



New Developments and Status of XAIRA, the New Microfocus MX Beamline at the ALBA Synchrotron

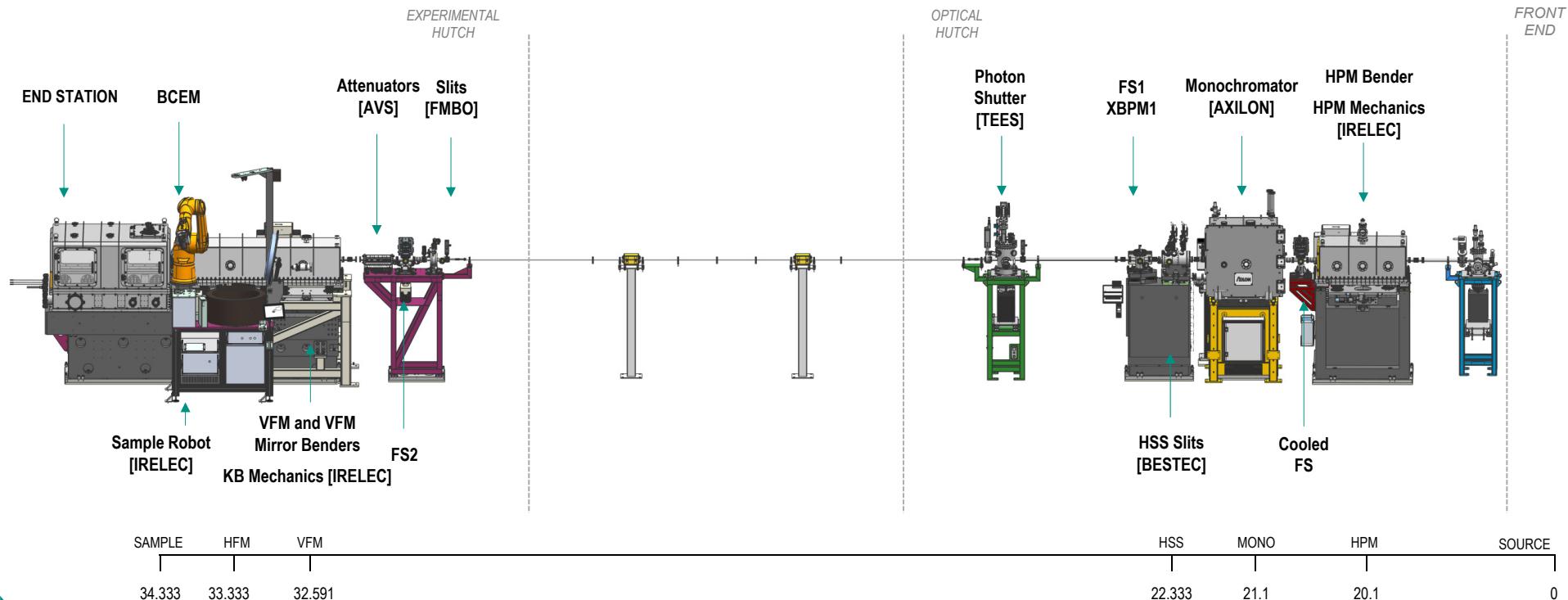
Nahikari González

TUOAM04

- INTRODUCTION
- BEAMLINE LAYOUT
- WHITE/PINK BEAM OPTICAL COMPONENTS
 - HORIZONTAL PREFOCUSING MIRROR (HPM)
 - MONOCHROMATOR
- END STATION
 - LAYOUT OVERVIEW
 - BEAM CONDITIONING ELEMENTS
 - DIFFRACTOMETER
 - ON AXIS VIEWING SYSTEM
 - HELIUM CHAMBER
- CONCLUSIONS and NEXT STEPS

- BL06-XAIRA is the first hard X-ray microfocus beamline at the ALBA Synchrotron.
- Macromolecular crystallography (MX) beamline designed to deliver high quality data from micron-sized and/or challenging crystal samples from oscillation and fixed-target serial MX experiments.
- Beamline characteristics:
 - Beam size at sample position: $3 \times 1 \mu\text{m}^2$ (FWHM).
 - Energy Range: 3 – 15 keV (nominal 4 – 14 keV)
 - High flux ($>10^{13}$ ph/s/250mA) at 1 \AA wavelength (12.4keV)
- Currently under commissioning, expecting first users in 2024.



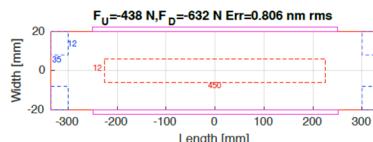


- Windowless Optics
- Simple and stable optomechanical elements

- Maximum Flux at sample (at low energy range).
- Maximum Beam Stability at sample position.

