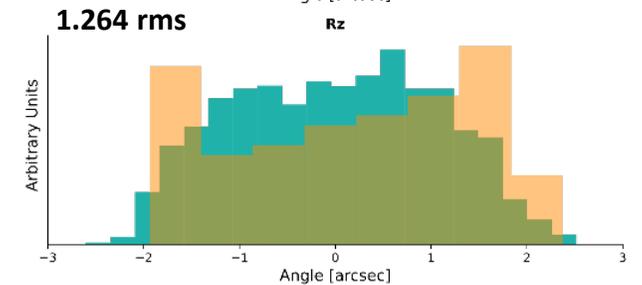
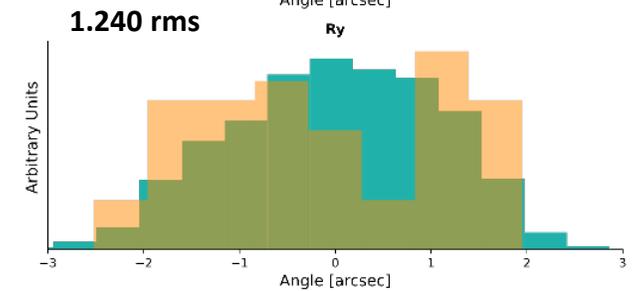
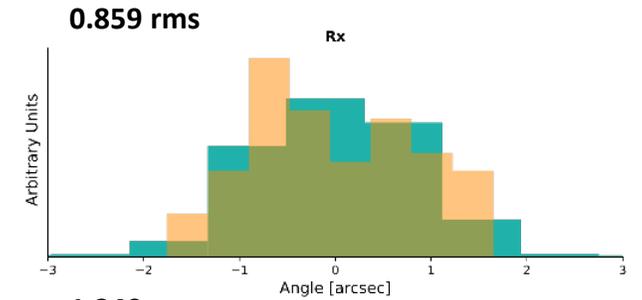
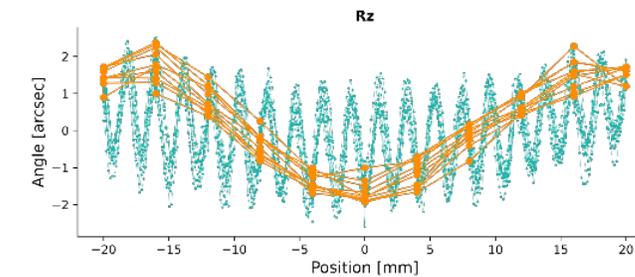
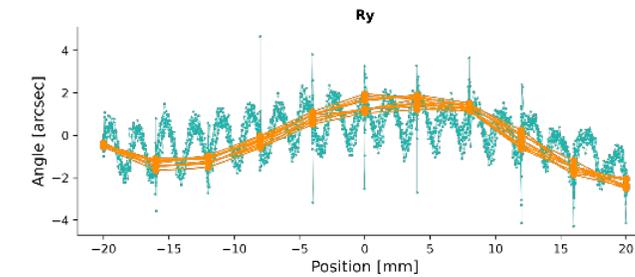
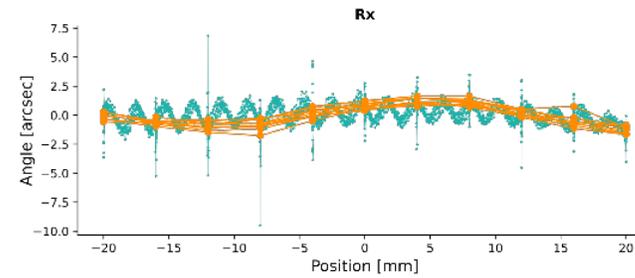
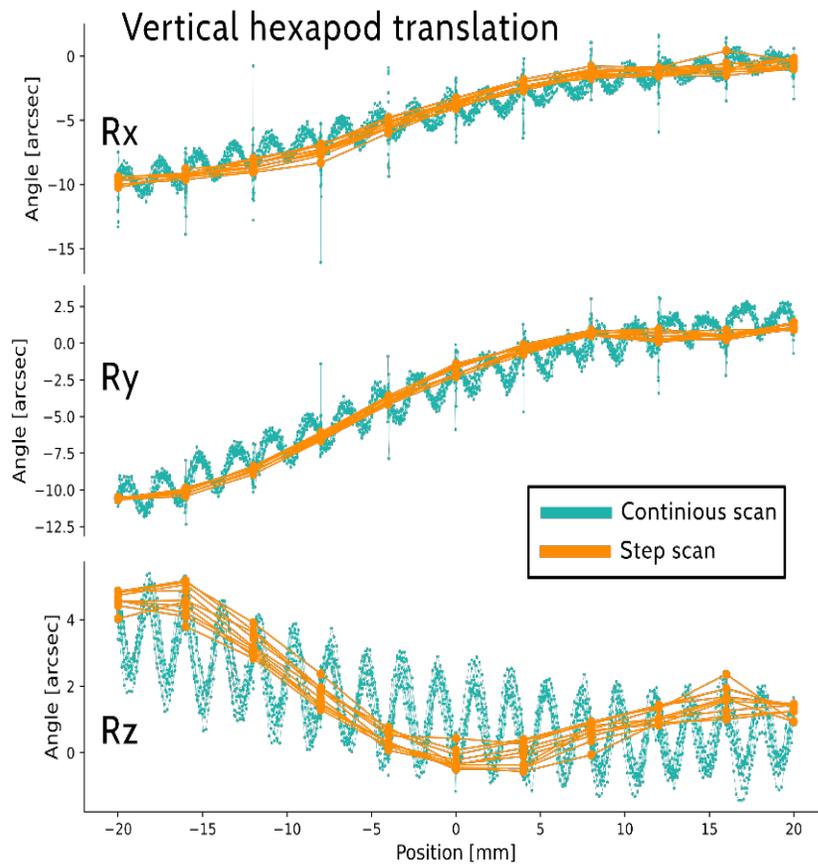