HPM – Horizontal Prefocusing Mirror

Mirror Parameters

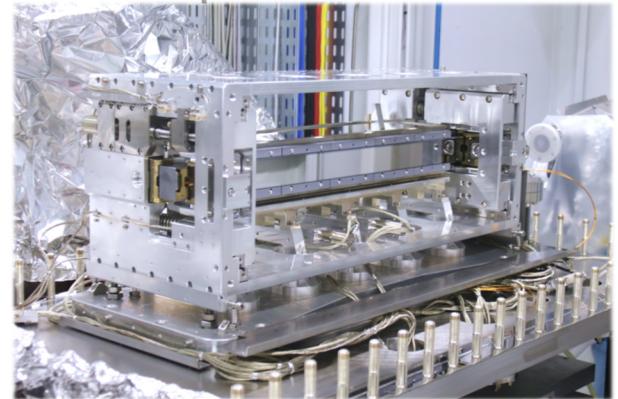
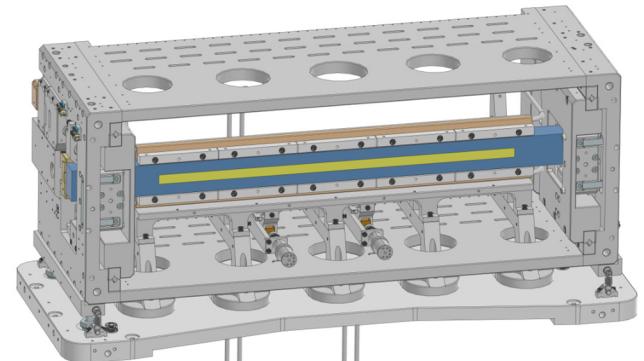
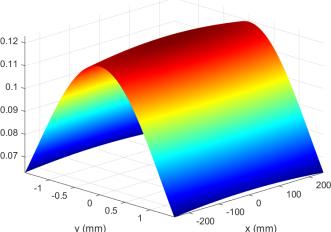


- Rectangular Mirror: 40x30x670mm (WxHxL)
- Horizontally deflecting mirror bender
- Bending Forces: $F_u = 438\text{N}$; $F_d = 632\text{N}$
- Incident Angle: 4,5 mrad
- Footprint (full slits aperture $0.112 \times 0.150 \text{ mrad}^2$): $2.8 \times 500 \text{ mm}^2$
- 2 adaptive optics correctors to improve slope errors

Thermal Loads

	NOMINAL CASE (250mA) Slits closed to $0.099 \times 0.150 \text{ mrad}$
Total Absorbed Power	153.99 W
Peak Power Density	0.12 W/mm²

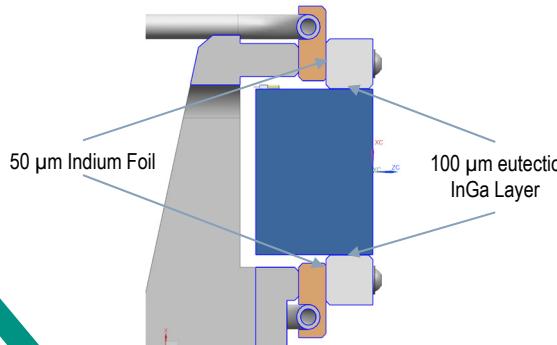
Working cond 250mA - Mirror Hrefl 4.5mrad
Total Absorbed Power = 154.0 W (Max 0.12 W/mm² at 20.100 m)



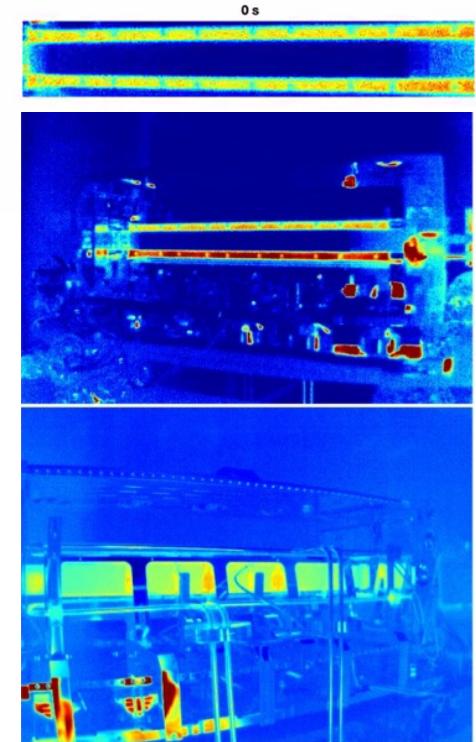
HPM – Horizontal Prefocusing Mirror

COOLING DESIGN

- Water cooling with InGa, following the procedure developed at SLAC.
- Disregarded options:
 - Internally Cooled Mirror – or Side Clamped Mirror: Mechanical interaction between cooling and mirror.
 - Trough cooling: Uncertainty in the deformation model, non-symmetric, gallinstan issues.



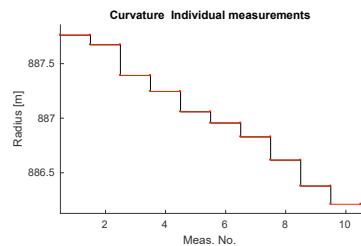
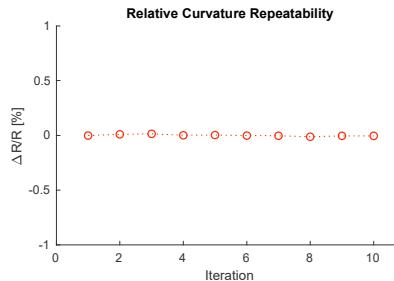
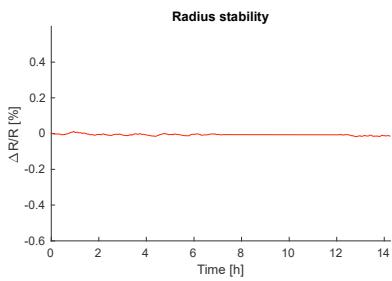
- Stainless Steel Tubes brazed to the long copper pads.
- Copper pads are nickel plated, to avoid copper-InGa issues
- Silicon Pads clamped to the copper pads, with Indium foils
- InGa layer between the mirror and the pads
- Thermal contact validated at the optics lab with a precision infrared camera (Opiris PI640).