Vertical linear stage translation

Results on Motion – Horizontal Stage

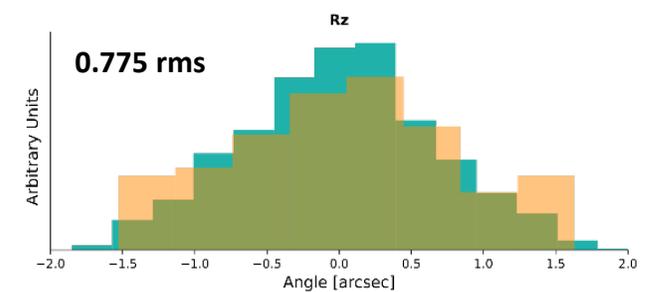
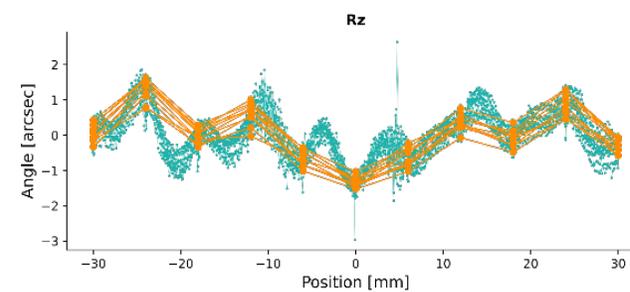
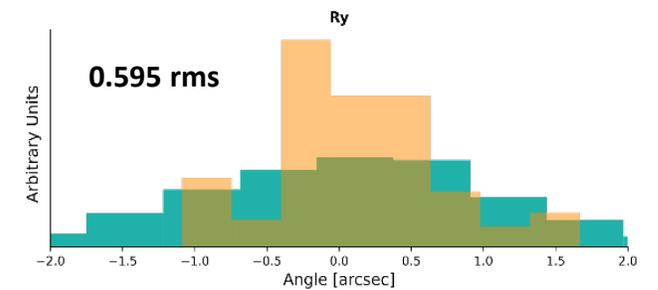
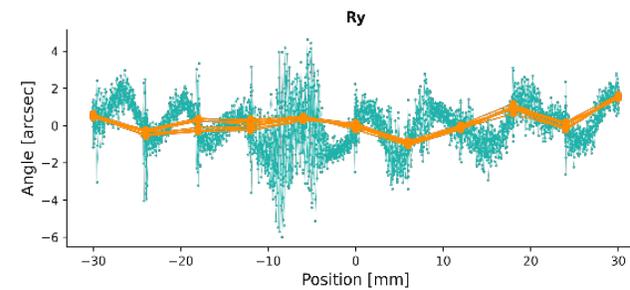
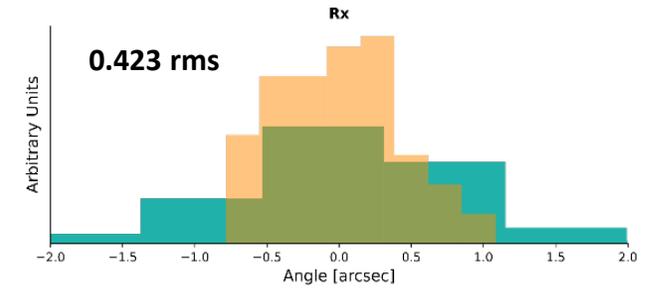
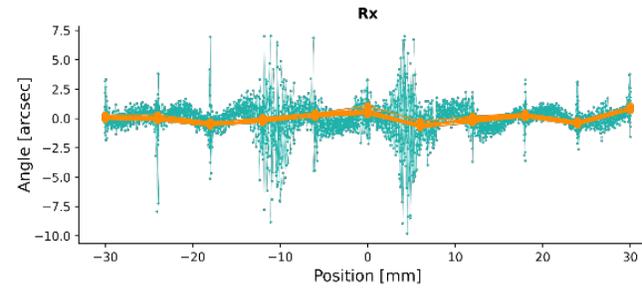
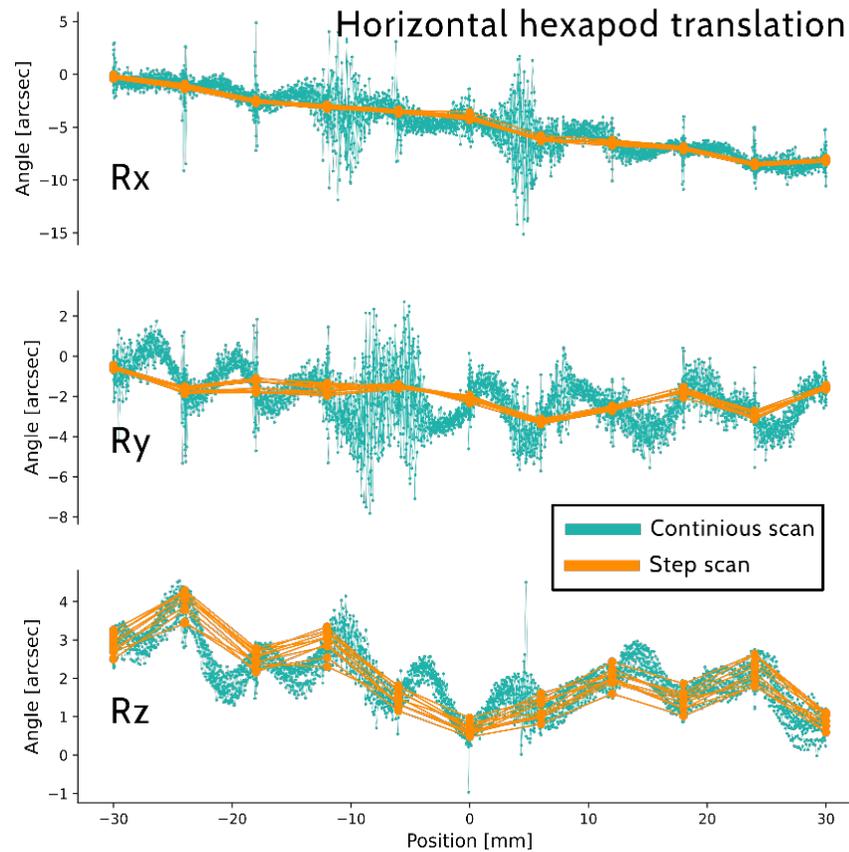


Results on Motion – Hexapod Vertical



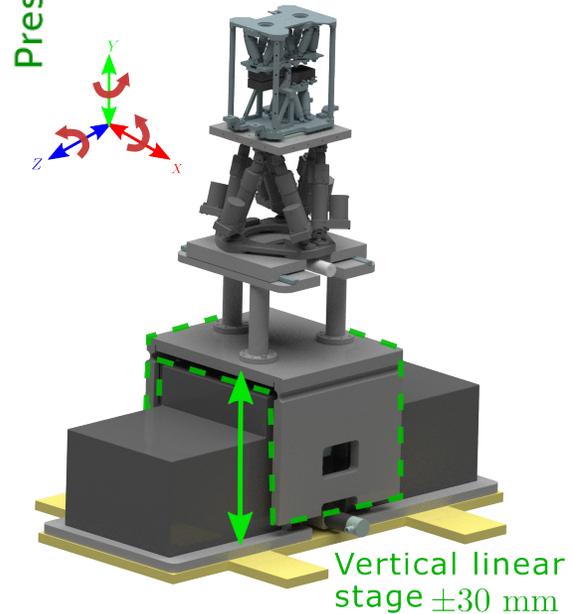
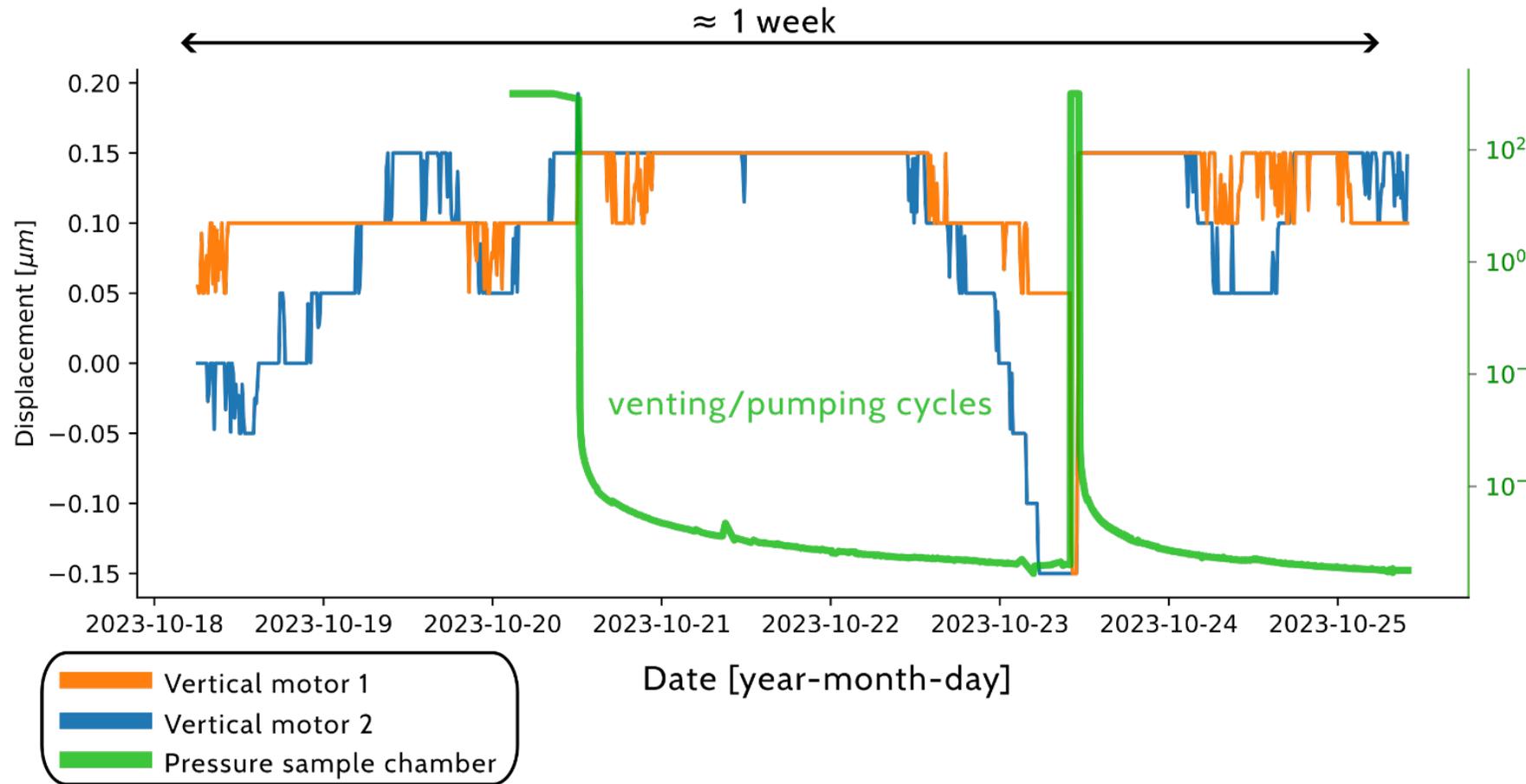
Vertical hexapod translation