HPM – Horizontal Prefocusing Mirror

RESULTS

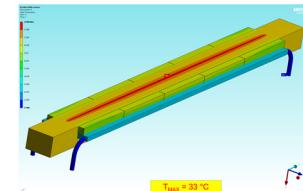
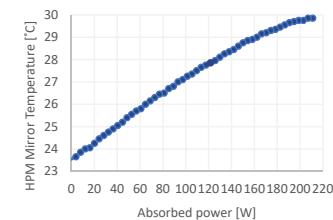
Metrology at the Optics lab



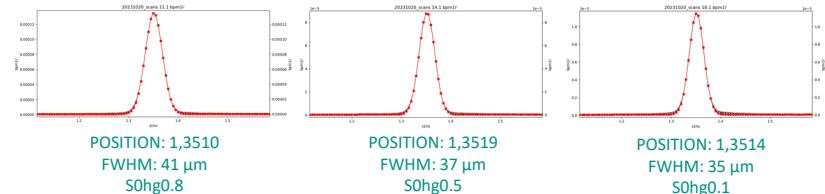
Bender Error	0,023urad rms
Radius repeatability $\Delta R/R$	0,0076%
Radius Stability (14 h)	0,0054% rms
Radius resolution (400 halfsteps)	$\leq 0.0371 \%$
Slope Error	0.258 μ rad rms
Height Error	1.56 nm rms

Bender performance was not affected by the InGa Cooling System

Commissioning at the Beamline



Temperature increase with the front-end vertical aperture, as calculated by FEA.



H beam size measurements (edge scans at HSS pos) at different H apertures
Theoretical value achieved at narrow aperture, optimization with correctors to be done.

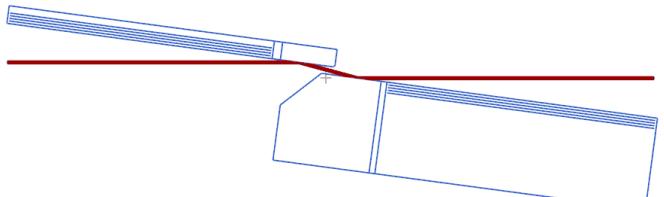
Monochromator

DESIGN CONCEPT

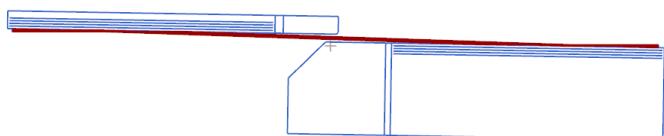
- Channel Cut Monochromator (CCM, Si(111)) and Double Multilayer Monochromator (DMM, Mo/B₄C) in a single mount.
- Bragg axis is 2,3mm underneath the first optical surface: the center of the beam travels along the crystals surface depending only on Bragg angle, θ .
- Due to the relatively small grazing incidence angle of the multilayers compared to the channel cut, the beam positions for the two diffracting surfaces do not overlap in the ranges:
 - 3-15 keV (θ : 41,2° - 7,2°) for the CC
 - 6-14 keV (θ : 2,27° - 0,97°) for a ML with a d spacing of 26 Å.
- Dimensions optimized to change from CC to ML just changing the Bragg rotation angle
- Minimized beam excursion (4,5mm gap – max. excursion: 2,2mm – 60µm at sample)



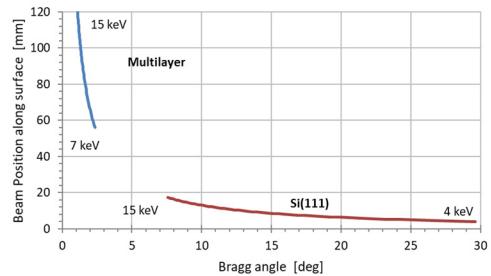
MINIMUM MECHANICS (NO TRANSLATIONS) SO AS TO MAXIMIZE BEAM STABILITY AT SAMPLE POSITION



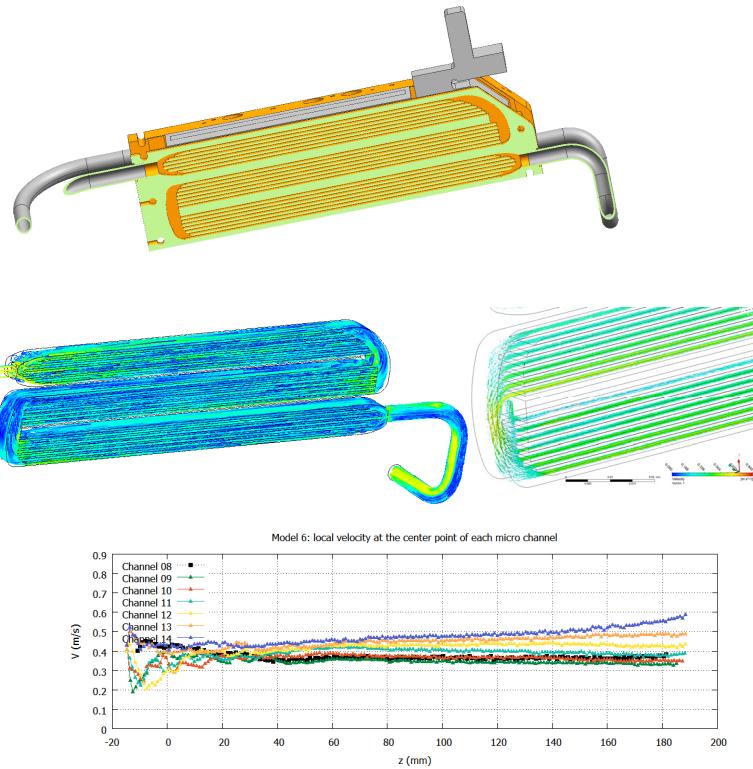
CC at 12.661 keV ($\theta = 8,98^\circ$)



ML at 14 keV ($\theta = 0,97^\circ$)



Monochromator



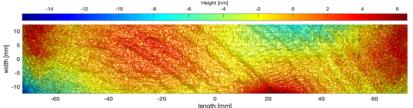
Almost constant velocity (rms) in each microchannel (~0,4m/s)

MONO COOLING

- In-depth internal geometry optimization (CFD and FEA simulations) to make the LN₂ flow as uniform as possible and minimize turbulences while maximizing the cooling capacity.
- Multilayer cooling with LN₂ was a critical point.
 - Mo/B₄C was found to be the most suitable coating material for cryogenic temperatures
 - Cooling optimized to minimize thermal cycling on the ML substrate
- Clamping pressure was potentially an issue:
 - Essential in order to have a good thermal conductance at CC
 - It induced surface deformations on the ML optical surface



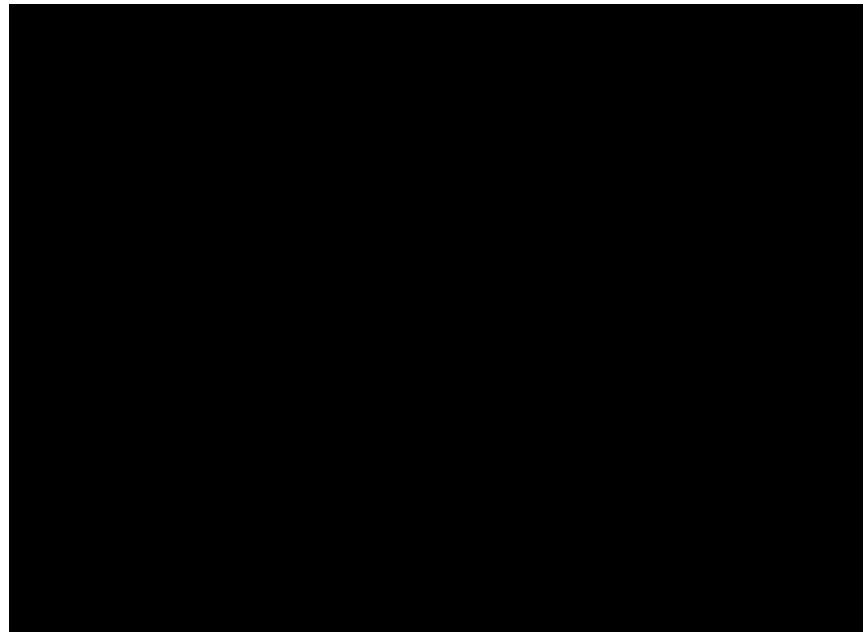
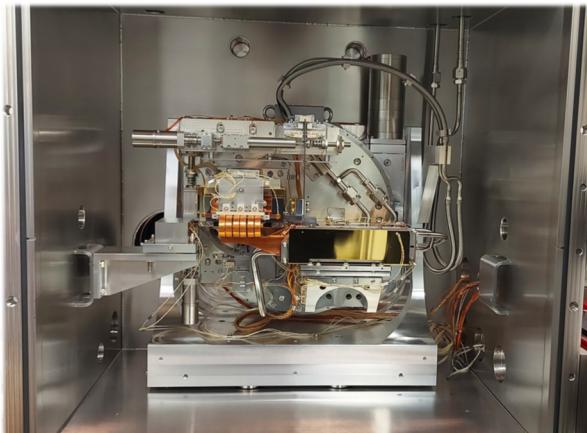
Step by step clamping procedure
measuring surface deformations with
Fizeau Interferometer