Results on Motion – Hexapod Horizontal

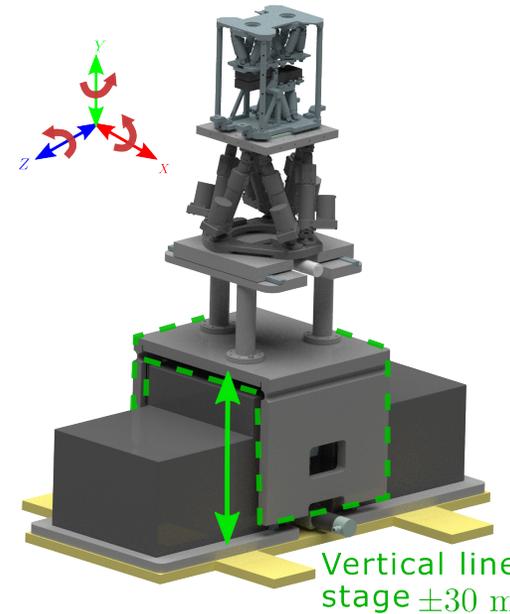
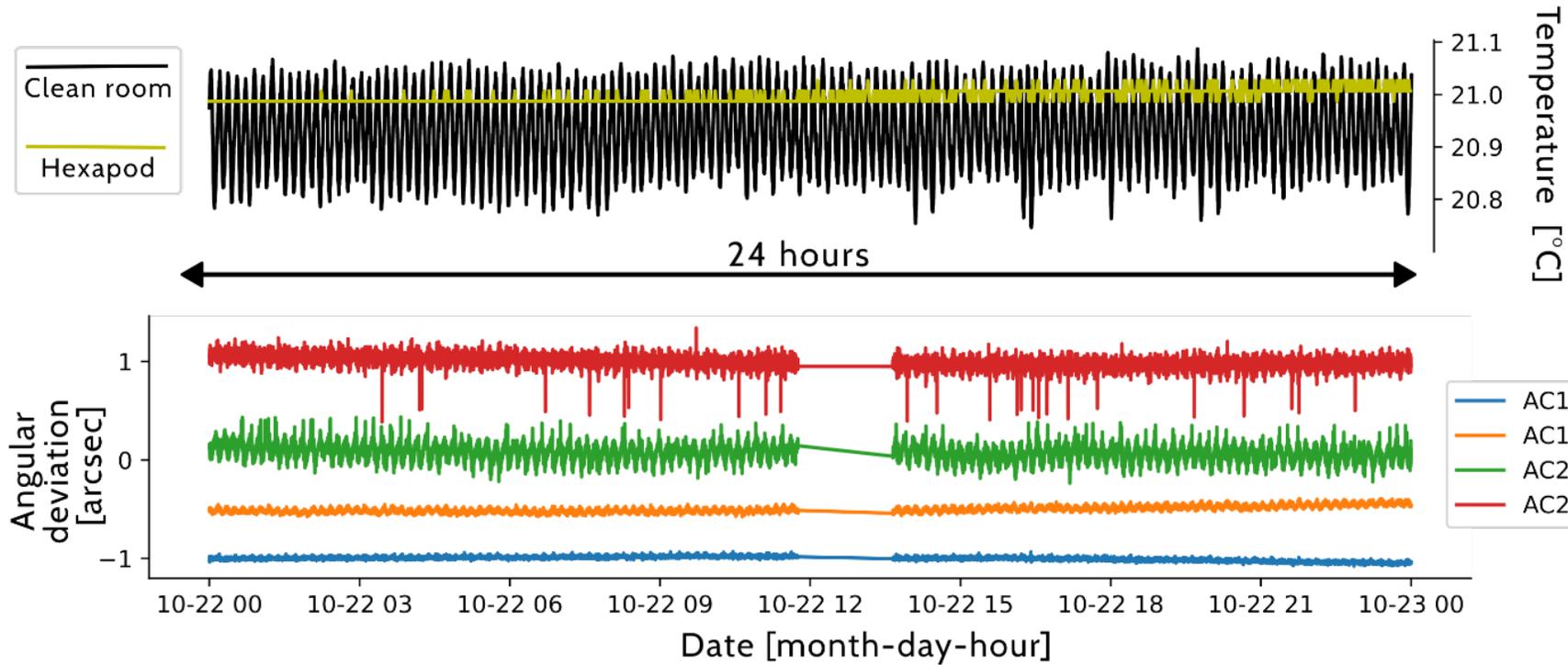