Monochromator

Concept validated by the first commissioning tests with beam

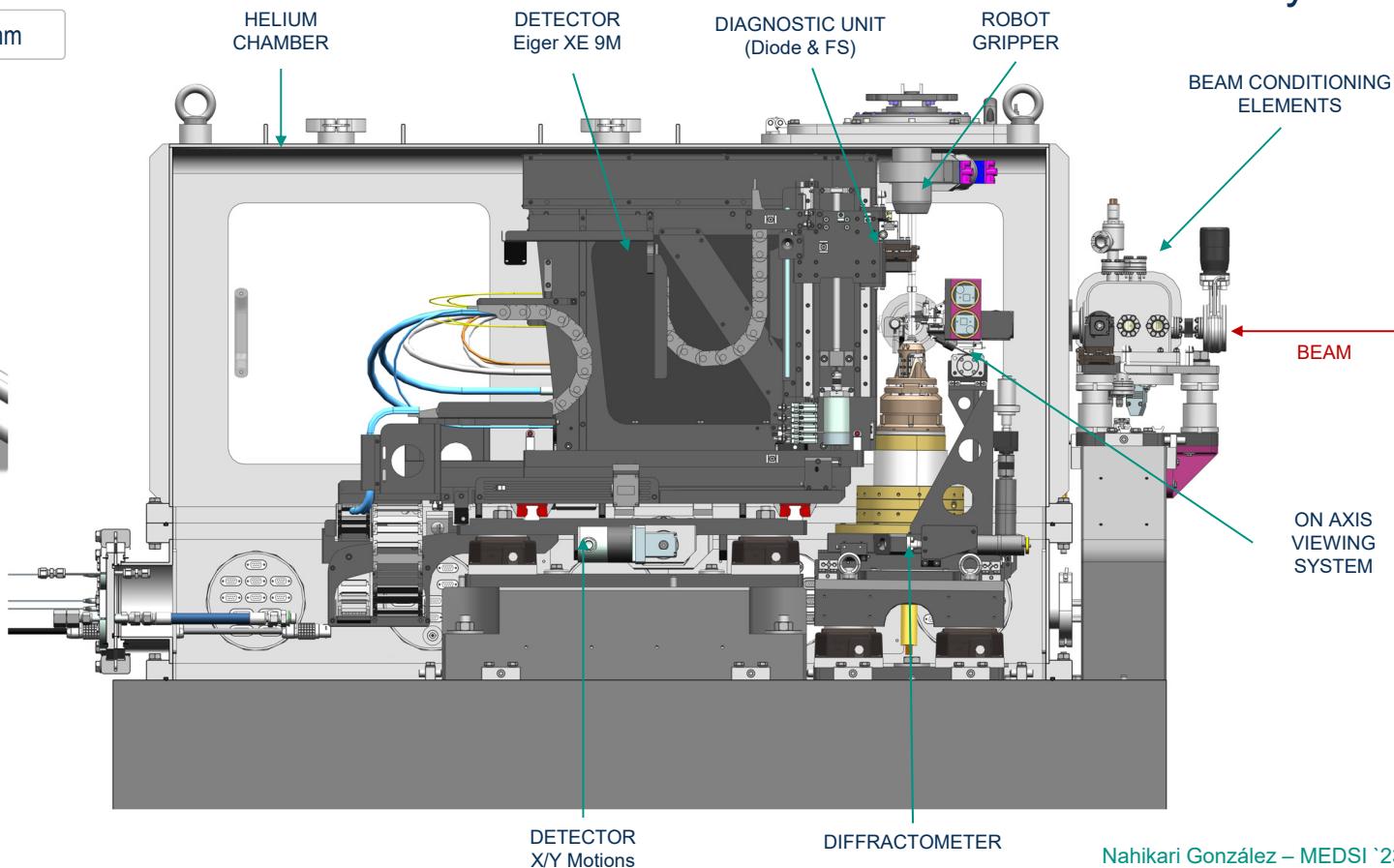
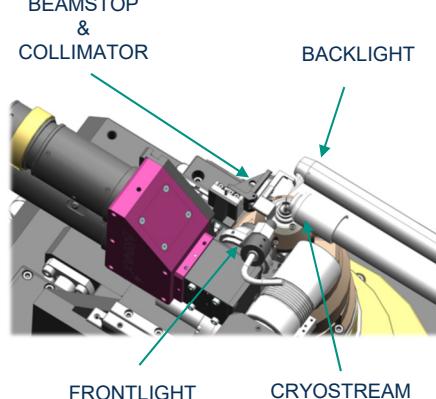
- Substrates changed in ~1min just rotating the Bragg axis (limited by the rotation speed)
- Horizontal beam position is almost constant ($\pm 0,1\text{mm}$).
- Measured flux $1.1 \cdot 10^{14} \text{ ph/s}$ at 7,29 keV after mono (ML).