Horizontal hexapod translation

Results on stability

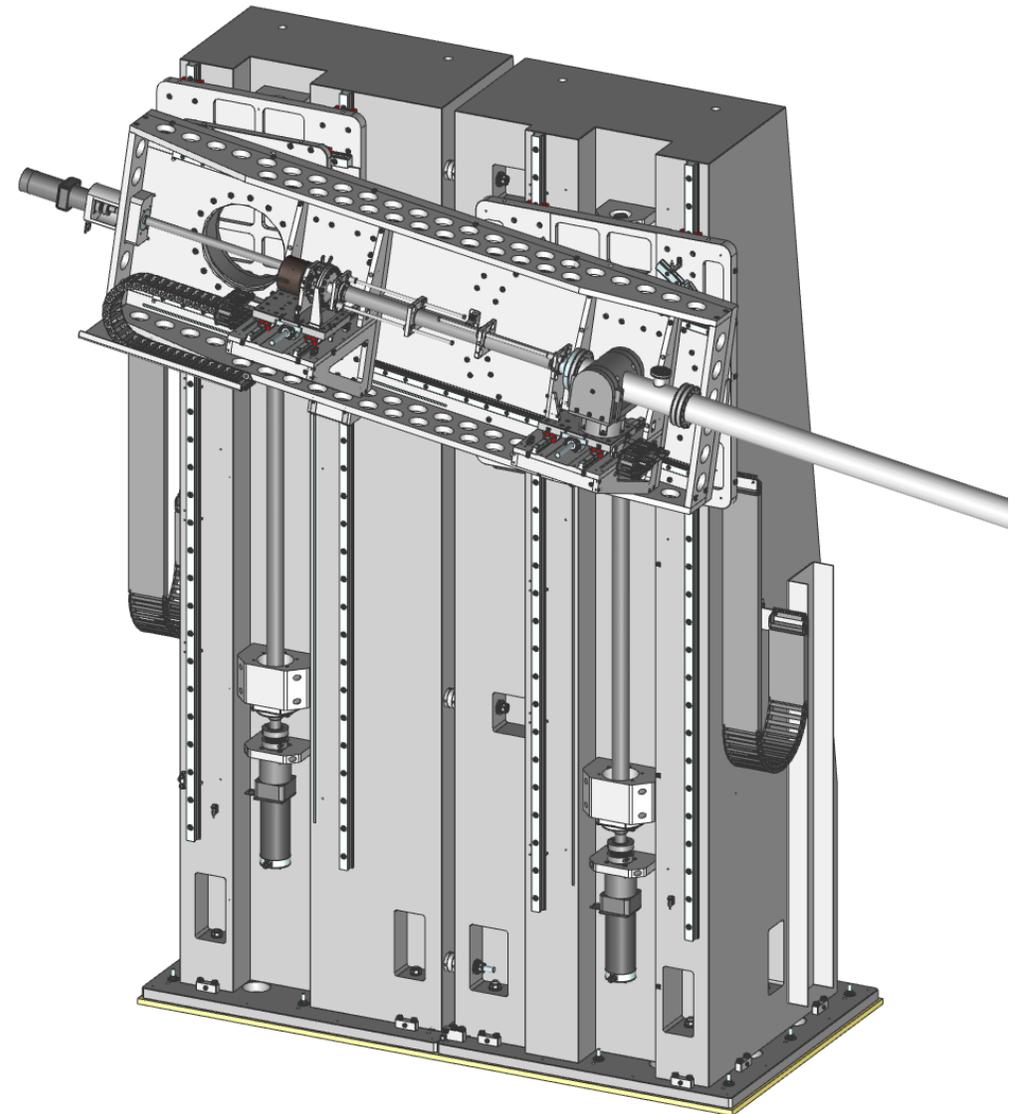


Results on stability

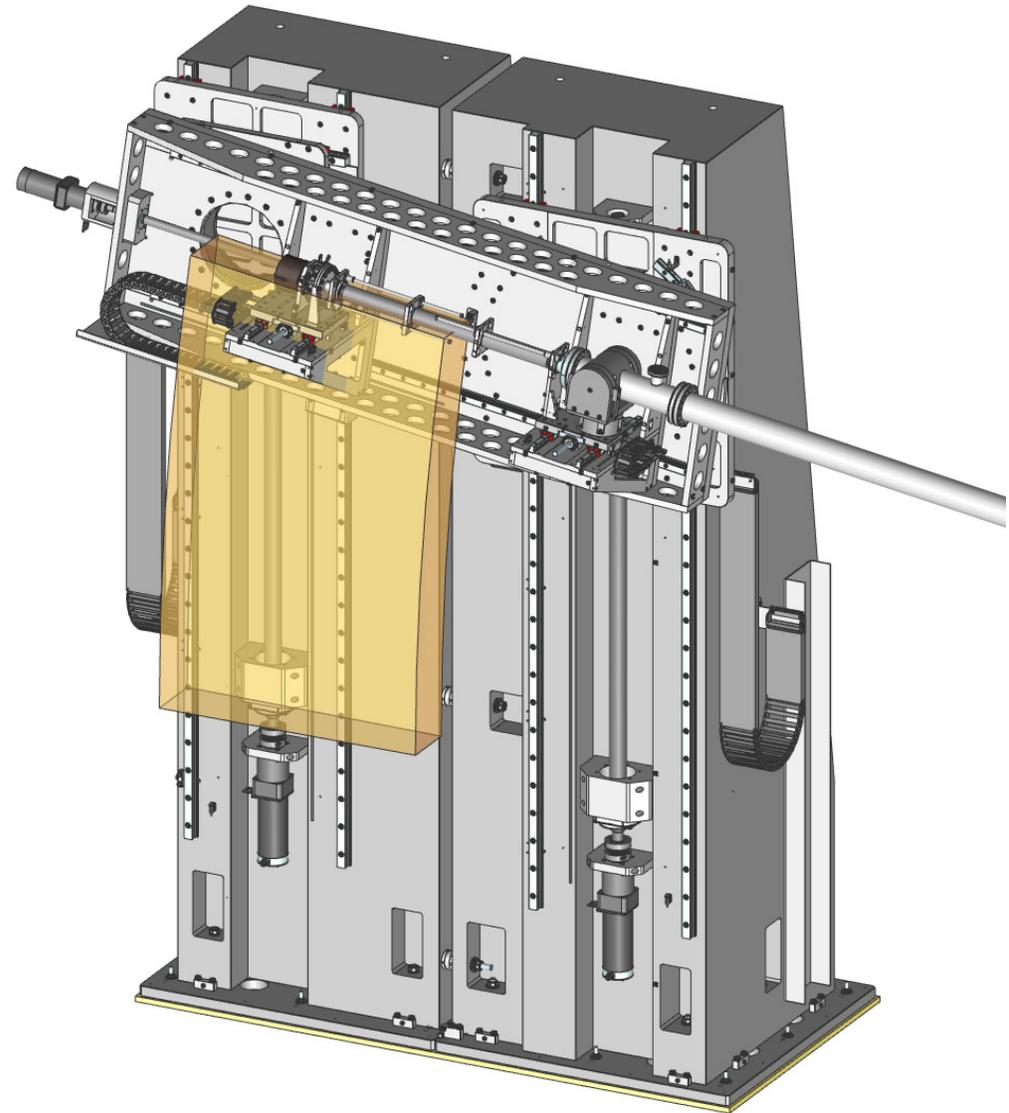


Vertical linear stage ± 30 mm

- Air cooled **sCMOS detector** (36,7 x 36,7 mm²)