* Vertical Beam Excursion 0,34mm

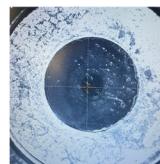
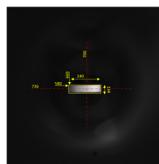
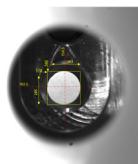
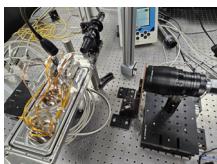
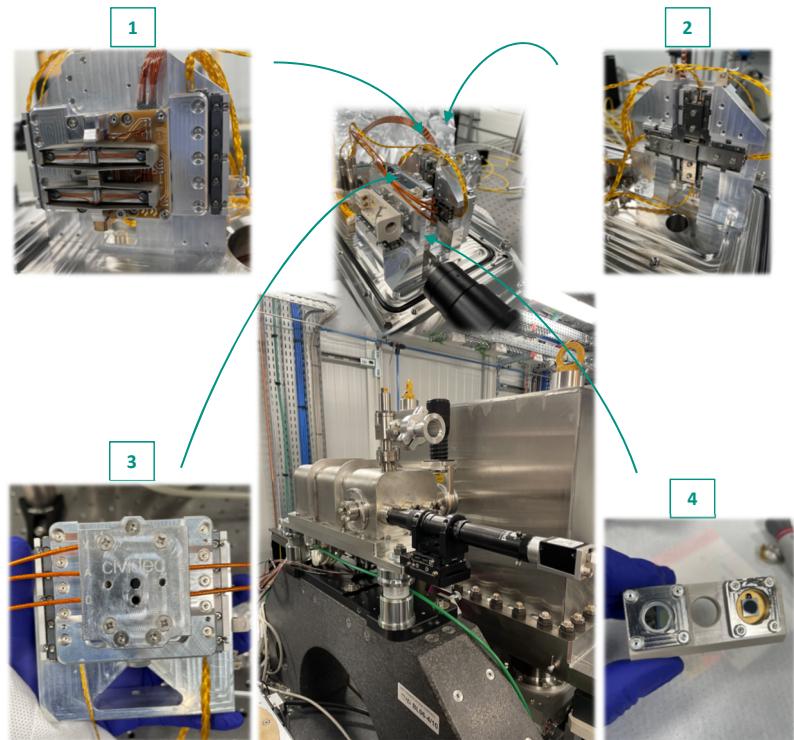
Layout

Sample to detector distance **70 - 250mm**



Beam Conditioning Elements

- LOCATION: In between the KB System and the ES Helium Chamber [250mm]
- UHV Compatible, sealing with a CF16 Diamond Window ($\varnothing 2\text{mm}$ $10\mu\text{m}$ thickness).
- Independent actuation by SmarAct PiezoGuides of the following elements:
 1. Fast Shutter [CEDRAT]
 2. 4-Blade Slits
 3. XBPM [CIVIDEC]
 4. Beam Diagnostics: Diode and Fluorescence Screen (YAG:Ce)
- XBPM vertical position is monitorized by a interferometer [Qtools]
- The setup was pre-aligned at the optics lab using a telecentric lens

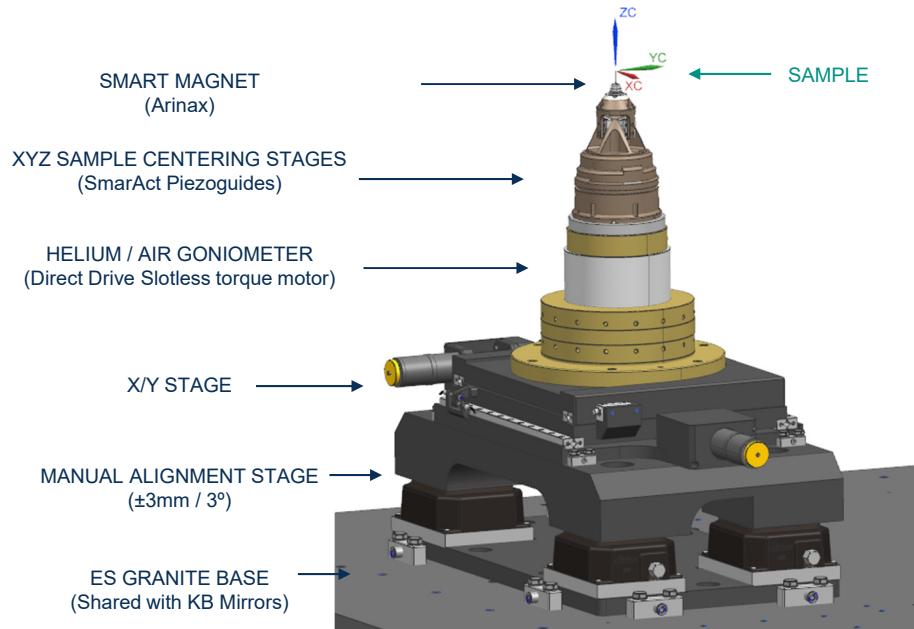


Diffractometer

REQUIREMENTS

- To maximize sample position stability and minimize SoC ($\leq 0,1 \mu\text{m}$).
- To allow the positioning of the goniometer axis with respect to the beam.
- To allow the centering of the sample to rotation axis.
- To be compatible both with air and helium environments.
- To allow generating trajectories required for the experiments
(i.e. helical scans, raster scans)

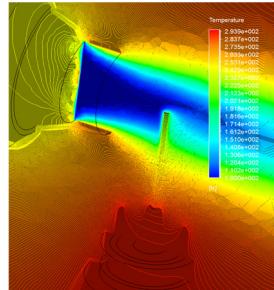
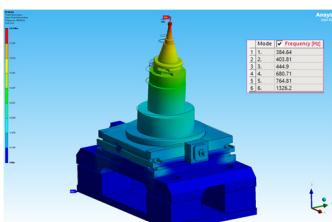
	Range [mm]	Resolution	Speed [mm/s]
Longitudinal (Y)	- 4 to 0,1 mm	100nm	0,5
Transversal (X)	$\pm 5\text{mm}$	100nm	0,5
Sample Centering (x&y)	$\pm 2\text{mm}$	10nm	2,5
Sample Centering (z)	$\pm 5\text{mm}$	10nm	2,5
Goniometer Rotation (Ω)	360°	0,05 mdeg	60 rpm



Diffractometer

GONIOMETER

- Direct Drive Torque Motor; Slotless (zero cogging) from Aerotech.
- 2 Encoder Heads (Analog Encoders).
- Precision Slip-Ring (Moog) with a vibration damping coupling



SAMPLE CENTERING SETUP

- SmarActs in parallel or 3 for the vertical motion.
- Frame made in Titanium
 - Low thermal expansion coefficient.
 - Not heavy.
 - Rigid.
- Total weight: 0,6kg Easily removable. It can be exchanged by a XZ fast scanning setup (for SSX experiments).

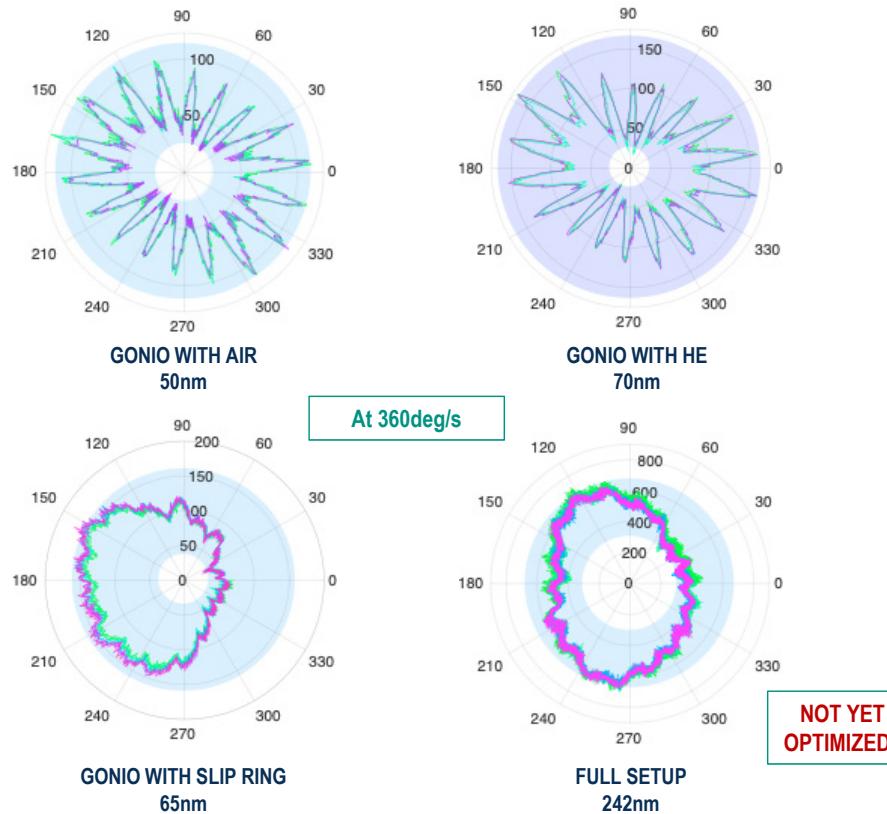


The whole system has been calculated and optimized by FEA and CFD.

Diffractometer

RUNOUT MEASUREMENTS

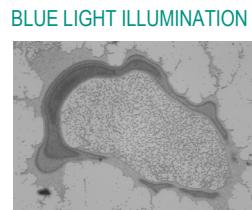
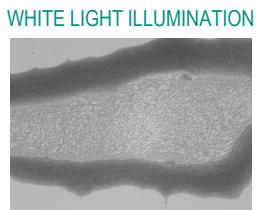
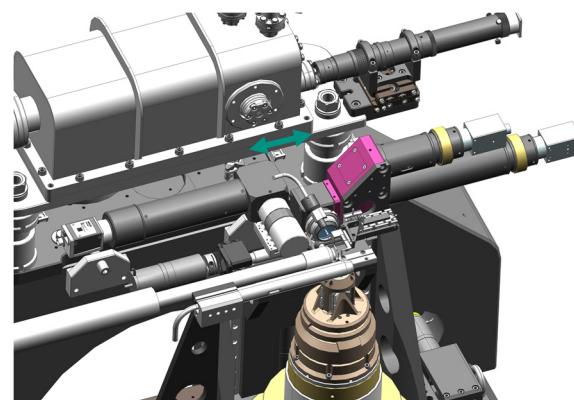
- Run out measured with a high resolution microscope.
- At different speeds (360deg/s ; 55 deg/s; 5,5 deg/s).
- Both with compressed air and helium.
- With and without the slip ring.
- Motor poles can be observed.
- Behavior is similar in air and helium: concept validated.
- Run out of full setup still being optimized.