- Focus at **12 m** from sample (+/- 500 mm)
- From **0 ° to 8 °** angular movement
- Transversal movement of +/- 100 mm
- Mechanics based on **stepper motors, high precision spindles** and **ball linear guides**
- Two massive granite blocks as support
- Feedback from **absolute encoders**
- Cantilever design to have an **open view** for **Laser Tracker**



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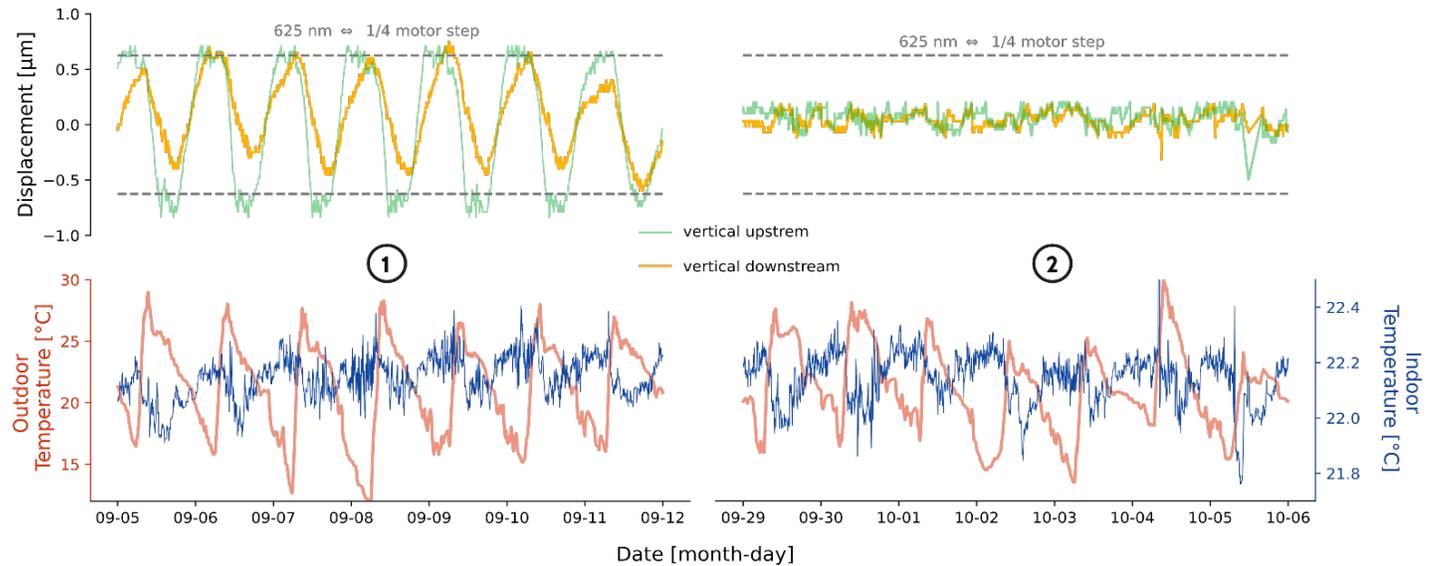
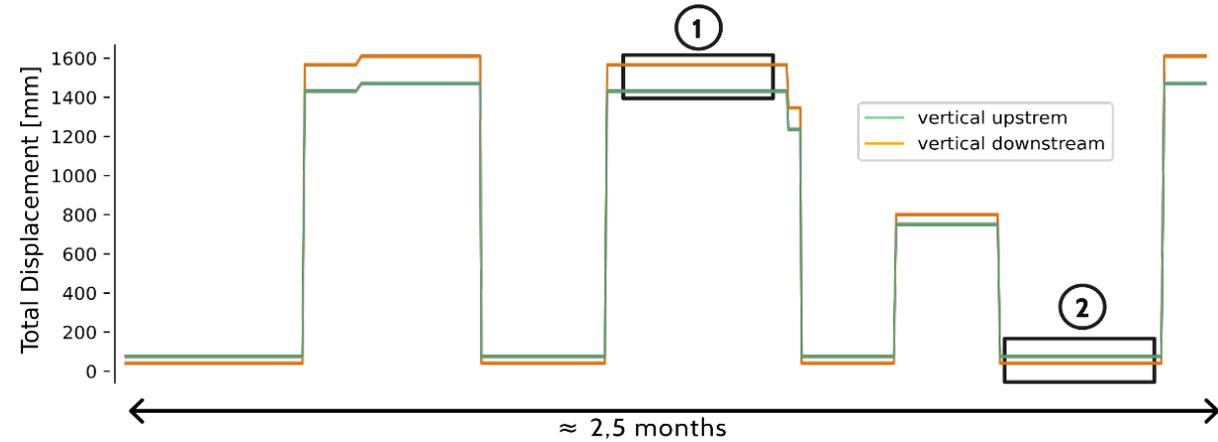