On Axis Viewing System

- Sample visualization is one of the key components of the BL.
- Based on two separate optics
- Fast exchange from one to another ($< 4\text{s}$)

	Description	Resolution
High Magnification Branch	High Resolution Objective	$0,7 \mu\text{m}$ (fixed)
Low/Medium Magnification Branch	Parallax-free comercial system [B-ZOOM ARINAX] Ø1mm drilled hole objective Splitter for 2 lens branches	$1,2 \mu\text{m}$ $> 1,2 \mu\text{m}$

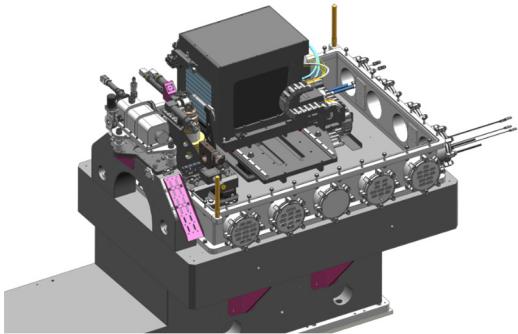
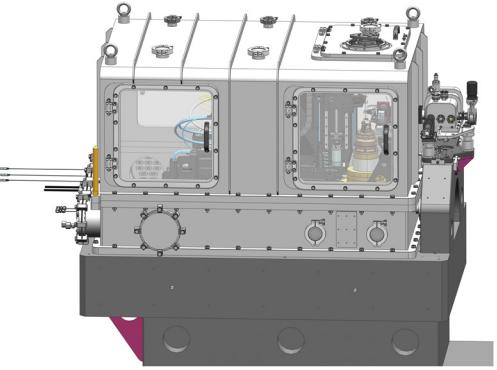


UNDER COMISSIONING

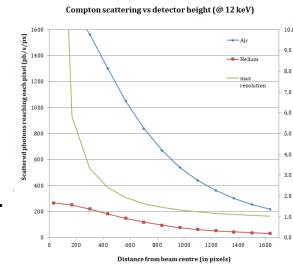
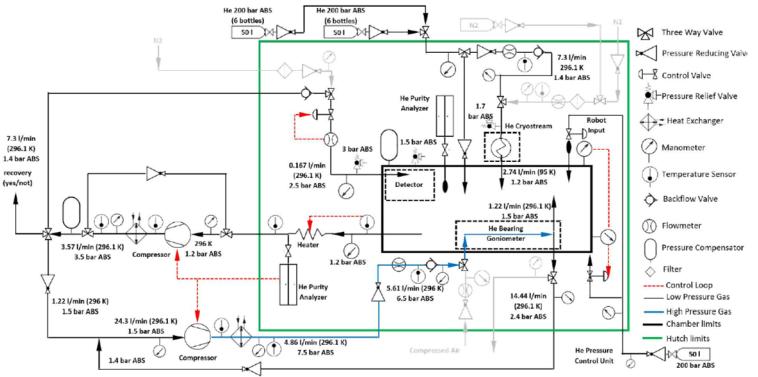
$\oslash 0.5\mu\text{m}$ polystyrene microspheres
Scaled image showing whole FOV

END STATION

Helium Chamber



- End station to be fully compatible with standard MX operation using robot
- Compatible with air and helium atmospheres (Pmax. 1,2bar).
- The chamber is split in 2 parts:
 - Bottom Part: not removable; includes all the electrical and fluid interfaces.
 - Top Part: removable; includes:
 - Robot interfaces (sealing and gate valve)
 - Acces doors for maintenance.
 - Helium recovery system interfaces*

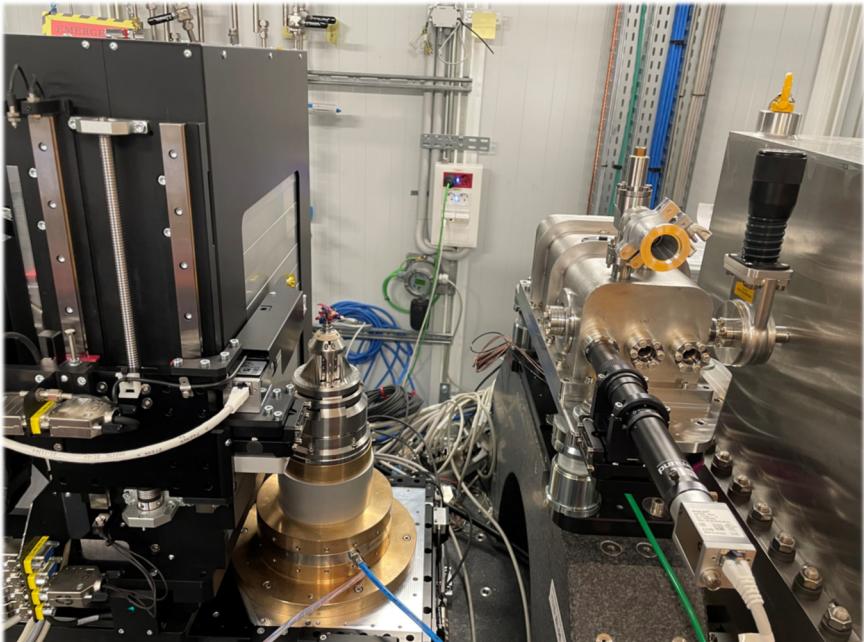


CONCLUSIONS and NEXT STEPS

- Optimized performance compatible with standard MX BL operation.
- Novel solutions for the BL optics and End Station
 - HPM: improved stability and focus
 - Dual monochromator concept: Channel Cut and Multilayer on a single mount.
 - Helium/Air compatible sample environment.
- Integrated custom design of the whole End Station.

NEXT STEPS:

- Fine commissioning of the optics: mirror correctors, interferometry system.
- Complete the installation and commissioning of the end station.



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José Gabriel Centeno

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Alejandro Enrique

Jose Ferrer



THANK YOU

谢谢

Q&A?

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TUOAM04