Results on stability



- **New X-ray beamline under commissioning** at ALBA
- **Based on** existing beamline **XPBF2.0** at **PTB**
- **Different approaches** on the design of mechanics, aiming to **improve performances**
- Various tests performed, **favorable results** in terms of **stability** and **repeatability**
- Some unexpected issues to be addressed
- A lot of **commissioning work** remaining
- **Operational readiness** for Mirror Module mass production **by 2027**





- Dominique Heinis
- Marc Sanchez
- Alejandro Sánchez Grueso
- Núria Valls Vidal
- Carles Colldelram Peroliu
- Joan Casas Bullich
- Josep Nicolàs Roman
- Guifré Cuní Soler

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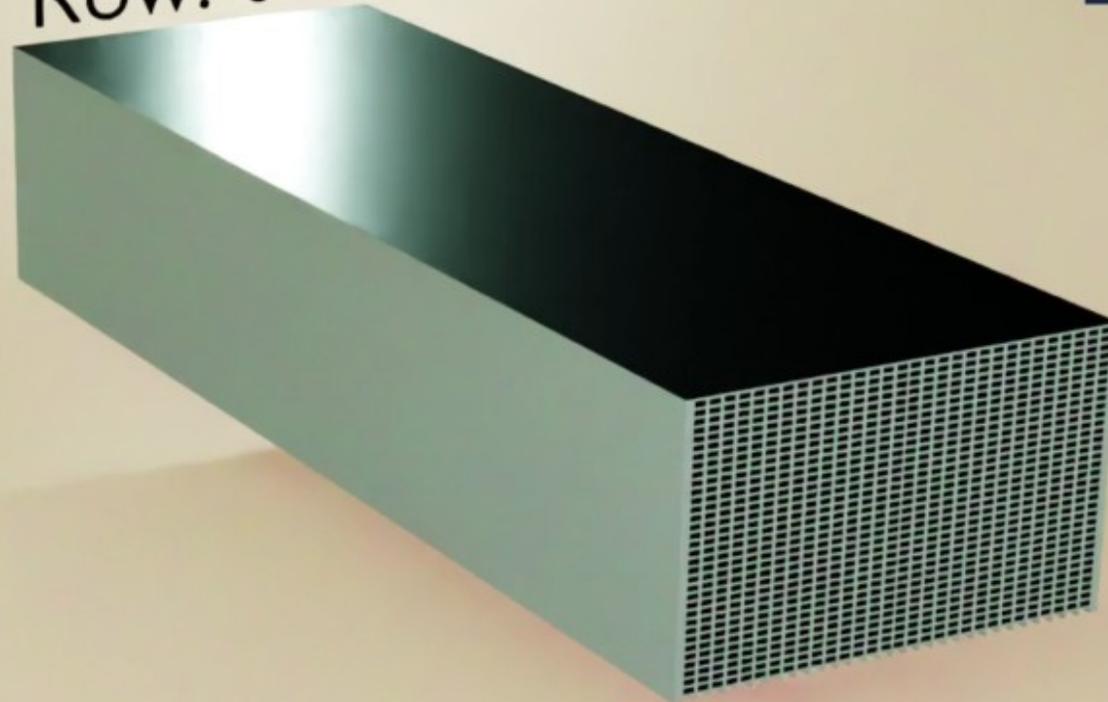


- Giuseppe Vacanti
- Enrico Hauser
- Max Collon



- Ivo Ferreira
- Marcos Bavdaz

Row: 01



The technology used to manufacture the stacks is based on the Silicon Pore Optics technology developed at Cosine.